**TECHNICAL DATA SHEET**

**41212N**

**Water Soluble Release Aerosol**

**Product Description**

Water Soluble Mold Release permits complete cleaning of molded parts. In most cases this release need not be removed prior to painting, hot-stamping or plating. Testing is recommended. Antistatic properties reduce dirt pick-up on molded parts.

**Applications**

- Mold Release

**Unit Package Description**

- 16 ounce aerosol

**Generic Description**

- Water Soluble Mold Release

**Net Weight Fill**

- 12 net ounces

**UPC Code**

- 858799000127

**Units Per Case**

- 12

**Case Weight (lbs)**

- 13

**Appearance**

- Clear Oily Colorless Liquid

**Flash Point F**

- Not Determined

**Flash Point C**

- Not Determined

**Base Type**

- Non-silicone fluid

**Evaporation Rate**

- Fast

**Working Temperature F**

- 32 to 450 degrees

**Working Temperature C**

- 0 to 232 degrees

**Propellant**

- DME-134A

**NFPA Aerosol Flammability Level**

- 1

**DOT Proper Shipping Name**

- UN 1950, Aerosols, Flammable, 2.1, Limited Quantity

**VOC % (Federal)**

- 48.5

**VOC g/L (Federal)**

- 443.94

**VOC lbs./Gal (Federal)**

- 3.7

**Removal**

- Remove with organic or hydrocarbon solvents