Assembly Consists of:

**CATALOG NUMBER LL 050, LL 101 & LL 151**

1-BODY ASSEMBLY
1-SPACER BAR
1-RELEASE BAR
1-LATCH BAR

**CATALOG NUMBER LL 201**

1-BODY ASSEMBLY
1-SPACER BAR
1-RELEASE BAR
1-LATCH BAR

**D-M-E**
Typical Installation
D-M-E JIFFY LATCH-LOK™

1. All latch bars must be timed closely to prevent cocking of the plate they are actuating.
2. All release bars must also be timed closely to prevent cocking of the plate, which would occur if some latch bars were released prior to others.
3. Mount body to floating or moving plate with screws and dowels, parallel with parting line.
4. Engage latch bar in position as shown in Figure A with mold closed, to prevent movement. If movement is required, position (Use Figure B) to engage latch bar to required length. Drill screw mounting holes. (Drill and ream dowel holes after final alignment.) Mount latch bar to side of mold. (See Figure A.)
5. Insert release bar into assembly and adjust for proper amount of mold opening. Measure and cut release bar to required length. (See Figure B.)
6. Be sure that final assembly is mounted squarely and parallel in relation to proper mold surfaces and with proper clearances to ensure free movement and correct alignment during mold operation.
7. Make sure assembly is completely assembled and secured with two units per mold. However, four units per mold are recommended. Larger molds may require additional units.
8. When only two units are used, the bodies should be mounted on the center of the mold for balanced operation. However, if there is uneven loading of the plate to be actuated, four or more units are required.