YOUR MOLD WILL ALWAYS HAVE
THE BEST SEAT AT THE TABLE
OPTIM Mold Service Table

This new generation of mold service table is specifically designed to:

- Quickly and safely open molds
- Providing access to all parts of the mold for assembly/fitting of components, repair, maintenance, cleaning and production preparation
- Allows the mold to be opened and rotated without the use of cranes
- Rotates 360° for easy access to each mold half with indexing every 90°
- Four (4) standard models available; 1500kg, 2000kg, 3000kg & 6000kg
- Base platform provides a working height of 850mm (33.46")

### 1.5 - 3.0 Ton Models

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>OPTIM2515</td>
<td>Optim Table max 1500kg</td>
</tr>
<tr>
<td>OPTIM2515-850AL</td>
<td>Optim 2515 + Base Platform + AL Toolplate</td>
</tr>
<tr>
<td>OPTIM2515-850ALMB</td>
<td>Optim 2515 + Base Platform + AL Toolplate + Mechanical Bracket</td>
</tr>
<tr>
<td>OPTIM2520</td>
<td>Optim Table max 2000kg</td>
</tr>
<tr>
<td>OPTIM2520-850AL</td>
<td>Optim 2520 + Base Platform + AL Toolplate</td>
</tr>
<tr>
<td>OPTIM2520-850ALMB</td>
<td>Optim 2520 + Base Platform + AL Toolplate + Mechanical Bracket</td>
</tr>
<tr>
<td>OPTIM2530</td>
<td>Optim Table max 3000kg</td>
</tr>
<tr>
<td>OPTIM2530-850AL</td>
<td>Optim 2530 + Base Platform + AL Toolplate</td>
</tr>
<tr>
<td>OPTIM2530-850ALMB</td>
<td>Optim 2530 + Base Platform + AL Toolplate + Mechanical Bracket</td>
</tr>
</tbody>
</table>

### Dimensions

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Length</td>
<td>1200mm (47.24&quot;)</td>
</tr>
<tr>
<td>Width</td>
<td>600mm (23.62&quot;)</td>
</tr>
<tr>
<td>Height</td>
<td>850mm (33.46&quot;)</td>
</tr>
<tr>
<td>Pivot plate dimensions</td>
<td>500mm (19.68&quot;) x 350mm (13.78&quot;)</td>
</tr>
<tr>
<td>Opening Stroke</td>
<td>450mm (17.72&quot;)</td>
</tr>
</tbody>
</table>

Includes:
- Table w/ pivot plates
- Platform
- Tool Plate
1.5 TO 3.0 TONS
25-15, 25-20 & 25-30 MODEL

ADVANTAGES
• Top pivot plates easily rotates 360° with locking indexing every 90°
• Mobile pivot plate can be locked into position at the end of opening stroke
• Pivot plates allows the Mold and Plates to be separated and rotated without the use of cranes

OPTIONS
• Base platform provides a working height of 850mm (33.46") includes adjustable feet to adjust working height
• Base platform is available with or without the aluminum tool plate
• Mechanical Brackets to support plates
• Magnetic Brackets to support plates
• T-Slots on pivot plates

OPTIONS
Maxi load : 1500 kg
            2000 kg
            3000 kg
Length : 1210 mm
Width : 590 mm
Plates dimensions : 500 mm x 350 mm
Working height without extension table : 275 mm
Opening stroke : 428 mm
6 TONS
25-60 MODEL

Model Description

OPTIM2560 Optim Table max 6000 kg
OPTIM2560-850AL Optim 2560 + Base Platform + AL Toolplate
OPTIM2560-850ALMB Optim 2560-850ALMB + Base Platform + AL Toolplate + Mechanical Bracket

ADVANTAGES

• Top pivot plates easily rotates 360° with locking indexing every 90°
• Mobile pivot plate can be locked into position at the end of opening stroke
• Pivot plates allows the Mold and Plates to be separated and rotated without the use of cranes

OPTIONS

• Base platform provides a working height of 850mm (33.46") includes adjustable feet to adjust working height
• Base platform is available with or without the aluminum tool plate
• Mechanical Brackets to support plates
• Magnetic Brackets to support plates
• T-Slots on pivot plates

Maxi load : 6000kg
Lenght : 1660mm
Width : 660mm
Plates dimensions : 600mm x 470mm
Working height without extension table : 276mm
Opening stroke : 657mm
## Magnetic Bracket

### Magnetic Mold Support System Details:
- Allows adjustable positioning / support of plates
- Magnetic force de-activation/activation system
- Not appropriate for tools with floating plates

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>OPTIMEQ MAG 120090</td>
<td>Magnetic Bracket 135L x 125W x 38H</td>
</tr>
<tr>
<td>OPTIMEQ MAG 150090</td>
<td>Magnetic Bracket 165L x 165W x 45H</td>
</tr>
<tr>
<td>OPTIMEQ MAG 180090</td>
<td>Magnetic Bracket 195L x 195W x 45H</td>
</tr>
<tr>
<td>OPTIMEQ MAG 260090</td>
<td>Magnetic Bracket 285L x 195W x 45H</td>
</tr>
<tr>
<td>OPTIMEQ MAG 130225</td>
<td>Magnetic Bracket 150L x 150W x 38H</td>
</tr>
<tr>
<td>OPTIMEQ MAG 180225</td>
<td>Magnetic Bracket 205L x 205W x 45H</td>
</tr>
</tbody>
</table>
OPTIONS

OPTIONAL DRAWER UNIT

DRAWER UNIT
DRAWER UNIT ON 3-TON TABLE
DRAWER UNIT ON 6-TON TABLE

MECHANICAL BRACKET
ROTATING PLATE
ALUMINUM TOOL PLATE

OPTIONAL PARTS & LENGTHS

MECHANICAL BRACKET
MAGNETIC BRACKET
SPECIAL LENGTH WITH MECHANICAL BRACKET
SAFETY
Employee safety
Equipment protection
Reduction of work load

PRODUCTIVITY
Time-saving
Ease of implementation
Space-saving

STANDARD CAPACITY RANGE
1500 kg, 2000 kg, 3000 kg, 6000 kg
Other custom-made products by request

Easy Order 24/7
eSTORE
store.milacron.com

Easy Set-up
@dme.net