



Material Safety Data Sheet

The Dow Chemical Company

Product Name: DOWTHERM® SR-1 Heat Transfer Fluid, Dyed

Issue Date: 04/27/2010

Print Date: 30 Apr 2010

The Dow Chemical Company encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. Product and Company Identification

Product Name

DOWTHERM® SR-1 Heat Transfer Fluid, Dyed

COMPANY IDENTIFICATION

The Dow Chemical Company
2030 Willard H. Dow Center
Midland, MI 48674
USA

Customer Information Number:

800-258-2436

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact:

989-636-4400

Local Emergency Contact:

989-636-4400

2. Hazards Identification

Emergency Overview

Color: Pink

Physical State: Liquid.

Odor: Characteristic

Hazards of product:

WARNING! Harmful or fatal if swallowed. May cause eye irritation. Isolate area.

OSHA Hazard Communication Standard

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Potential Health Effects

Eye Contact: May cause slight eye irritation. Corneal injury is unlikely. Vapor or mist may cause eye irritation.

Skin Contact: Brief contact is essentially nonirritating to skin. Prolonged contact may cause slight skin irritation with local redness. Repeated contact may cause skin irritation with local redness.

Skin Absorption: Prolonged skin contact is unlikely to result in absorption of harmful amounts. Repeated skin exposure to large quantities may result in absorption of harmful amounts. Massive

®(TM)*Trademark of The Dow Chemical Company ("Dow") or an affiliated company of Dow

contact with damaged skin or of material sufficiently hot to burn skin may result in absorption of potentially lethal amounts.

Inhalation: At room temperature, exposure to vapor is minimal due to low volatility. With good ventilation, single exposure is not expected to cause adverse effects. If material is heated or areas are poorly ventilated, vapor/mist may accumulate and cause respiratory irritation and symptoms such as headache and nausea.

Ingestion: Oral toxicity is expected to be moderate in humans due to ethylene glycol even though tests with animals show a lower degree of toxicity. Ingestion of quantities (approximately 65 mL (2 oz.) for diethylene glycol or 100 mL (3 oz.) for ethylene glycol) has caused death in humans. May cause nausea and vomiting. May cause abdominal discomfort or diarrhea. Excessive exposure may cause central nervous system effects, cardiopulmonary effects (metabolic acidosis), and kidney failure.

Aspiration hazard: Based on available information, aspiration hazard could not be determined.

Effects of Repeated Exposure: For the major component(s): Repeated excessive exposure may cause irritation of the upper respiratory tract. In humans, effects have been reported on the following organs: Central nervous system. Observations in humans include: Nystagmus (involuntary eye movement). In animals, effects have been reported on the following organs: Kidney. Liver.

Birth Defects/Developmental Effects: Based on animal studies, ingestion of very large amounts of ethylene glycol appears to be the major and possibly only route of exposure to produce birth defects. Exposures by inhalation or skin contact, the primary routes of occupational exposure, had minimal effect on the fetus, in animal studies.

Reproductive Effects: Ingestion of large amounts of ethylene glycol has been shown to interfere with reproduction in animals.

3. Composition Information

| Component | CAS # | Amount |
|--------------------------------|-----------|----------|
| Ethylene glycol | 107-21-1 | > 95.0 % |
| Water | 7732-18-5 | < 3.0 % |
| Dipotassium hydrogen phosphate | 7758-11-4 | < 3.0 % |

4. First-aid measures

Eye Contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Skin Contact: Immediately flush skin with water while removing contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Contaminated leather items such as shoes should be disposed of properly. Safety shower should be located in immediate work area.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Ingestion: Do not induce vomiting. Seek medical attention immediately. If person is fully conscious give 1 cup or 8 ounces (240 ml) of water. If medical advice is delayed and if an adult has swallowed several ounces of chemical, then give 3-4 ounces (1/3-1/2 Cup) (90-120 ml) of hard liquor such as 80 proof whiskey. For children, give proportionally less liquor at a dose of 0.3 ounce (1 1/2 tsp.) (8 ml) liquor for each 10 pounds of body weight, or 2 ml per kg body weight [e.g., 1.2 ounce (2 1/3 tbsp.) for a 40 pound child or 36 ml for an 18 kg child].

Notes to Physician: If several ounces (60 - 100 ml) of ethylene glycol have been ingested, early administration of ethanol may counter the toxic effects (metabolic acidosis, renal damage). Consider hemodialysis or peritoneal dialysis & thiamine 100 mg plus pyridoxine 50 mg intravenously every 6 hours. If ethanol is used, a therapeutically effective blood concentration in the range of 100 - 150 mg/dl may be achieved by a rapid loading dose followed by a continuous intravenous infusion. Consult standard literature for details of treatment. 4-Methyl pyrazole (Antizol®) is an effective blocker of alcohol dehydrogenase and should be used in the treatment of ethylene glycol (EG), di- or triethylene glycol (DEG, TEG), ethylene glycol butyl ether (EGBE), or methanol intoxication if available. Fomepizole protocol (Brent, J. et al., New England Journal of Medicine, Feb. 8, 2001, 344:6, p. 424-9): loading dose 15 mg/kg intravenously, follow by bolus dose of 10 mg/kg every 12 hours; after 48 hours, increase bolus dose to 15 mg/kg every 12 hours. Continue fomepizole until serum methanol, EG,

DEG, TEG or EGBE are undetectable. The signs and symptoms of poisoning include anion gap metabolic acidosis, CNS depression, renal tubular injury, and possible late stage cranial nerve involvement. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. In severe poisoning, respiratory support with mechanical ventilation and positive end expiratory pressure may be required. Maintain adequate ventilation and oxygenation of the patient. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

Emergency Personnel Protection: First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

5. Fire Fighting Measures

Extinguishing Media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Do not use direct water stream. May spread fire. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Burning liquids may be extinguished by dilution with water. Do not use direct water stream. May spread fire. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage.

Special Protective Equipment for Firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

Unusual Fire and Explosion Hazards: Container may rupture from gas generation in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Liquid mist of this product can burn. Flammable concentrations of vapor can accumulate at temperatures above flash point; see Section 9.

Hazardous Combustion Products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

6. Accidental Release Measures

Steps to be Taken if Material is Released or Spilled: Small spills: Absorb with materials such as: Cat litter. Sawdust. Vermiculite. Zorb-all®. Collect in suitable and properly labeled containers. Large spills: Dike area to contain spill. See Section 13, Disposal Considerations, for additional information.

Personal Precautions: Isolate area. Keep unnecessary and unprotected personnel from entering the area. Refer to Section 7, Handling, for additional precautionary measures. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental Precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

7. Handling and Storage

Handling

General Handling: Do not swallow. Avoid contact with eyes. Wash thoroughly after handling. Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Storage

Do not store in: Galvanized steel. Opened or unlabeled containers. Store in the following material(s): Carbon steel. Stainless steel. Store in original unopened container. See Section 10 for more specific information. Additional storage and handling information on this product may be obtained by calling your sales or customer service contact.

8. Exposure Controls / Personal Protection**Exposure Limits**

| Component | List | Type | Value |
|-----------------|-------|---------------------|-----------|
| Ethylene glycol | ACGIH | Ceiling Aerosol. | 100 mg/m3 |

Personal Protection

Eye/Face Protection: Use safety glasses (with side shields). If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles. If exposure causes eye discomfort, use a full-face respirator.

Skin Protection: When prolonged or frequently repeated contact could occur, use protective clothing chemically resistant to this material. Selection of specific items such as faceshield, boots, apron, or full-body suit will depend on the task. When handling hot material, protect skin from thermal burns as well as from skin absorption.

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. If hands are cut or scratched, use gloves chemically resistant to this material even for brief exposures. Use gloves with insulation for thermal protection, when needed. Examples of preferred glove barrier materials include: Natural rubber ("latex"). Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl chloride ("PVC" or "vinyl"). Avoid gloves made of: Polyvinyl alcohol ("PVA"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Respiratory Protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions, no respiratory protection should be needed; however, if material is heated or sprayed, use an approved air-purifying respirator. The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

Ingestion: Avoid ingestion of even very small amounts; do not consume or store food or tobacco in the work area; wash hands and face before smoking or eating.

Engineering Controls

Ventilation: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

9. Physical and Chemical Properties

| | |
|--|--|
| Physical State | Liquid. |
| Color | Pink |
| Odor | Characteristic |
| Odor Threshold | No test data available |
| Flash Point - Closed Cup | 126.7 °C (260.1 °F) <i>Pensky-Martens Closed Cup ASTM D 93 Ethylene Glycol</i> |
| Flammability (solid, gas) | Not applicable to liquids |
| Flammable Limits In Air | Lower: 3.2 % (V) <i>Literature</i> LFL of major ingredient, Ethylene Glycol Vapor Upper: No test data available |
| Autoignition Temperature | 427 °C (801 °F) <i>Literature</i> |
| Vapor Pressure | 2.2 mmHg @ 20 °C <i>Literature</i> |
| Boiling Point (760 mmHg) | 158 °C (316 °F) <i>Literature</i> |
| Vapor Density (air = 1) | >1.0 <i>Literature</i> |
| Specific Gravity (H ₂ O = 1) | 1.1295 20 °C/20 °C <i>Literature</i> |
| Freezing Point | -19.4 °C (-2.9 °F) <i>ASTM D1177</i> |
| Melting Point | Not applicable |
| Solubility in water (by weight) | 100 % <i>Literature</i> |
| pH | 9.5 (@ 50 %) <i>ASTM D1287</i> (typical value) |
| Decomposition Temperature | No test data available |
| Partition coefficient, n-octanol/water (log Pow) | No data available for this product. |
| Evaporation Rate (Butyl Acetate = 1) | < 0.5 <i>Estimated.</i> |
| Kinematic Viscosity | 14 cSt @ 20 °C <i>Literature</i> |

10. Stability and Reactivity

Stability/Instability

Thermally stable at typical use temperatures.

Conditions to Avoid: Exposure to elevated temperatures can cause product to decompose.

Generation of gas during decomposition can cause pressure in closed systems.

Incompatible Materials: Avoid contact with: Strong acids. Strong bases. Strong oxidizers.

Hazardous Polymerization

Will not occur.

Thermal Decomposition

Decomposition products depend upon temperature, air supply and the presence of other materials.

Decomposition products can include and are not limited to: Aldehydes. Alcohols. Ethers.

11. Toxicological Information

Acute Toxicity

Ingestion

For Ethylene glycol: Lethal Dose, Human, adult 3 Ounces

For similar material(s): LD50, Rat 8,200 mg/kg

Dermal

For similar material(s): LD50, Rabbit > 2,000 mg/kg

Inhalation

For Ethylene glycol: LC50, 7 h, Rat > 3.95 mg/l

Eye damage/eye irritation

May cause slight eye irritation. Corneal injury is unlikely. Vapor or mist may cause eye irritation.

Skin corrosion/irritation

Brief contact is essentially nonirritating to skin. Prolonged contact may cause slight skin irritation with local redness. Repeated contact may cause skin irritation with local redness.

Sensitization**Skin**

No relevant information found.

Respiratory

No relevant information found.

Repeated Dose Toxicity

For the major component(s): Repeated excessive exposure may cause irritation of the upper respiratory tract. In humans, effects have been reported on the following organs: Central nervous system. Observations in humans include: Nystagmus (involuntary eye movement). In animals, effects have been reported on the following organs: Kidney. Liver.

Chronic Toxicity and Carcinogenicity

Ethylene glycol did not cause cancer in long-term animal studies.

Developmental Toxicity

Based on animal studies, ingestion of very large amounts of ethylene glycol appears to be the major and possibly only route of exposure to produce birth defects. Exposures by inhalation or skin contact, the primary routes of occupational exposure, had minimal effect on the fetus, in animal studies.

Reproductive Toxicity

Ingestion of large amounts of ethylene glycol has been shown to interfere with reproduction in animals.

Genetic Toxicology

For the major component(s): Ethylene glycol. In vitro genetic toxicity studies were negative. For the major component(s): Ethylene glycol. Animal genetic toxicity studies were negative.

12. Ecological Information

ENVIRONMENTAL FATE**Movement & Partitioning**

For the major component(s): Bioconcentration potential is low (BCF less than 100 or log Pow less than 3). Potential for mobility in soil is very high (Koc between 0 and 50).

Persistence and Degradability

For the major component(s): Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

ECOTOXICITY

For the major component(s): Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

13. Disposal Considerations

DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS

DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device.

14. Transport Information

DOT Non-Bulk
NOT REGULATED

DOT Bulk
Proper Shipping Name: OTHER REGULATED SUBSTANCES, LIQUID, NOS
Technical Name: ETHYLENE GLYCOL
Hazard Class: 9 **ID Number:** NA3082 **Packing Group:** PG III

IMDG
NOT REGULATED

ICAO/IATA
NOT REGULATED
Additional Information

Reportable quantity: 5,000 lb – ETHYLENE GLYCOL, – RQ based on 172.101 Appendix A pure Ethylene Glycol

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. Regulatory Information

OSHA Hazard Communication Standard

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

| | |
|-----------------------------------|-----|
| Immediate (Acute) Health Hazard | Yes |
| Delayed (Chronic) Health Hazard | Yes |
| Fire Hazard | No |
| Reactive Hazard | No |
| Sudden Release of Pressure Hazard | No |

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This product contains the following substances which are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and which are listed in 40 CFR 372.

| Component | CAS # | Amount |
|-----------------|----------|----------|
| Ethylene glycol | 107-21-1 | > 95.0 % |

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Hazardous Substances List and/or Pennsylvania Environmental Hazardous Substance List:

The following product components are cited in the Pennsylvania Hazardous Substance List and/or the Pennsylvania Environmental Substance List, and are present at levels which require reporting.

| Component | CAS # | Amount |
|-----------------|----------|----------|
| Ethylene glycol | 107-21-1 | > 95.0 % |

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Special Hazardous Substances List:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

Toxic Substances Control Act (TSCA)

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements under 40 CFR 720.30

CEPA - Domestic Substances List (DSL)

This product contains one or more substances which are not listed on the Canadian Domestic Substances List (DSL). Contact your sales or technical service representative for more information.

16. Other Information**Hazard Rating System**

| NFPA | Health | Fire | Reactivity |
|------|--------|------|------------|
| | 1 | 1 | 0 |

Recommended Uses and Restrictions

Heat transfer fluid. For non-evaporative closed loop systems. Do not use if there is the possibility of incidental contact to food and/or potable water. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

Revision

Identification Number: 40647 / 1001 / Issue Date 04/27/2010 / Version: 3.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

| | |
|--------------|---|
| N/A | Not available |
| W/W | Weight/Weight |
| OEL | Occupational Exposure Limit |
| STEL | Short Term Exposure Limit |
| TWA | Time Weighted Average |
| ACGIH | American Conference of Governmental Industrial Hygienists, Inc. |
| DOW IHG | Dow Industrial Hygiene Guideline |
| WEEL | Workplace Environmental Exposure Level |
| HAZ DES | Hazard Designation |
| Action Level | A value set by OSHA that is lower than the PEL which will trigger the need for activities such as exposure monitoring and medical surveillance if exceeded. |

The Dow Chemical Company urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with

all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.