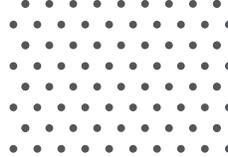
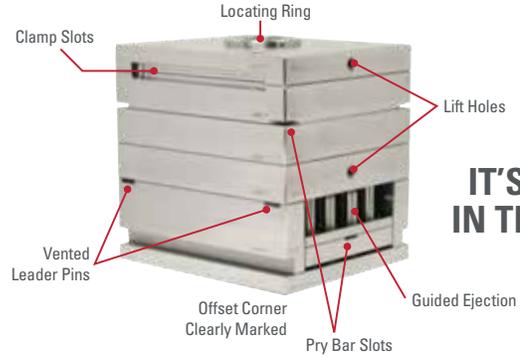


DME XPress Mold Bases



DME XPress™ Stainless Steel A-Series Mold Bases

PREMIUM STEEL INTERCHANGEABLE PLATES, FULLY FEATURED



IT'S ALL IN THERE!

<p>SUPERIOR STEEL</p>	<p>EASY TO ORDER</p>	<p>FASTER DELIVERY</p>
<ul style="list-style-type: none"> Stress relieved, pre-hardened DME #7 (420S) steel Enables faster cutting speeds for reduced spindle time Extended tool insert life Avoid costly manufacturing downtime 	<ul style="list-style-type: none"> Configurable mold base Real-time pricing on-line 24/7 Add to Order Emailed confirmation <p><i>All in under 1 Minute</i></p>	<ul style="list-style-type: none"> Tight deadline... no problem... Off the shelf availability Quick shipment Start cutting immediately

Order online 24/7 at www.dme.net/configurator or call DME Customer Care at 800-626-6653

Configure your mold base using steps 1-4 below. Example Part Number for highlighted selections: **XPA1012 -17 -17 -30 -GE -7**

1	XP	A	1012	-17	-17	-30	-GE	-7				
	FAMILY	SERIES	BASE	SIZE (W" X L")	AP	THICKNESS	BP	THICKNESS	RAIL	HEIGHT	EJECTION	MATERIAL ALL PLATES
	XP	A	A Series	0808	7.875 x 7.875	13	1.375"	13	1.375"	30	3.00"	7 420 SS
				0812	7.875 x 11.875	17	1.875"	17	1.875"	40	4.00"	GE Guided Ejection
				1012	9.875 x 11.875	23	2.375"	23	2.375"			
				1016	9.875 x 16	27*	2.875"	27	2.875"			
				1118	10.875 x 18							
				1215	11.875 x 15							
				1318	13.375 X 18							

Click here for standard XPress Return Pin and Stop Disc locations

* 2-7/8 AP thickness (-27) only available in the 1318 base size

XPRESS MOLD BASE STEEL

DESCRIPTION	STEEL	T	W X L
Top Clamp Plate	#7	±0.001	±0.002
A-Plate	#7	±0.001	±0.002
B-Plate	#7	±0.001	±0.002
Support Plate	#7	±0.001	±0.002
Rails	#7	±0.001	+0/-0.004
Ejector Retainer Plate	#7	±0.015	+0/-0.004
Ejector Plate	#7	±0.015	+0/-0.004
Bottom Clamp Plate	#7	±0.001	±0.002

2	3	4
0 - 7/32"	R - 1/2"	L - 6501
SPRUE ORIFICE	SPRUE RADIUS	LOCATING RING
0	R	L
5/32"	1/2"	6501
7/32"	3/4"	6521
9/32"	Omit	6504
11/32"		
Omit		
		Omit
		3.99 Ø Standard
		3.99 Ø Standard, Extra Length
		3.99 Ø Clamp Type

XPress 3D CAD data: Configure your mold base and download CAD at www.dme.net/configurator

With a value, quality, and lead time that is so compelling the DME XPress Mold Base enables even the most efficient shop to save time and money by purchasing instead of making – *increasing productivity as much as 40%*.

Now take it to the next level...

DME XPress PLUS offers the XPress mold base features, **plus** additional services to meet your needs and a 50% faster lead time than the industry standard.

TO ORDER AN XPRESS PLUS MOLD BASE:

Go to the DME eStore: www.dme.net/configurator, select the XPress mold base series you require.

Proceed with following 7 steps:

1 CONFIGURE YOUR MOLD BASE STACK-UP

2 SPRUE BUSHING "O" 3 SPRUE BUSHING "R" 4 LOCATING RING 5 DOWNLOAD CAD

6 ADD ANY/ALL PLUS FEATURES TO DOWNLOADED CAD (only add to, do not alter downloaded CAD)

- Support Pillars
- Secondary Leader Pins – Manifold Alignment
- Reversed Leader Pins – Manifold Alignment
- Additional Stop Disks – (drill/tapped holes)
- Additional Assembly Screws
- Additional Return Pins
- Additional Pry bar Slots
- Waterlines – including Counterbores & Taps
- Ejector Pin Holes
- Spring Holes (std. dia. only) Return Pin Loc.
- Rectangular Insert Pockets – Blind/Through (minimum 0.375" corner radius)
- Rough or Finished Pockets
- Lock Pockets
- Slide Pockets
- Rough Bore – Blind/Through
- Side & Parting Line Interlocks
- Knock Out Holes
- Stripper Bolt Holes
- Safety Strap Holes
- Additional Lift Holes
- Pipe Clearance Slots
- Shot Counter Pocketing

7 SEND UPDATED CAD FILES TO DME FOR QUOTATION

Drawing Formats: Electronic drawing/models from you:

- CAD data in: Solidworks™ Parasolids, Creo Parasolids and Step
- Return to DME (dme_cad@dme.net): Updated 3D model with additional features required
- 2D-drawings with tolerances

DME is able to work paperless only from 3D-models, 2D-Data is required for tolerance info.



Contact DME

For more information or delivery options contact us at:

800-626-6653 (U.S.) • 800-387-6600 (Canada) • 248-398-6000 (Worldwide).

dme@dme.net