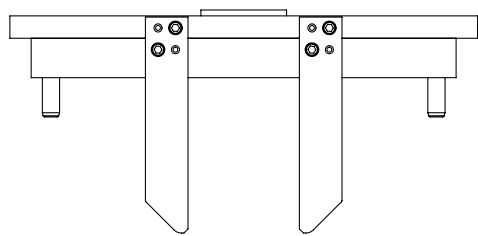
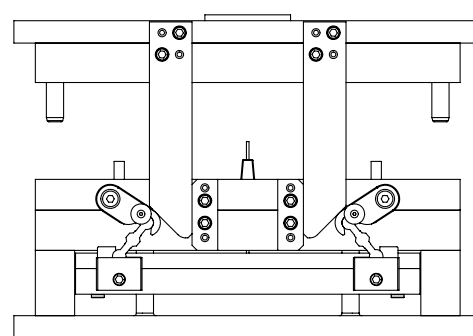


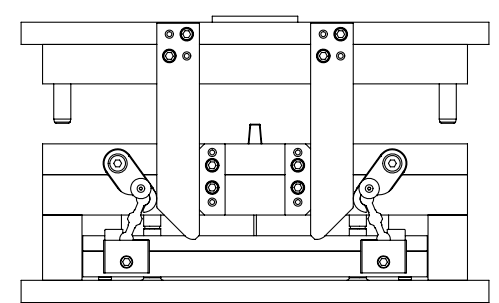
MOLD CLOSED IN
MOLDING POSITION



MOLD FULL OPEN



MOLD CLOSING



MOLD CONTINUES CLOSING

TOGGLE LOK ASSEMBLY - Style Z