

To Float "A" Plate Away from Top Clamp Plate while Locking "A" and "B" Plates

In the D-M-E Latch-Lok application illustrated here, the "A" plate moves away from the top clamp plate in the first mold opening. During this portion of the cycle, the "A" and "B" plates are locked. As the release bar passes the rocker, the "A" and "B" plates part in the second mold opening.

