

SERVO UNSCREWING DEVICE Quote Request Form

	Email o	omple	ted form	n to: <u>cs_</u>	specia	als@	dme.net		
Name:					Da	Date:			
Company Name:						Pł	Phone:		
Address 1						Er	mail:		
City:	State:					Zip:			
Part Details									
Project/Part Name:				N	Material:				
Material Type:				F	Filler: %				
Mold Temperature:									
Unscrewing (for threads)									
Part Geometry/Drawings: Please provide 3D step or parasolid files / 2D dxf									
Threaded Core Cooling:									
Number of Cavities:				P	itch:		mm		
Unscrewing Direction:									
Thread Orientation:		(thread starts in every cavity at the position)							
Rotation Movement (for plates)									
Plate Weights: kg					Plate dimensions mm				
Direction of Rotation: right & left endless (only possible with resolver)									
Desired Thread Time: Desired Thread angle: °									
Linear Movements									
Stroke: mm				Force	:	N			
Weight: kg					Movement Direction: horizontal vertical				
Hydraulic Replacement: kg/N									
Information About Implemented Hydraulic Module:									
Desired Movement Time: S									
Molding Machine Interface									
Molding Machine:									
Interface: core puller euromap 74 digital input/output Arburg VE425/21									
Interface Already Avai	ilable: yes _	no							
Interface Cable Direction: open end assembled									
Type of Servomotor	Resolver			with brake					
				without brake					
Type of servomotor.	Absolute encoder			with brake					
				without brake					
Notes:									
For technical questions please contact dmeus_mech_eng@milacron.com									

DME Company • 29111 Stephenson Highway • Madison Heights, MI. 48071

Toll Free 800-626-6653 • Worldwide 248-398-6000