**HARDWARE LIST**

1) 2-1/4"-20X2-3/4" L6 HEX HD BOLT ___6-REQ'D.
2) 2-1/4"-20X1.0" L6 HEX HD BOLT ___9-REQ'D.
3) 3/8-24 HEX NUT___________9-REQ'D.
4) PLASTIC END CAP__________6-REQ'D.
5) 5/16" SPLIT LOCK WASHER___13-REQ'D.
6) 1/4" X 3/4" FLAT WASHER_____4-REQ'D.
7) 7/31 X 3.87 X .12 PLATE ___2-REQ'D.

**MAIN FRAME TYPE**

<table>
<thead>
<tr>
<th>MAIN FRAME TYPE</th>
<th>A-DIM</th>
<th>C/L</th>
<th>USE HOLE</th>
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<tbody>
<tr>
<td>MF-4-6 &amp; 5-6</td>
<td>19.188</td>
<td>B</td>
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<tr>
<td>MF-7-6 &amp; 8-6</td>
<td>19.188</td>
<td>B</td>
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<td>MF-11-6 &amp; 12-6</td>
<td>27.188</td>
<td>A</td>
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**ASSEMBLY INSTRUCTIONS:**

1. Lay crossbraces at an angle (see Fig 1) and install HDWR. (Center hole only) — hand tighten.
2. Place right side upright and lay crossbraces on weldment at 90° (see Fig 1) Install HDWR. Thru end hole X of brace and right side and hand tighten.
3. Select hole A or B for desired floorstand width (see chart) and install HDWR. Thru end hole of brace and select hole on right side weldment (see Fig 1).
4. Repeat steps 2 and 3 for left side assembly (refer to Fig 1).
5. Special instructions for MF4 & 5 floorstand only; secure the adaptor plates (G) (see Fig 1) to rear of MF4 & 5 cabinet and secure with HDWR. provided. (see Fig 2)
6. Insert 2-3/4" long bolts thru holes D and E in vertical supports of right and left side weldments. (see Fig 1) Install spacer washers provided. Do not Req'd. On MF4 & 5 Locate main frame Ass’y, over bolts and hand tighten. On MF4 & 5 use hex nuts provided. (see Fig 1)
7. Move entire assembly to level floor and secure all hardware at this time.