HARDWARE LIST

1) 1/4-20X2-3/4" LG HEX HD BOLT __14-REQ'D.
2) 1/4-20X1/2" LG HEX HD BOLT ___4-REQ'D.
3) 1/4-20 HEX NUT_____________________18-REQ'D.
4) 1/4 SPLIT LOCK WASHER___________14-REQ'D.
5) 1/4 X 3/4 FLAT WASHER___________14-REQ'D.

ASSEMBLY INSTRUCTIONS:

1) LAY FLOORSTAND ASSEMBLY ON WORKBENCH WITH VERTICAL SUPPORTS AGAINST THE WORK SURFACE (SEE FIG 2).
2) LOCATE CROSSBRACES ON THE FLOORSTAND ASS'Y. (SEE FIG 1) AND ATTACH WITH HDWR. PROVIDED. HAND TIGHTEN.
3) POSITION SAFETY SWITCH AND INSERT HDWR. THRU SWITCH BOX AND MOUNTING HOLES IN CROSSBRACES. (REFER TO FIG 1)
4) MOVE FLOORSTAND TO LEVEL FLOOR.
5) POSITION TRANSFORMER ON FLOORSTAND AND FASTEN WITH HDWR. SUPPLIED.
6) INSTALL THE MAIN FRAME CABINET ASS'Y. PER FIG 2. AT THIS TIME ALL INSTALLED HDWR. MAY BE TIGHTENED. REFER TO DRAWING #ED-0036-AS-020-A.
7) CONNECT THE SEALED FLEX CONDUIT TO THE SAFETY SWITCH. CONNECT THE POWER WIRES TO THE APPROPRIATE LUGS. CONNECT THE BONDING CONDUCTOR (GND) TO THE LUG PROVIDED.