**DME SMART SERIES 5, 8 AND 12 ZONE 15 AMP SMARTSERIES(TM) MOLD CONNECTION WIRING**

**BEFORE POWER IS CONNECTED:**
- Use Ohm meter to check each heater power lead. Resistance to ground should be greater than 20,000 ohms.
- Check resistance between heater power leads.

**ZONE 12**

- **NOZZLE HEATER WITH INTEGRAL THERMOCOUPLE**
- **MEASURED RESISTANCE OHMS**
  - 240 Volts × 240 Volts ÷ 820 Watts ≈ 70 Ohms

**NOTES:**
- All grounds must be connected to mold to ensure operator safety.
- All crimp connections can be eliminated by using terminal mounting box with terminal strip. See Q-25