FAILURE TO COMPLY COULD RESULT IN SERIOUS INJURY

THE D-M-E INTERNAL LATCH LOCK IS DESIGNED TO BE USED FOR STRIPPER PLATE CONTROL, AND IS INTENDED TO BE ACTIVATED BY THE OPERATING MECHANISM OF THE MOLD AND INJECTION MOLDING MACHINE PLATES. MACHINING GUARD DECKS MUST BE PRESENT AND INTERLOCKED WITH THE MOUNTING OF THE INJECTION MACHINE PLATES. FAILURE TO COMPLY COULD CAUSE SERIOUS INJURY TO PERSONNEL.

CARE MUST BE TAKEN WHEN INSTALLING, ADJUSTING OR SERVICING THE D-M-E INTERNAL LATCH LOCK. AS IMPROPER HANDLING OR USE MAY RESULT IN EQUIPMENT DAMAGE AND POSSIBLE INJURY TO PERSONNEL.

1. DO NOT EXPOSE THE D-M-E INTERNAL LATCH LOCK TO TEMPERATURES IN EXCESS OF 300 F (150 C) AT ANY TIME.
2. ALLOW D-M-E INTERNAL LATCH LOCK PRODUCT SURFACES TO COOL DOWN TO ROOM TEMPERATURE BEFORE APPLYING LUBRICANT.
3. WHEN SERVICING THE D-M-E INTERNAL LATCH LOCK ASSEMBLY AND/OR REPLACING THE CATCH FINGERS WEAR PROTECTIVE GLOVES, PROTECTIVE GLASSES OR A PROTECTIVE FACE SHIELD.
4. DO NOT EXCEED SPECIFIED LOAD LIMITS FOR THE INTENDED D-M-E INTERNAL LATCH LOCK ASSEMBLY.

MOLD BASE MACHINING DIMENSIONS ARE SHOWN FOR *SKL* PLATE LATCHING ASSEMBLIES WITH THE CENTER PULLER PIN MOUNTED IN THE BOTTOM CLAMMING PLATE. A D-M-E AX-SERIES STRIPPER PLATE MOLD BASE IS SHOWN IN THIS TYPICAL APPLICATION.