1. IDENTIFICATION

Product Identifier
Product Name: Slide P.D.Q. Purging Compound

Other means of identification
SDS #: 43432
Product Code: 43432/43401

Recommended use of the chemical and restrictions on use
Recommended Use: Liquid purging compound for plastic molding machines.

Details of the supplier of the safety data sheet
Supplier Address:
Slide Products Inc.
430 S. Wheeling Road
Wheeling, IL 60090

Emergency Telephone Number
Company Phone Number: Phone: 1-847-541-7220
Fax: 1-847-541-7986
Emergency Telephone (24 hr): INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance: Pale, straw-colored creamy emulsion
Physical State: Liquid
Odor: Mild

Classification

<table>
<thead>
<tr>
<th>Hazard Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity - Oral</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
</tr>
<tr>
<td>Serious eye damage/eye irritation</td>
</tr>
</tbody>
</table>

Signal Word
Danger

Hazard Statements
Harmful if swallowed
Causes skin irritation
Causes serious eye damage
Precautionary Statements - Prevention
Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Immediately call a poison center or doctor/physician
IF ON SKIN: Wash with plenty of soap and water
Take off contaminated clothing and wash it before reuse
IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
Rinse mouth

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight-%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>60-70</td>
</tr>
<tr>
<td>Quartz</td>
<td>14808-60-7</td>
<td>18-28</td>
</tr>
<tr>
<td>Oleic Acid</td>
<td>112-80-1</td>
<td>5-10</td>
</tr>
<tr>
<td>Morpholine</td>
<td>110-91-8</td>
<td>&lt;5</td>
</tr>
</tbody>
</table>

**If Chemical Name/CAS No is “proprietary” and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.**

4. FIRST-AID MEASURES

First Aid Measures

General Advice
When symptoms persist or in all cases of doubt seek medical advice.

Eye Contact
Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Seek immediate medical attention/advice.

Skin Contact
Wash with soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. Get medical attention if irritation occurs.

Inhalation
Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician if you feel unwell.

Ingestion
Rinse mouth. Do not induce vomiting. Never give anything by mouth to an unconscious person. Call a poison center or doctor/physician if you feel unwell.

Most important symptoms and effects

Symptoms
Aspiration hazard: if swallowed can enter lungs and cause damage. Overexposure by inhalation may cause CNS depression- drowsiness, dizziness, confusion or loss of coordination. May cause irritation to the mucous membranes and upper respiratory tract.

Indication of any immediate medical attention and special treatment needed

Notes to Physician
Treat symptomatically.
5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media
Dry chemical. Carbon dioxide (CO2). Foam. Water spray (fog).

Unsuitable Extinguishing Media None known.

Specific Hazards Arising from the Chemical
Combustion products may be toxic. Closed containers may explode due to buildup of pressure when exposed to extreme heat.


Protective equipment and precautions for firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Move containers from fire area if you can do it without risk. Cool containers exposed to fire with water. Do not release runoff from fire control methods to sewers or waterways.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Use personal protective equipment as required. Keep people away from and upwind of spill/leak. Ventilate affected area. Remove all sources of ignition. Refer to protective measures listed in sections 7 and 8.

Environmental Precautions Do not allow material to contaminate ground water system. Prevent product from entering drains. See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Clean-Up Use a non-combustible material like vermiculite or sand to soak up the product and place into a container for later disposal. For waste disposal, see section 13 of the SDS.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling Use personal protection recommended in Section 8. Wash thoroughly after handling. Keep away from heat/sparks/open flames/hot surfaces — No smoking. Do not breathe dust/fume/gas/mist/vapors/spray. Use only in well-ventilated areas. Avoid contact with skin, eyes or clothing. Empty containers may contain flammable vapors/residue.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat. Inspect containers periodically for defects. Protect container from physical damage. Keep from freezing.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz</td>
<td>TWA: 0.025 mg/m³ respirable fraction</td>
<td>(vacated) TWA: 0.1 mg/m³ respirable dust</td>
<td>IDLH: 50 mg/m³ respirable dust</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(30)/(%SiO₂ + 2) mg/m³ TWA total dust</td>
<td>TWA: 0.05 mg/m³ respirable dust</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(250)/(%SiO₂ + 5) mppcf TWA respirable fraction</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>(10)/(%SiO₂ + 2) mg/m³ TWA respirable fraction</td>
<td></td>
</tr>
<tr>
<td>Morpholine</td>
<td>TWA: 20 ppm S*</td>
<td>TWA: 20 ppm</td>
<td>IDLH: 1400 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA: 70 mg/m³</td>
<td>TWA: 20 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(vacated) TWA: 20 ppm</td>
<td>TWA: 70 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(vacated) STEL: 30 ppm</td>
<td>STEL: 30 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(vacated) STEL: 105 mg/m³</td>
<td>STEL: 105 mg/m³</td>
</tr>
</tbody>
</table>

Appropriate engineering controls

Engineering Controls Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapor below the OEL, suitable respiratory protection must be worn. Eyewash stations. Showers.

Individual protection measures, such as personal protective equipment

Eye/Face Protection Wear eye/face protection. Goggles.

Skin and Body Protection Wear suitable gloves. Suitable protective clothing.

Respiratory Protection Use NIOSH/MSHA approved respiratory protection equipment when airborne exposure limits are exceeded.

General Hygiene Considerations Do not breathe vapors or spray mist. Avoid contact with eyes, skin and clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks</th>
<th>Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Liquid</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Appearance</td>
<td>Pale, straw-colored creamy emulsion</td>
<td>Odor</td>
<td>Mild</td>
</tr>
<tr>
<td>Color</td>
<td>Pale straw</td>
<td>Odor Threshold</td>
<td>No information available</td>
</tr>
<tr>
<td>pH</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Melting Point/Freezing Point</td>
<td>0 °C / 32 °F</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Boiling Point/Boiling Range</td>
<td>100 °C / 212 °F</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flash Point</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>1</td>
<td></td>
<td>(butyl acetate = 1)</td>
</tr>
<tr>
<td>Flammability (Solid, Gas)</td>
<td>n/a-liquid</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Upper Flammability Limits</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lower Flammability Limit</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>17 mm Hg</td>
<td></td>
<td>@ 21°C (70°F)</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>0.6</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.13</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
10. STABILITY AND REACTIVITY

Reactivity
Not reactive under normal conditions.

Chemical Stability
Stable under recommended storage conditions.

Possibility of Hazardous Reactions
None under normal processing.

Hazardous Polymerization
Hazardous polymerization does not occur.

Conditions to Avoid
Avoid contact with direct heat.

Incompatible Materials

Hazardous Decomposition Products

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact
Causes serious eye damage.

Skin Contact
Causes skin irritation.

Inhalation
Avoid breathing vapors or mists.

Ingestion
Harmful if swallowed.

Component Information

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz 14808-60-7</td>
<td>= 500 mg/kg (Rat)</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Oleic Acid 112-80-1</td>
<td>= 25 g/kg (Rat)</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Morpholine 110-91-8</td>
<td>= 1050 mg/kg (Rat)</td>
<td>= 310 mg/kg (Rabbit)</td>
<td>-</td>
</tr>
</tbody>
</table>
Information on physical, chemical and toxicological effects

Symptoms
Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity
Silica (quartz) is a possible carcinogen when it appears as a respirable dust.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH</th>
<th>IARC</th>
<th>NTP</th>
<th>OSHA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz</td>
<td>A2</td>
<td>Group 1</td>
<td>Known</td>
<td>X</td>
</tr>
<tr>
<td>Morpholine</td>
<td>110-91-8</td>
<td>Group 3</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Legend
ACGIH (American Conference of Governmental Industrial Hygienists)
A2 - Suspected Human Carcinogen
IARC (International Agency for Research on Cancer)
Group 1 - Carcinogenic to Humans
Group 3 IARC components are "not classifiable as human carcinogens"
NTP (National Toxicology Program)
Known - Known Carcinogen
OSHA (Occupational Safety and Health Administration of the US Department of Labor)
X - Present

Numerical measures of toxicity
Not determined

12. ECOLOGICAL INFORMATION

Ecotoxicity
An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Toxicity to microorganisms</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oleic Acid</td>
<td>112-80-1</td>
<td>205: 96 h Pimephales promelas mg/L LC50 static</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Morpholine</td>
<td>110-91-8</td>
<td>28: 96 h Pseudokirchneriella subcapitata mg/L EC50 static</td>
<td>350: 96 h Lepomis macrochirus mg/L LC50 static 375 - 460: 96 h Oncorhynchus mykiss mg/L LC50 1000: 96 h Brachydanio rerio mg/L LC50 static</td>
<td>EC50 = 57.0 mg/L 30 min</td>
</tr>
</tbody>
</table>

Persistence/Degradability
Not determined.

Bioaccumulation
Not determined.

Mobility

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Partition Coefficient</th>
</tr>
</thead>
<tbody>
<tr>
<td>Morpholine</td>
<td>-2.55</td>
</tr>
<tr>
<td>110-91-8</td>
<td></td>
</tr>
</tbody>
</table>

Other Adverse Effects
Not determined
13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes
Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging
Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

DOT
Not regulated

IATA
Not regulated

IMDG
Not regulated

15. REGULATORY INFORMATION

International Inventories
Not determined

US Federal Regulations

SARA 313
Not determined

US State Regulations

California Proposition 65
This product contains the following Proposition 65 chemicals.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>California Proposition 65</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz - 14808-60-7</td>
<td>Carcinogen</td>
</tr>
</tbody>
</table>

U.S. State Right-to-Know Regulations

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz - 14808-60-7</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Oleic Acid - 112-80-1</td>
<td></td>
<td></td>
<td>X</td>
</tr>
<tr>
<td>Morpholine - 110-91-8</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>
### 16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Special Hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Not determined</td>
<td>Not determined</td>
<td>Not determined</td>
<td>Not determined</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>HMIS</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Physical Hazards</th>
<th>Personal Protection</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Not determined</td>
<td>Not determined</td>
<td>Not determined</td>
<td>Not determined</td>
</tr>
</tbody>
</table>

**Issue Date:** 10-Jan-2012  
**Revision Date:** 06-Feb-2014  
**Revision Note:** New format

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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End of Safety Data Sheet