YOUR MOLD WILL ALWAYS HAVE THE BEST SEAT AT THE TABLE
**OPTIM Mold Service Table**

This new generation of mold service table is specifically designed to:

- Quickly and safely open molds
- Providing access to all parts of the mold for assembly/fitting of components, repair, maintenance, cleaning and production preparation
- Allows the mold to be opened and rotated without the use of cranes
- Rotates 360° for easy access to each mold half with indexing every 90°
- Four (4) standard models available; 1500kg, 2000kg, 3000kg & 6000kg
- Base platform provides a working height of 850mm (33.46”)

1.5 - 3.0 Ton Models

<table>
<thead>
<tr>
<th>Dimensions</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Length</td>
<td>1200mm (47.24”)</td>
</tr>
<tr>
<td>Width</td>
<td>600mm (23.62”)</td>
</tr>
<tr>
<td>Height</td>
<td>850mm (33.46”)</td>
</tr>
<tr>
<td>Pivot plate dimensions</td>
<td>500mm (19.68”) x 350mm (13.78”)</td>
</tr>
<tr>
<td>Opening Stroke</td>
<td>450mm (17.72”)</td>
</tr>
</tbody>
</table>

**Model** | **Description**
--- | ---
OPTIM2515 | Optim Table max 1500kg
OPTIM2515-850AL | Optim 2515 + Base Platform + AL Toolplate
OPTIM2515-850ALMB | Optim 2515 + Base Platform + AL Toolplate + Mechanical Bracket
OPTIM2520 | Optim Table max 2000kg
OPTIM2520-850AL | Optim 2520 + Base Platform + AL Toolplate
OPTIM2520-850ALMB | Optim 2520 + Base Platform + AL Toolplate + Mechanical Bracket
OPTIM2530 | Optim Table max 3000kg
OPTIM2530-850AL | Optim 2530 + Base Platform + AL Toolplate
OPTIM2530-850ALMB | Optim 2530 + Base Platform + AL Toolplate + Mechanical Bracket
1.5 TO 3.0 TONS
25-15, 25-20 & 25-30 MODEL

ADVANTAGES

- Top pivot plates easily rotates 360° with locking indexing every 90°
- Mobile pivot plate can be locked into position at the end of opening stroke
- Pivot plates allows the Mold and Plates to be separated and rotated without the use of cranes

OPTIONS

- Base platform provides a working height of 850mm (33.46“) includes adjustable feet to adjust working height
- Base platform is available with or without the aluminum tool plate
- Mechanical Brackets to support plates
- Magnetic Brackets to support plates
- T-Slots on pivot plates

<table>
<thead>
<tr>
<th>Component</th>
<th>Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maxi load</td>
<td>1500 kg, 2000kg, 3000kg</td>
</tr>
<tr>
<td>Length</td>
<td>1210mm</td>
</tr>
<tr>
<td>Width</td>
<td>590mm</td>
</tr>
<tr>
<td>Plates dimensions</td>
<td>500mm x 350mm</td>
</tr>
<tr>
<td>Working height without extension table</td>
<td>275mm</td>
</tr>
<tr>
<td>Opening stroke</td>
<td>428mm</td>
</tr>
</tbody>
</table>
6 TONS
25-60 MODEL

---

### Model | Description
--- | ---
OPTIM2560 | Optim Table max 6000 kg
OPTIM2560-850AL | Optim 2560 + Base Platform + AL Toolplate
OPTIM2560-850ALMB | Optim 2560-850ALMB + Base Platform + AL Toolplate + Mechanical Bracket

**ADVANTAGES**
- Top pivot plates easily rotates 360° with locking indexing every 90°
- Mobile pivot plate can be locked into position at the end of opening stroke
- Pivot plates allows the Mold and Plates to be separated and rotated without the use of cranes

**OPTIONS**
- Base platform provides a working height of 850mm (33.46") includes adjustable feet to adjust working height
- Base platform is available with or without the aluminum tool plate
- Mechanical Brackets to support plates
- Magnetic Brackets to support plates
- T-Slots on pivot plates

---

<table>
<thead>
<tr>
<th>Maxi load</th>
<th>6000kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lenght :</td>
<td>1660mm</td>
</tr>
<tr>
<td>Width :</td>
<td>660mm</td>
</tr>
<tr>
<td>Plates dimensions :</td>
<td>600mm x 470mm</td>
</tr>
<tr>
<td>Working height without extension table :</td>
<td>276mm</td>
</tr>
<tr>
<td>Opening stroke :</td>
<td>657mm</td>
</tr>
</tbody>
</table>
### Magnetic Mold Support System Details:

- Allows adjustable positioning / support of plates
- Magnetic force de-activation/activation system
- Not appropriate for tools with floating plates

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>OPTIMEQMAG120090</td>
<td>Magnetic Bracket 135L x 125W x 38H</td>
</tr>
<tr>
<td>OPTIMEQMAG150090</td>
<td>Magnetic Bracket 165L x 165W x 45H</td>
</tr>
<tr>
<td>OPTIMEQMAG180090</td>
<td>Magnetic Bracket 195L x 195W x 45H</td>
</tr>
<tr>
<td>OPTIMEQMAG260090</td>
<td>Magnetic Bracket 285L x 195W x 45H</td>
</tr>
<tr>
<td>OPTIMEQMAG130225</td>
<td>Magnetic Bracket 150L x 150W x 38H</td>
</tr>
<tr>
<td>OPTIMEQMAG180225</td>
<td>Magnetic Bracket 205L x 205W x 45H</td>
</tr>
</tbody>
</table>
OPTIONS

OPTIONAL DRAWER UNIT

DRAWER UNIT
DRAWER UNIT ON 3-TON TABLE
DRAWER UNIT ON 6-TON TABLE

MECHANICAL BRACKET
ROTATING PLATE
ALUMINUM TOOL PLATE

DRAFTER UNIT

OPTIONAL PARTS & LENGTHS

MECHANICAL BRACKET
MAGNETIC BRACKET
SPECIAL LENGTH WITH MECHANICAL BRACKET
SAFETY
- Employee safety
- Equipment protection
- Reduction of work load

PRODUCTIVITY
- Time-saving
- Ease of implementation
- Space-saving

STANDARD CAPACITY RANGE
- 1500 kg, 2000 kg, 3000kg, 6000kg
- Other custom-made products by request

Easy Order 24/7

Easy Set-up
@dme.net

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store.milacron.com