



ATTENTION VALUED CUSTOMERS

LAUNCHING UPGRADES FOR THE DME STANDARD MOLD BASES.

The upgrades are already in the process of being implemented.

PLEASE CONTACT [DME MECH ENG@DME.NET](mailto:DME_MECH_ENG@DME.NET)
TODAY FOR YOUR COPY OF YOUR UP-TO-DATE DME MOLD BASE CAD.

Key features of the upgraded designs:

- **Return pins** - inboard (position 2) on all mold bases
- **Upper clamp slots type A** standard *Note: type C clamp slots will be available upon request and retain a .813 depth in the A-plate.*
- **Stop disks** will be standard (not press fit stop pins)
- **Guided ejection system 3** will be standard
- **Eyebolt/handling holes** on center for all plates (excluding bottom clamp plate & ejector retainer)
- No **sprue puller pin** machining or part

OTHER LOCATION SPECIFIC ITEMS:

- **1012 series leader pin Y location** will be at the 4.00 location (was 4.0625)
- **1818 series guided ejection** will be 3.250 in the Y direction (was 3.875)
- **1626 series upper & lower assembly screw location** will be 9.375 (was 9.250) to align with the other 1326 - 1826 series locations. 1/2" shoulder bolt for the rail will move accordingly.
- **1315 & 1318 series ejector plate screws** will be 3/8-16 (was 5/16-18) to align with the other 13 series molds
- **1818 ejector plate screws** will be 6.500 in X position (was 6.438)