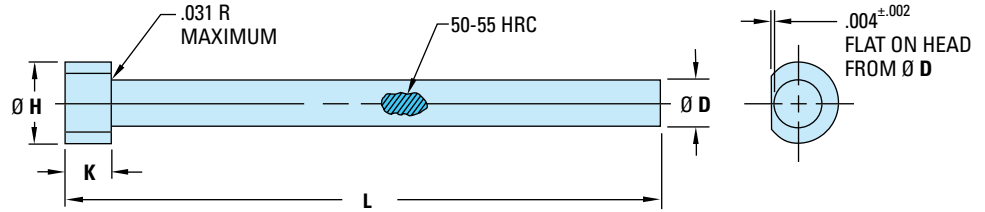


Keyed Ejector Pins

- Precision-machined flat on head keeps pin from rotating
- Made from superior quality thermal shock-resisting hotwork steel
- Core hardness of 50-55 HRC makes these pins ideal for use in die-cast dies or other high temperature applications
- Annealed hot-forged heads provide uniform grain flow while allowing for easier machining



INFORMATION KEY:

D = Pin Diameter
H = Head Diameter
K = Head Thickness
L = Length
Material: H-13 / 1.2344 / SKD61
Surface Treatment: Nitrided
Surface Hardness: 65 min. HRC
Core Hardness: 50-55 HRC

Ø D PIN DIAMETER FRACTIONAL/DECIMAL	Ø D TOLERANCE	ITEM NUMBER	L LENGTH	Ø H HEAD DIA	Ø K HEAD THICKNESS
(1/8) .1250	-.0003 -.0006	THXK0906	6.00	.250	.125
		THXK0914	14.00		
(9/64) .1406	-.0003 -.0006	THXK1014	14.00	.250	.125
(5/32) .1562	-.0003 -.0006	THXK1114	14.00	.281	.156
(3/16) .1875	-.0003 -.0006	THXK1306	6.00	.375	.187
		THXK1314	14.00		
(7/32) .2187	-.0003 -.0006	THXK1514	14.00	.406	.187
(1/4) .2500	-.0003 -.0006	THXK1706	6.00	.437	.187
		THXK1714	14.00		
(5/16) .3125	-.0003 -.0006	THXK2106	6.00	.500	.250
		THXK2114	14.00		
(3/8) .3750	-.0003 -.0006	THXK2506	6.00	.625	.250
		THXK2514	14.00		
	-.0003 -.0008	THXK2525	25.00		
(7/16) .4375	-.0003 -.0006	THXK2914	14.00	.687	.250
(1/2) .5000	-.0003 -.0008	THXK3314	14.00	.750	.250
(5/8) .6250	-.0003 -.0008	THXK3714	14.00	.875	.250
(3/4) .7500	-.0003 -.0008	THXK4114	14.00	1.000	.250
		THXK4125	25.00		
(1") 1.000	-.0003 -.0008	THXK4714	14.00	1.250	.250
		THXK4725	25.00		

For more details on Keyed Ejector Pins, contact your D-M-E representative today.



a Milacron Company

World Headquarters

D-M-E Company
 29111 Stephenson Highway
 Madison Heights, MI 48071
 800-626-6653 *toll-free tel*
 248-398-6000 *tel*
 888-808-4363 *toll-free fax*
 www.dme.net *web*
 info@dme.net *e-mail*

D-M-E of Canada, Ltd.

6210 Northwest Drive
 Mississauga, Ontario
 Canada L4V 1J6
 800-387-6600 *toll-free tel*
 905-677-6370 *tel*
 800-461-9965 *toll-free fax*
 dme_canada@dme.net *e-mail*

D-M-E Europe C.V.B.A.

Industriepark Noord
 B-2800 Mechelen Belgium
 32-15-215011 *tel*
 32-15-218235 *fax*
 sales@dmeeu.com *e-mail*

Litho in U.S.A.

KEP 04/07