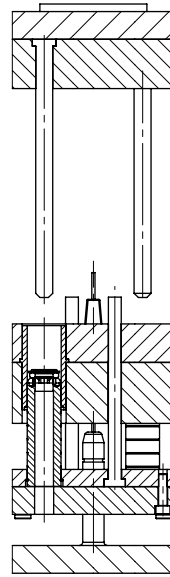
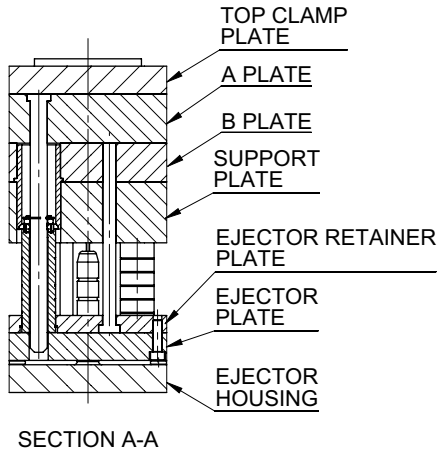


MOLD CLOSED IN MOLDING POSITION

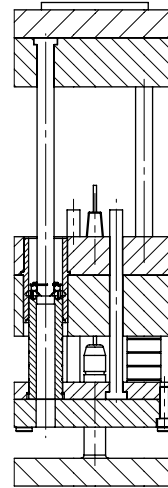
MOLD FULL OPEN - PRESS K.O. ROD HAS PUSHED EJECTOR PLATE FORWARD AND CAM FINGERS HAVE SLIPPED INWARDLY FROM C'BORE IN BUSHING ALLOWING EJECTOR PLATE TO MOVE FORWARD

MOLD CLOSING - EARLY EJECTOR RETURN CAM FINGERS HAVE JUST CONTACTED ACTUATOR PIN.

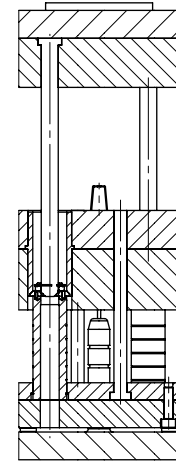
MOLD CONTINUES CLOSING- EJECTOR PLATE HAS BEEN PUSHED ALL THE WAY BACK. CAM FINGERS HAVE SLIPPED OUTWARD INTO COUNTERBORE IN BUSHING ALLOWING ACTUATOR PIN TO SLIP BY. MOLD CONTINUES CLOSING UNTIL COMPLETELY CLOSED AS IN VIEW 1.



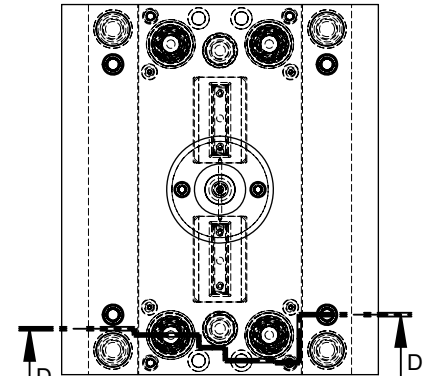
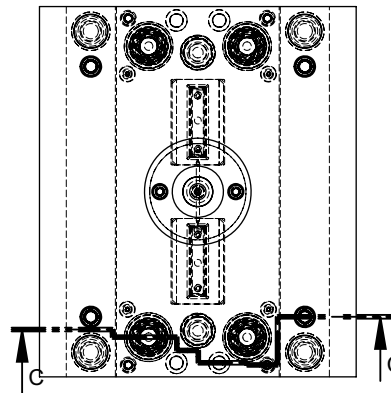
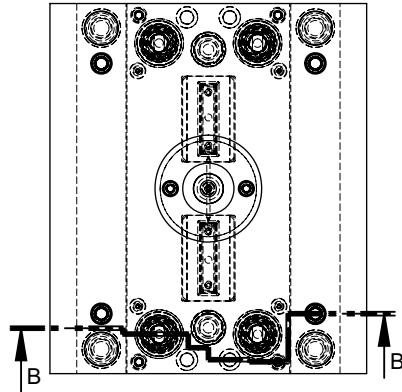
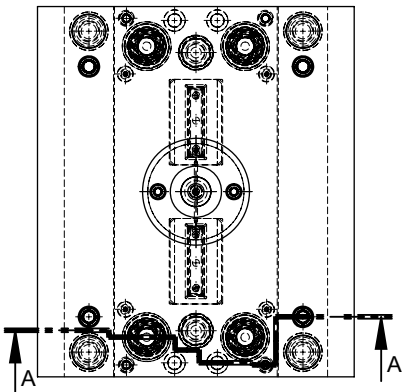
SECTION B-B



SECTION C-C



SECTION D-D



EARLY EJECTOR RETURN ASSEMBLY - ACTUATION SEQUENCE