



A Milacron Company

Dear Customer:

Enclosed is the **REVISED** Material Safety Data Sheet for our product:

DME Abrasive Sheets – "ABW" type

The products we distribute are not normally hazardous in their natural state. However, steel does contain elements deemed by OSHA to be hazardous when released by manufacturing, such as brazing, burning, grinding, sawing or welding, etc. Failure to control dust and fumes can result in chronic health problems.

We believe the information, supplied by the Manufacturer, on the enclosed MSDS to be accurate; however, DME makes no warranty with respect to the accuracy of the information or the suitability of the recommendations, and assumes no liability for the information so presented.

Should you require additional information, please call or write the Manufacturer listed on the MSDS.

Sincerely yours,

DME Company
Director of Operations
Ken Jasina

Revised: October, 2011



SAINT-GOBAIN
ABRASIVES

View (M)SDS Section : 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16

SECTION 1 - PRODUCT AND COMPANY IDENTIFICATION

Product Name: **Coated Abrasive**
 MSDS Manufacturer Number: 983597_CA_All
 Manufacturer Name: Saint-Gobain Abrasives, Inc.
 Address: 1 New Bond Street
 Worcester, MA 01615
 General Phone Number: 508-795-5000
 Emergency Phone Number: 508-795-5000
 Website: www.sgabrasives.com
 MSDS Creation Date: December 15, 2010
 MSDS Revision Date: May 19, 2011

NFPA

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HMIS

Health Hazard	1
Fire Hazard	0
Reactivity	0
Personal Protection	X

* Chronic Health Effects

SECTION 2 - COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS#	Ingredient Percent	EC Num.
Silicon carbide	409-21-2	10.0 - 30 by weight	206-991-8
Urea-formaldehyde polymer	9011-05-6	10.0 - 30 by weight	
Paper - Processed Cellulose	9004-34-6	30.0 - 60 by weight	232-674-9

SECTION 3 - HAZARDS IDENTIFICATION

Potential Health Effects:

Eye: Dust may cause slight irritation.
 Skin: Dust from this product may cause temporary mechanical irritation.
 Inhalation: Dusts from this product may cause mechanical irritation of the nose, throat and respiratory tract.
 Ingestion: Ingestion of this product is unlikely. However, ingestion of product may produce gastrointestinal irritation and disturbances.
 Chronic Health Effects: Chronic health effects are not expected as long as good hygiene and proper safety precautions are practiced.

Urea-formaldehyde polymer

Chronic Health Effects: For products containing Urea/Formaldehyde resin, dust generated from intended use may contain trace amounts of formaldehyde which under excessive exposure may cause skin sensitization and airway obstruction.

SECTION 4 - FIRST AID MEASURES

Eye Contact: Immediately flush eyes with plenty of water for at least 15 to 20 minutes. Ensure adequate flushing of the eyes by separating the eyelids with fingers. Get medical attention, if irritation or symptoms of overexposure persists.

Skin Contact: Immediately wash skin with soap and plenty of water. Get medical attention if irritation develops or persists.

Inhalation: If dust from cutting or drilling is inhaled, remove the affected person to fresh air. If symptoms persist, get medical attention.

Ingestion: Accidental ingestion of this material is unlikely. If this does occur, watch person for several days to make sure intestinal blockage does not occur. If symptoms persist, call a physician.

Note to Physicians: No information available.

SECTION 5 - FIRE FIGHTING MEASURES

Flammable Properties: Non Flammable.

Flash Point: Does not apply.

Auto Ignition Temperature: Not determined.

Lower Flammable/Explosive Limit: Not available.

Upper Flammable/Explosive Limit: Not available.

Extinguishing Media: Use any extinguishing media appropriate for the surrounding fires.

Unsuitable Media: None.

Protective Equipment: As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

NFPA Ratings:

NFPA Health: 1

NFPA Flammability: 0

NFPA Reactivity: 1

NFPA Other:

SECTION 6 - ACCIDENTAL RELEASE MEASURES

Methods for containment: Containment of this material should not be necessary.

Methods for cleanup: Shovel or sweep up for re-use or disposal. Avoid creating dusty conditions. Evaluate residue to determine if it is a hazardous waste by characteristic. Dispose of in accordance with Local, State, Federal and Provincial regulations.

SECTION 7 - HANDLING and STORAGE

Handling: Handle with adequate ventilation for nuisance dust.

Storage: No special storage conditions required.

Hygiene Practices: Wear suitable gloves and eye/face protection.

SECTION 8 - EXPOSURE CONTROLS, PERSONAL PROTECTION - EXPOSURE GUIDELINES

Engineering Controls:	General dilution ventilation and/or local exhaust ventilation should be provided as necessary to maintain exposures below occupational exposure limits.
Eye/Face Protection:	Always WEAR SAFETY GLASSES or some type of eye protection when grinding.
Skin Protection Description:	Protective gloves. Long sleeved shirt and long pants.
Respiratory Protection:	When workers are facing airborne particulate/dust concentrations above the exposure limit they must use appropriate certified respirators. A properly fitted NIOSH approved disposable N 95 type dust respirator or better is recommended.
Other Protective:	Use of this product may create elevated sound levels. Hearing protection should be worn where required (see OSHA 29 CFR 1910.134 and other applicable regulations).

EXPOSURE GUIDELINES

Ingredient	Guideline OSHA	Guideline NIOSH	Guideline ACGIH	Quebec Canada	Ontario Canada
Silicon carbide	PEL-TWA: 15 mg/m3 Total particulate/dust (T) PEL-TWA: 5 mg/m3 Respirable fraction (R)		TLV-TWA: 10 mg/m3 Inhalable fraction (I) TLV-TWA: 3 mg/m3 Respirable fraction (R) TLV-TWA: 0.1 f/cc Respirable fraction (R)	VEMP-TWA: 10 mg/m3 Total particulate/dust (T)	OEL-TWAEV: 10 mg/m3 Total particulate/dust (T) OEL-TWAEV: 3 mg/m3 Respirable fraction (R) OEL-TWAEV: 10 mg/m3 Inhalable fraction (I) OEL-TWAEV: 0.1 f/cc Respirable fraction (R)
Paper - Processed Cellulose	PEL-TWA: 15 mg/m3 Total particulate/dust (T) PEL-TWA: 5 mg/m3 Respirable fraction (R)	REL-TWA: 10 mg/m3 Total particulate/dust (T) REL-TWA: 5 mg/m3 Respirable fraction (R)	TLV-TWA: 10 mg/m3	VEMP-TWA: 10 ppm Total particulate/dust (T)	OEL-TWAEV: 10 mg/m3 Total particulate/dust (T)
Ingredient	Mexico	British Columbia Canada	Alberta Canada		
Silicon carbide	LMPE-PPT: 10 mg/m3 LMPE-CT: 20 mg/m3	OEL-TWA: 10 mg/m3 Inhalable fraction (I) OEL-TWA: 3 mg/m3 Respirable fraction (R) OEL-TWA: 0.1 f/cc Respirable fraction (R)	OEL-TWA: 10 mg/m3		
Paper - Processed Cellulose	LMPE-PPT: 10 mg/m3 LMPE-CT: 20 mg/m3	OEL-TWA: 3 mg/m3 Respirable fraction (R) OEL-TWA: 10 mg/m3 Total particulate/dust (T)	OEL-TWA: 10 mg/m3		

SECTION 9 - PHYSICAL and CHEMICAL PROPERTIES

Physical State Appearance:	Solid article.
Odor:	Odorless
Flash Point:	Does not apply.
Auto Ignition Temperature:	Not determined.

SECTION 10 - STABILITY and REACTIVITY

Chemical Stability:	Stable under normal conditions.
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Hazardous Polymerization: Hazardous polymerization does not occur.

Conditions to Avoid: Keep away from heat, sparks, or open flame.

Special Decomposition Products: In use, dust and decomposing odors may be generated. Thermal decomposition may produce trace amounts of phenol and formaldehyde.
In most cases, the material removed from the workplace will be significantly greater than the grinding wheel components.
Coolants may produce other decomposition products.

SECTION 11 - TOXICOLOGICAL INFORMATION

Acute Toxicity: This product has not been tested for its toxicity.

Silicon carbide :

RTECS Number: VW0450000

Inhalation: No Data

Urea-formaldehyde polymer :

RTECS Number: YU1610000

Eye: Eye - Rabbit Standard Draize test.: 100 uL/24H [severe] (RTECS)

Skin: Administration onto the skin - Rabbit Standard Draize test.: 500 mg/24H [severe]
Administration onto the skin - Rat LD50 : >2100 mg/kg [Details of toxic effects not reported other than lethal dose value] (RTECS)

Inhalation: Inhalation - Rat LC50 : >167 mg/m³/4H [Details of toxic effects not reported other than lethal dose value] (RTECS)

Ingestion: Oral - Rat LD50 : 8394 mg/kg [Details of toxic effects not reported other than lethal dose value]
Oral - Mouse LD50 : 6361 mg/kg [Details of toxic effects not reported other than lethal dose value] (RTECS)

Paper - Processed Cellulose :

RTECS Number: FJ5691460

Inhalation: Inhalation - Rat LC50: >5800 mg/m³/4H [Details of toxic effects not reported other than lethal dose value] (RTECS)

Ingestion: Oral - Rat LD50: >5 gm/kg [Details of toxic effects not reported other than lethal dose value] (RTECS)

SECTION 12 - ECOLOGICAL INFORMATION

Ecotoxicity: No ecotoxicity data was found for the product.

SECTION 13 - DISPOSAL CONSIDERATIONS

Waste Disposal: Use standard landfill methods consistent with applicable Federal, State, Provincial and local laws.

SECTION 14 - TRANSPORT INFORMATION

DOT Shipping Name: Not regulated as hazardous material for transportation.

DOT UN Number: Not regulated as hazardous material for transportation.

IATA Shipping Name: Not regulated as hazardous material for transportation.

Canadian Shipping Name: This product is Not Regulated under the Transportation of Dangerous Goods Act. (CAN)

SECTION 15 - REGULATORY INFORMATION

Inventory Status

	EINECS Number	Canada DSL	TSCA Inventory Status		
Silicon carbide		Listed	Listed		
Urea-formaldehyde polymer		Listed	Listed		
Paper - Processed Cellulose	232-674-9	Listed	Listed		

Silicon carbide :

EC Number: 206-991-8

Paper - Processed Cellulose :

EC Number: 232-674-9

State Right To Know

	PA	MA			
Silicon carbide	Listed	Listed			
Paper - Processed Cellulose	Listed	Listed			

SECTION 16 - ADDITIONAL INFORMATION

HMIS Health Hazard: 1
 HMIS Fire Hazard: 0
 HMIS Reactivity: 0
 HMIS Personal Protection: X
 MSDS Creation Date: December 15, 2010
 MSDS Revision Date: May 19, 2011

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