

2-Stage, Internal Latch Locks & External Latch Locks

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2-Stage Ejectors

Precision control of 2-stage ejection

- Available in Top Last or Bottom Last
- Customizable stroke length by cutting the center rod (Bottom Last only)
- First and second stage stroke are independent
- Control sequence & distance with collapsible cores or expandable cavity mold design

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Internal Latch Locks

Allows control of the mold plate opening sequence on mold bases with stripper plates

- For floating plates including stripper plate molds and three plate molds
- Predetermined design guidelines with on-line CAD availability
- Puller bars are added to delay stroke
- Sleeve can be added for guided ejection

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External Latch Locks

Short on room inside your mold?

Control plate latching sequences from the outside with the DME External Latch Lock

- Once set adjustments cannot be accidentally changed or tampered with
- Size selection based on mold width, travel and loads (dynamic or static)
- Urethane bumpers provide shock absorption at the end of travel

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Valid 4/12/17 - 6/12/17

