

MAC Controlled environment enclosures maximize efficiency of cleanroom molding for a fraction of the cost of a cleanroom facility. They can enable a molder to quickly and inexpensively enter the growing medical molding market, add to existing cleanroom capacity, or further enhance contamination control by further isolating parts within an existing cleanroom.



MAC offers three types of cleanroom enclosures including: Under the Press, Beside the Press and Over the Press designs.

Frame work for portable enclosures are fabricated of 2" square 12-gauge structural steel unless otherwise specified. Aluminum and stainless steel are available as options. Smaller enclosures are welded together as a complete unit while larger enclosures may be fabricated as modular units. Choice of sidewall materials include vinyl strip curtains or polycarbonate panels.

OPTIONS

- Antistatic material for sidewalls
- Air conditioning control
- Humidity control
- Built-in conveyors or worktables
- Automatic bag or tote fill systems

FEATURES

- HEPA fan module with pre-filter
- Low Profile 2' x 4' self contained blower/filter
- 1/4" H.P. motor, 115 volts
- Nominal air flow 800 CFM
- Minimum efficiency of 99.99% at 0.3 microns
- Low energy consumption
- 2.4 amps full load
- Sound level to 58 dba
- Red neon light to verify unit is operating
- Heavy duty locking casters

FRAMEWORK

The framework is fabricated of proprietary aluminum extrusions finished with white epoxy enamel. The cross tees for separating components are 1-1/2" anodized aluminum T-grid with tabs for attachment. The horizontal members are 2" X 4", and the vertical support legs are 3" X 3". All fasteners may be easily removed to allow disassembly of the unit for relocation. Leveling mounts are installed at the base of each leg and are adjustable. The pads have a stainless steel housing with rubber base where it contacts the floor. A 1/2 - 13 stud on the pad fits inside the base of the leg and a hex nut is used for adjustment. A jamb nut is included to fix the height once set. Closed cell gasketing is included for field installation to seal the components from the room.

Hard Panel Walls

Blank panels are ½" gypsum, vinyl covered on both sides with white textured covering. All edges are sealed. If required, special sized will be cut and edges resealed at our factory. No field cuts are necessary.

Casters

There are 2 types of Casters offered. Stem Casters are available in 4" and the Plate Casters are available in 5" and 6". The size of your casters will be determined by the size and weight of your soft-wall cleanroom. All Casters feature a molded polyurethane wheel and a Tech-Lock brake.

Filter Modules

Filtration is provided by our Model 421-SP motorized HEPA filter modules. Standard efficiency is 99.99% at 0.3 microns by DOP test. The modules are provided with an 8' power cord and variable speed controller mounted on each unit. If a pre-wiring package is purchased, the speed controllers are located in a control panel attached to the leg. Standard voltage is 120/1/60.

Light Fixtures

Light is provided by our 2' X 4' TAP fixture with F40-T12 medium bi pin lamps. Lamp tubes ARE included and are shipped installed in the fixtures. The lens is standard clear prismatic housed in an extruded aluminum frame. Wiring connection is made through an access cover in the top of the fixture. Standard voltage is 120/1/60.

Pre-wiring Package Option

The pre-wiring package option includes: Control panel housing the following: Fusing for each filter module, and for each light fixture circuit. Speed controllers for the HEPA filter modules. Filter modules are wired to speed controllers in multiples of (3); i.e. one speed controller operates (3) filter units. Power distribution block for single point connection to field power. Wiring harnesses are provided for components to connect them to the control panel. Harnesses are marked for re-assembly.

Warranty

MAC automation warrants its products for a period of one year from the date of shipment. The warranty covers materials and workmanship of all components of our soft-wall clean rooms. If an item proves defective during the warranty period we will either repair or replace it at our option. Under no circumstances will we be responsible for any labor costs for removal or repair unless approved in writing prior to the work being performed. These costs will be approved solely at our option depending on the circumstances. We will also not be responsible for any costs related to the failure of one of our products.

Please fill out the worksheets on this page (and the following 3 pages) and fax back to us at 450-688-7726 for a quote. Our call us at 888-808-0706 with your specs.

Company Name	
Company Address	
Contact Name	
Phone #	
Fax #	
E-mail Address	

SOFT WALL CLEAN ROOM OPTIONS



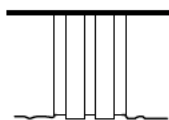
Anti-static Curtains

Replaces standard clear vinyl with static dissipative vinyl.



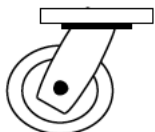
Strip Curtains

Replaces all, or a portion of standard solid panels with 8" wide strips with 2" overlap.



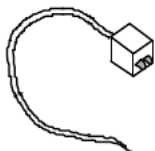
Strip Entries

Replaces standard 12" overlap opening with strip curtains. These are generally 3' – 4' wide, but any width is available.



Casters

Replaces standard stainless steel leveling mounts with polyurethane swivel casters with wheel locks. Wheel diameter varies with size of room and load.



Pre-Wiring package

Adds leg mounted control panel with on/off switches for lights and filters, and moves the filter speed controls down from the ceiling for easier access. All components are pre-wired to connect to the control panel, which provides a single point connection to field power.

Clean Rooms-Worksheet

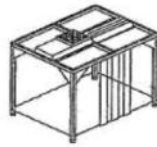


CLEAN ROOM SIZE

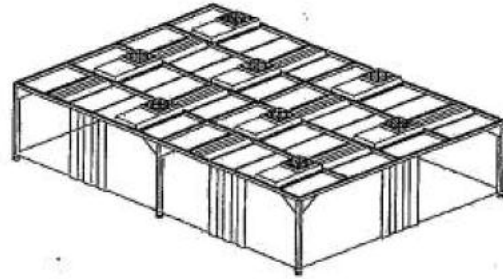
Length: _____

Width: _____

Height: _____



Shown As: 6' x 8'



Shown As: 16' x 24'



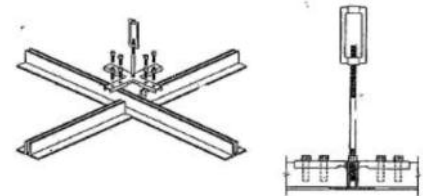
CLEAN ROOM CLASS

Class = Number of air changes per hour.

- 100,
 100 (At Rest),
 1,000,
 10,000,
 100,000 (Standard)

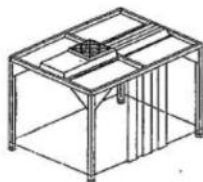
CLEAN ROOM FRAMEWORK

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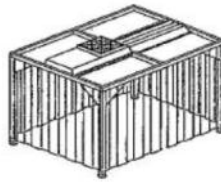


CLEAN ROOM CURTAINS

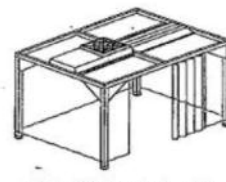
Curtains are 40 mil clear standard. (2) 12" overlap openings are included with the base package. Strip entries are available as are sliding track entries. For additional curtain material call for pricing.



"A" - Solid curtains with strip entry



"B" - 8" Strip curtains with 2" overlap



"C" - Solid curtains with bi-fold curtain entry

"A",
 "B",
 "C",
 "D" -Please have the factory suggest best curtain method
 Please make the above curtains: 40 mil clear vinyl,
 40 mil clear anti-static,
 Length: _____

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featuring the best of:

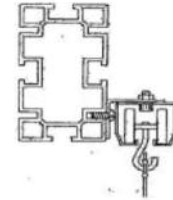
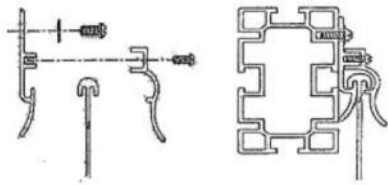
65d

Northern Supply (800-365-6565) • Nickerson Machinery (800-821-9534) • OHS (Ontario-888-809-7050/Quebec-888-475-9224)

CLEAN ROOM CURTAIN ASSEMBLIES

HookBead Curtains: Used for strip curtains or strip entry.

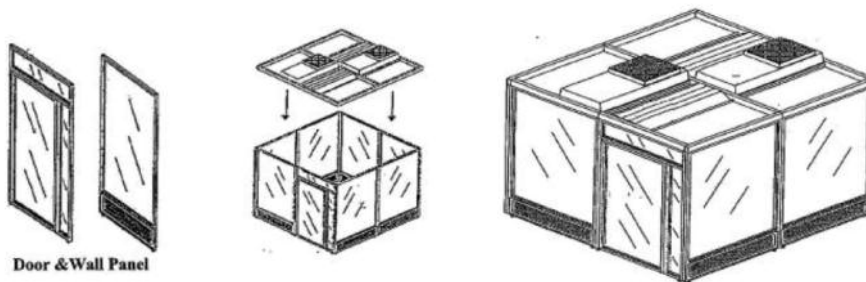
Nylon Roller: Used for Bi-fold curtains



CLEAN ROOM HARD WALL PANELS

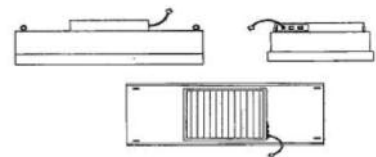
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- Hard Wall Panels are preferred



CLEAN ROOM FILTER MODULES

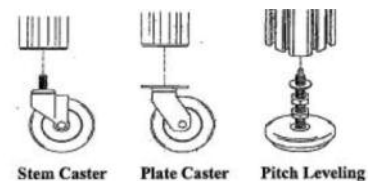
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CLEAN ROOM CASTERS

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- Stem/Plate Casters
- Leveling Pad



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