

Granulator Knives

Replacement granulator knives, manufactured to precise tolerance to replace original equipment. Available in 2 grades of steel: OEM Steel: Standard 52100 steel formulation, which provides a good balance between wear and impact resistance. Recommended for beside-the-press-applications. Super Alloy: Premium grade D2 tool steel formulation, provides much longer life and is better suited to high usage cycles and tough materials. Greatly increases the time between sharpening. Ideal for heavy usage central grinding.



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
ALLSTEEL									
6X6	6.000	1.375	0.687	F	Hook Fly 3 Holes	2-3	A6HF	\$71	\$107
6X6	6.000	1.937	0.500	B	Bed 2 Tapped Dowels	2	A6B	\$72	\$108
6X8	8.000	2.000	0.425	F	Fly 4 Holes	3	A8F	\$63	\$94
6x8	8.000	1.500	0.430	B	Bed 4 Open Slots	1-2	A8B	\$68	\$102
6x8	8.000	1.312	0.468	F	Hook Fly 4 Holes	3	A8HF	\$71	\$107
6x8	8.000	1.815	0.500	B	Bed 2 Tapped Dowels	2	A8BA	\$72	\$108
10x22 can use with A13F	8.490	2.840	0.625	F	Reverse Bevel 4 Holes		A9FB	\$68	\$171
10x17, 10x22, 12x17, 14x22, 10x9, 14x17, C124 can use with A13FC	8.500	2.850	0.625	F	Keen Edge 4 Holes	2	A9F	\$89	\$113
10x17, 10x22, 14x22, 10x9, 14x17, 12x17, can use with A13C	8.500	2.593	0.625	B	No Holes Double Cutting Edge With Groove	2	A8BD	\$89	\$113
8x10, 9x11	10.000	2.875	0.625	F	Reverse Bevel 5 Holes	2	A10F	\$87	\$112
8x10, 9x11	10.000	1.875	0.500	B	5 Slots	2	A10B	\$84	\$120
8x10, 9x11	9.990	1.875	0.500	B	5 Open Slots		A10BB	\$65	\$98
12x13, 1236, 1337, can use with A24F	11.500	3.312	0.562	F	Reverse Bevel 5 Holes Counterbored		A12FC	\$83	\$125
1236, 1337, can use with A24BB	11.500	2.375	0.562	B	5 Slots		A11BA	\$81	\$121
	12.000	4.187	0.580	F	4 Holes Counterbored		A12FD	\$87	\$130
11x13, 10x12, New Style	11.740	3.312	0.625	F	Reverse Bevel 5 Holes Counterbored	2	A12F	\$107	\$130
10x12, 11x13, New Style	11.750	2.375	0.625	B	5 Open Slots	2	A11B	\$107	\$130
10x12	11.500	3.312	0.625	F		2	A11F	\$81	\$123
10x12 (old)	11.535	2.375	0.591	B	5 Slots	2	A12B	\$81	\$123
10x13	11.500	2.500	0.562	F	Radial Rotor 4 Holes		A12FE	\$85	\$126
2449, 2436	12.000	3.445	0.875	B	4 Slots		A11BB	\$83	\$125
16x39, 14x22, 14x26, 14x51, 10x13, 1225, can use with A9FB	12.750	2.843	0.625	F	Reverse Bevel 6 Holes	9	A13F	\$115	\$144
16x39, 14x26, 14x22, 14x51	12.750	2.593	0.625	B	No Holes Double Cutting Edge	6	A13B	\$115	\$144
14X26, 14X22, 14X26, 14X51, 10X13 can use with A9F	12.750	2.781	0.625	F	Keen Edge 6 Holes		A13FC	\$89	\$133
14x26, 14x22, 10x13, can use with A8BD	12.750	2.562	0.625	B	No Holes Double Cutting Edge	6	A13C	\$145	\$217
14x22	10.733	2.812	0.625	F	Reverse Bevel 2 Counterbored Holes	3	A11FB	\$80	\$121

Granulator Knives



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
ALLSTEEL (cont...)									
12x14, 1337, 1236, can use with A11BA	23.875	2.375	0.562	B	9 Slots	2	A24BB	\$181	\$271
16x39, 10x13	12.750	2.875	0.625	B	6 Slots		A13BA	\$110	\$165
10x18, 11x19, 12x18	18.000	3.312	0.580	F	Reverse Bevel 7 Holes Counterbored	2	A18F	\$142	\$200
10x18, 11x19, 12x18	18.000	2.375	0.625	B	7 Slots	2	A18B	\$142	\$200
7x18, 9x36	18.000	1.875	0.500	F	Radial Rotor 6 Holes	5	A19F	\$118	\$177
7x18	18.000	1.875	0.937	F	Hook Fly 6 Holes Recessed To 1/2	5	A19HF	\$180	\$233
7x18, 9x36	18.000	2.812	0.750	B		2	A36B	\$141	\$211
12x36	18.000	2.875	0.875	F	Radial Rotor 9 Slots	10	A17F	\$200	\$253
12x36	18.000	2.875	1.250	F	Hook Fly 9 Holes	10	A18HF	\$153	\$230
12x36	18.000	3.875	1.125	B	6 Slots	4	A18BA	\$153	\$230
9x36	17.990	2.875	0.500	F	Radial Rotor 6 Holes	5	A36F	\$127	\$181
	18.000	3.500	0.875	B	6 Slots		A18BB	\$222	\$312
9x36	18.000	2.361	1.125	F	Hook Fly 6 Holes		A36HF	\$200	\$272
24x36	18.000	3.312	0.875	B	6 Slots		A17BA	\$120	\$181
24x36	18.000	3.875	0.687	F	Keen Edge 6 Holes Countersunk		A17FA	\$127	\$190
24x36	17.970	3.875	0.687	F	Keen Edge 6 Holes Counterbored		A18FA	\$127	\$190
8x20	20.000	2.375	1.125	F	Hook Fly 7 Holes (recessed to 5/8")	5	A20F	\$245	\$307
8x20	20.000	3.375	0.875	B	7 Slots	2	A20B	\$163	\$244
15x21	20.562	3.215	0.562	F	7 Holes	3	A20FA	\$167	\$252
15x21	21.208	2.750	0.531	B	7 Slots	2	A21B	\$166	\$250
1224, HOG	24.000	2.875	1.375	F	Hook Fly 9 Holes		A24HFA	\$169	\$249
12x24, 1236, 1337, 12x48, 13x49, can use with A12FC	23.812	3.312	0.562	F	Reverse Bevel Counterbored Same as A23F except angle location		A24F	\$181	\$271
12x24	23.985	2.750	1.250	F	Hook Fly 9 Holes	5	A24HFB	\$243	\$364
12x24	24.000	3.875	1.125	B	Open Slots	2	A24BA	\$267	\$400
12x24	23.990	2.875	1.370	F	Hog Hook Fly 9 Holes		A24HFC	\$179	\$267
9x24	24.000	2.375	0.625	F	Radial Rotor 9 Holes	5	A25F	\$340	\$425
9x24, 13x25	24.000	2.375	1.125	F	Hook Fly 9 Holes (Recessed to 5/8")	5	A25HF	\$293	\$367
9x24, 13x25	24.000	3.375	0.875	B	9 Slots	2	A23B	\$195	\$293
13x25	24.500	2.735	0.625	F	High Shear 12 Holes		A24FB	\$176	\$264
13x49, 13x25, 12x48	23.812	3.312	0.562	F	9 Holes Same as A24F except angle location	8	A23F	\$190	\$285
13x49, 12x48	23.875	2.375	0.562	B	9 Slots	4	A23BC	\$190	\$273
	23.960	3.875	1.125	B	9 Slots		A23BD	\$384	\$425
1422,	10.750	2.500	1.125	B	3 Slots Single Bevel	2	A11BC	\$75	\$112

B

featuring the best of:

235

Northern Supply (800-365-6565) • Nickerson Machinery (800-821-9534) • OHS (Ontario-888-809-7050/Quebec-888-475-9224)

Granulator Knives

Replacement granulator knives, manufactured to precise tolerance to replace original equipment. Available in 2 grades of steel: OEM Steel: Standard 52100 steel formulation, which provides a good balance between wear and impact resistance. Recommended for beside-the-press-applications. Super Alloy: Premium grade D2 tool steel formulation, provides much longer life and is better suited to high usage cycles and tough materials. Greatly increases the time between sharpening. Ideal for heavy usage central grinding.



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
ALLSTEEL (cont...)									
1422,	10.733	2.865	0.625	F	2 Counterbored Holes Keen Edge		A11FC	\$80	\$121
30x49	23.990	2.875	0.875	F	Radial Rotor 9 Holes	5	A24FA	\$173	\$288
30x49	11.990	3.440	0.875	B	4 Slots	8	A12BE	\$83	\$153
	23.875	2.750	0.562	B	9 Slots		A24BC	\$192	\$288
30x49	23.990	2.875	0.875	F	9 Holes Keen Edge		A24FC	\$137	\$205
14x26	12.250	2.850	0.625	F	Right Hand 6 Holes Keen Edge		A13FR	\$89	\$133
14x26	12.250	2.850	0.625	F	Left Hand 6 Holes Keen Edge		A13FL	\$89	\$133
6P6	6.000	1.750	0.313	B	5 Open Slots Single Bevel		A6BA	\$44	\$66
AMACOIL									
8x8, GU0808, GU88	7.625	2.375	0.375	F	Keen Edge 5 Holes	2-3	AM7F	\$57	\$85
8x8, GU0808, GU88, POLYMER A88	7.875	1.750	0.375	B	3 Slots	2	AM8B	\$86	\$103
AG-88, GU808, GU0808	7.785	2.375	0.375	F	High Shear 5 Holes	3	AM8F	\$57	\$86
AG-1010	9.625	2.625	0.500	F	Reverse Bevel 6 slots		AM10FA	\$87	\$98
	9.973	2.750	0.500	F	6 Holes High Shear		AM10FB	\$77	\$116
AG-1010	9.610	2.750	0.500	F	Reverse Bevel 6 Holes	2	AM9F	\$87	\$98
AG-1010	9.610	2.750	0.500	F	6 Holes Keen edge		AM10F	\$87	\$98
HMG1010, 1010-A	9.625	3.500	0.500	F	Keen Edge 2 Slots	3	AM9FA	\$107	\$128
AG/HMG1010, 1010-A	9.875	2.000	0.500	B	4 Slots	2	AM10B	\$87	\$98
	9.984	2.750	0.500	F	High Shear 6 Slots		AM9FC	\$72	\$108
GU1421	11.750	3.880	0.625	F	High Shear 4 Holes	8	AM12FB	\$99	\$123
GU1421	20.500	3.875	0.625	F	High Shear 5 Holes	5	AM20F	\$149	\$187
GU421	10.437	2.505	0.625	B	4 Slots	4	AM10BA	\$87	\$128
GU1427, 1627	13.312	3.875	0.625	F	High Shear 3 Holes	10	AM13F	\$99	\$125
GU1427, 1627	14.625	3.875	0.625	F	High Shear 5 Holes	8	AM14F	\$119	\$163
GU1427, 1627	13.437	2.500	0.625	B	5 Slots	2-4	AM14B	\$131	\$168
GU1415	14.865	2.505	0.625	B	5 Slots	2	AM15B	\$109	\$165
GU1415	14.062	4.500	0.593	F	High Shear 4 Holes		AM14FB	\$139	\$208
GK1000	20.625	3.750	0.937	F	Keen Edge 4 Slots	10	AM21F	\$237	\$309
	20.615	3.750	0.937	F	4 Slots 5 Tapped Holes Keen Edge		AM21FA	\$199	\$299
	14.625	3.875	0.625	F	5 Open Slots		AM15F	\$133	\$200
HMG2652	25.250	5.077	1.000	F		10	AM25F	\$238	\$357
HMG2652, 2652	25.938	2.995	1.000	B	9 Slots Single Bevel 2 Tapped Dowels	4	AM26B	\$220	\$330

Granulator Knives



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
BALL & JEWEL									
	11.500	5.375	0.875	F	Keen Edge 2 Holes Counterbored		B11F	\$98	n/a
M68, M88, M75, HAF685SC, DK88, M100, 4219M	7.990	2.750	0.500	F	Keen Edge 2 Holes Countersunk	3	B8FCS	\$80	\$81
M68, M88, M75, HAF685SC, DK88, M100, 4219M	8.000	2.750	0.500	F	Keen Edge 2 Holes Counterbored	3	B8FCB	\$80	\$105
HAF685C, M68, M75, M88, DK88, M100, 4219M	8.000	2.000	0.500	B	3 Slots	2	B8B	\$85	\$105
301-3 STD. IDEAL	9.125	2.125	0.500	F	2 Holes Counterbored	3	B9F	\$58	\$88
301-3 STD. IDEAL	9.562	1.625	0.375	B	4 slots	4	B9B	\$51	\$76
MD810, M810, M110	10.000	2.750	0.500	F	Keen Edge 2 Holes Counterbored	3	B10F	\$84	\$107
MD810	10.000	2.000	0.500	B	3 Slots	2	B10B	\$84	\$107
10"	9.990	2.750	0.500	F	Reverse Bevel	3	B10FCS	\$58	\$87
MB150	11.990	3.480	0.750	F	4 Holes Counterbored		B12FF	\$73	\$112
MB150	12.000	2.750	0.750	B	4 Slots Counterbored		B12BB	\$110	\$168
MD812, IAF812P, HAF812SC, HAF812P, DK812, M200	12.000	2.750	0.625	F	Keen Edge 2 Holes Countersunk	3	B12FCS	\$107	\$131
MD812, IAF812P, HAF812SC, HAF812P, M200, DK812	12.000	2.750	0.625	F	Keen Edge 2 Holes Counterbored	3	B12FCB	\$107	\$131
MD812, M200, IAF812D, M812, HAF812SC, LB1212, DK812, DK1212	12.000	2.000	0.625	B	4 Slots	2	B12B	\$107	\$131
MD1212, BP1212S, MA1212X, 1212SX	12.000	2.875	0.750	F	Keen Edge 2 Holes Counterbored	3	B12FA	\$108	\$136
MD1212, BP1212S, 1212SX, MB1212X	12.000	2.062	0.750	B	4 Slots	2	B12BA	\$124	\$148
12", HAF812SCSX, CG812SCX	11.956	2.125	0.500	F	Keen Edge 3 Holes Counterbored Slanted Right	3	B12FD	\$61	\$76
12", HAF812SCSX, CG812SCX	11.875	2.250	0.500	B	3 Slots Double Edge	2	B12BC	\$63	\$81
	12.031	2.500	0.625	F	Keen Edge 2 Holes Counterbored		B12FE	\$106	\$160
1014,	14.000	2.875	0.750	F	Keen Edge 3 Holes Counterbored	3	B14F	\$89	\$133
1014,	14.000	2.875	0.750	B	4 Slots 2 Tapped Dowels	2	B14B	\$98	\$147
MD1216, CG1216SCSX, HAF1216C	16.000	2.880	0.750	F	Keen Edge 3 Holes Counterbored	3	B16FCB	\$148	\$184
M300, DK1216, M816, LB1216	16.000	2.875	0.750	F	Keen Edge 3 Holes Countersunk	3	B16FCS	\$148	\$184
M816, M300, LB1216, CG1216SCX, HAF1216C, MD1216	16.000	2.062	0.750	B	5 Slots 2 Tapped Dowels	2	B16B	\$163	\$204

B

featuring the best of:

237

Northern Supply (800-365-6565) • Nickerson Machinery (800-821-9534) • OHS (Ontario-888-809-7050/Quebec-888-475-9224)

Granulator Knives

Replacement granulator knives, manufactured to precise tolerance to replace original equipment. Available in 2 grades of steel: OEM Steel: Standard 52100 steel formulation, which provides a good balance between wear and impact resistance. Recommended for beside-the-press-applications. Super Alloy: Premium grade D2 tool steel formulation, provides much longer life and is better suited to high usage cycles and tough materials. Greatly increases the time between sharpening. Ideal for heavy usage central grinding.



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
BALL & JEWEL (cont...)									
1216, SPL	16.062	2.750	0.625	B	No Holes 2 Tapped Dowels	2	B16BB	\$115	\$172
MB520	17.125	3.312	0.750	B	8 Tapped Holes Holder		B17BB	\$115	\$172
MB250	17.000	3.687	0.750	F		2	B17F	\$116	\$175
MB250	17.000	2.750	0.750	B	4 Holes 2 Tapped Dowels	2	B17B	\$121	\$182
451,	19.990	3.125	0.500	F	Reverse Bevel 3 Holes		B20FB	\$130	\$193
CG1620SX, CG1620SCSX	20.000	2.750	0.750	B	6 Slots 2 Tapped Dowels Double Cutting Edge	2	B20BH	\$141	\$177
CG1620SX, CG1620SCSX	19.890	2.875	0.750	F	Keen Edge 4 Holes Counterbored Slanted Left		B20FL	\$151	\$189
CG1620SX, CG1620SCSX	19.890	2.875	0.750	F	Same as B20FL But Slanted Right		B20FR	\$151	\$189
CG1620SX, CG1620SCSX, (Can Use B20BH)	19.935	2.750	0.750	B	6 Slots 4 Tapped Dowels Double Cutting Edge	2	B19B	\$100	\$144
MD1640	20.000	4.000	0.875	B	2 Tapped Dowels	4	B20BJ	\$160	\$240
M400, M820, MD1620, MD1640	20.000	2.625	0.750	F	Keen Edge 3 Holes Countersunk	3	B20FE	\$139	\$209
M400, M820, MD1620	20.062	1.875	0.750	B	6 Slots	2	B20BD	\$162	\$243
	21.000	3.625	0.875	B	8 Slots 2 Tapped Dowels		B21BC	\$205	\$308
NO.1/2	20.062	3.250	0.500	F	Keen Edge 3 Holes	4	B21F	\$129	\$193
NO.1/2	20.375	2.375	0.437	B	2 Tapped Dowels	6	B21BD	\$148	\$223
	19.990	3.500	0.875	B	Keen Edge 6 Slots		B19BA	\$173	\$259
MD1220, MD1620	20.000	2.875	0.750	F	Keen Edge 3 Holes Counterbored	3	B20F	\$151	\$189
MD1620, MD1220	20.052	2.125	0.750	B	6 Slots 2 Tapped Dowels	2	B20BA	\$164	\$203
20", 1040, GK10022	20.062	2.875	0.750	F	Keen Edge 4 Holes Counterbored	3	B20FA	\$113	\$169
	21.000	4.250	0.875	B	8 Slots 2 Tapped Dowels	4	B21BE	\$205	\$327
NO.1	23.500	3.375	0.560	F	Reversed Bevel 3 Holes Counterbored		B23F	\$167	\$219
NO.1	23.875	2.507	0.531	B	2 Tapped Dowels	6	B23B	\$172	\$215
AS-24 STEEL	23.990	3.500	0.750	F	Keen Edge 9 Holes	5	B24F	\$180	\$271
STEELMSTR 24	24.000	4.000	0.875	B	9 Slots 2 Tapped Dowels	2	B24B	\$207	\$311
M500	23.990	2.875	0.750	F	Keen Edge 3 Holes Countersunk	3	B24FD	\$189	\$235
	24.052	2.875	0.750	F	Keen Edge 3 Holes Countersunk		B24FF	\$180	\$271
M500	24.062	2.000	0.750	B	6 Slots 3 Tapped Dowels	2	B24BB	\$192	\$288
M500, LT-1248-X	23.990	2.875	0.750	F	3 Holes Counterbored		B24FG	\$189	\$235

Granulator Knives



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
BALL & JEWEL (cont...)									
NO.1.500, 5/SET	25.250	3.750	0.562	F	Reverse Bevel 3 Holes Counterbored	5	B25F	\$174	\$362
NO.1.500	25.375	3.250	0.500	B	No Holes 2 Tapped Dowels	6	B25BA	\$192	\$388
HD1652, HD1626	25.875	2.875	0.750	F	Keen Edge 7 Holes Counterbored		B26FE	\$210	\$312
HD1626	25.875	3.500	0.750	F	10 Holes	3-10	B26FC	\$210	\$312
HD1626	26.000	4.000	0.875	B	10 Slots 2 Tapped Dowels	4	B26BD	\$234	\$351
MD1626, 2026, MD1260, 5KN ROTOR	25.870	2.875	0.718	F	4 Holes (Alternate B26FF)	3	B26FA	\$210	\$312
MD1626, 2026, MD1260, CG2026SX	26.000	4.000	0.843	B	7 Slots 2 Tapped Dowels	2	B26B	\$218	\$269
HD1626	25.875	3.500	0.750	F	10 Holes	1	B26FB	\$210	\$312
HD1626	26.000	4.000	0.875	B	10 Slots 2 Tapped Dowels	1	B26BE	\$208	\$312
CG2026SX, HD1626	25.865	2.875	0.750	F	4 Holes Counterbored (see B26FB)		B26FF	\$203	\$256
	25.865	2.875	0.750	F	4 Holes Countersunk Keen Edge		B26FG	\$217	\$304
2-28,	26.740	5.250	0.875	F	3 Holes Counterbored Reverse Bevel		B26FD	\$285	\$380
2-28,	26.750	5.250	0.875	F	3 Holes Keen Edge	5	B26F	\$326	\$449
2-28,	26.875	4.750	0.875	B	2 Tapped Dowels	6	B26BA	\$262	\$350
1632,	31.875	2.875	0.750	F	Keen Edge 5 Holes Counterbored	3	B32F	\$233	\$340
1632,	32.000	4.000	0.875	B	5 Slots 2 Tapped Dowels		B32B	\$280	\$420
HDB 303SX	30.000	4.000	0.875	B	8 Slots	2	B30B	\$280	\$421
MD1640	19.990	2.625	0.750	F	Keen Edge 3 Holes Counterbored	3	B20FF	\$139	\$209
MD1640	24.000	2.750	0.750	B	6 Slots Single Bevel		B24BC	\$221	\$332
	23.563	3.625	0.750	F	6 Counterbored Holes Keen Edge		B24FH	\$211	\$317
CONAIR									
MGK400	6.650	2.580	0.470	F	Keen Edge 2 Slots		CR7F	\$79	\$108
MC-32	8.000	4.313	1.094	F	Reverse Bevel 2 Holes Counterbored	12	CR8F	\$203	\$304
MGK400.175	8.885	2.500	0.470	F	2 Slots High Shear		CR9F	\$72	\$108
MGK400.175	8.875	2.400	0.500	B	2 Slots		CR9BA	\$63	\$94
9X10, H6910, W450, (9723-15901)	9.000	2.500	0.875	F	Keen Edge 2 Holes Counterbored		CR9FA	\$64	\$96
9X10, H6910, W450	9.250	2.000	0.437	B	3 Slots	1	CR9B	\$61	\$92
8X10	9.500	2.000	0.500	F	Keen Edge 3 Holes Counterbored		CR10F	\$72	\$112
8X10	9.937	2.000	0.500	B	3 Slots		CR10B	\$71	\$106
12X14, 12X24, 712978	12.000	2.875	1.000	F	Keen Edge 2 Holes Counterbored	3	CR12F	\$94	\$141

B

featuring the best of:

239

Northern Supply (800-365-6565) • Nickerson Machinery (800-821-9534) • OHS (Ontario-888-809-7050/Quebec-888-475-9224)

Granulator Knives

Replacement granulator knives, manufactured to precise tolerance to replace original equipment. Available in 2 grades of steel: OEM Steel: Standard 52100 steel formulation, which provides a good balance between wear and impact resistance. Recommended for beside-the press-applications. Super Alloy: Premium grade D2 tool steel formulation, provides much longer life and is better suited to high usage cycles and tough materials. Greatly increases the time between sharpening. Ideal for heavy usage central grinding.



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
CONAIR (cont...)									
12X14, 12X24, 712978	12.250	1.937	0.500	B	5 Holes	2	CR12BB	\$86	\$129
12X14	12.250	1.937	0.500	B	5 Slots		CR12BE	\$70	\$107
1412,	12.250	2.938	0.500	B	5 Slots		CR12B	\$70	\$105
14X20	20.000	2.875	1.000	F	Keen Edge 3 Holes Counterbored	3	CR20F	\$124	\$187
14X20	20.187	1.938	0.500	B	8 Slots	2	CR20B	\$87	\$149
16X24	12.052	1.937	0.500	B	2 Tapped Dowels		CR12BC	\$74	\$111
16X24	24.021	3.500	1.125	F	4 Holes Counterbored		CR24F	\$235	\$353
	24.021	3.500	1.125	F	Keen Edge 4 Holes Counterbored		CR24FB	\$235	\$353
G1630	29.500	3.445	1.102	F	4 Holes Counterbored		CR29F	\$300	\$427
G1630	30.187	3.000	0.500	B	12 Slots		CR30B	\$215	\$321
G1630	30.187	3.000	0.500	B	12 Slots Single Bevel		CR30BA	\$262	\$393
CUMBERLAND									
Chopper	4.156	1.250	0.375	B	2 Holes Tapped		CE4BA	\$33	\$70
# 0	4.500	1.500	0.375	F	Radial Rotor 3 Holes	3	CE4F	\$43	\$60
# 0	4.500	2.125	0.500	B	3 Slots	2	CE4B	\$43	\$60
24M	7.250	2.320	0.500	B	4 Slots		CE7BA	\$53	\$80
24M	7.000	2.750	0.500	F	3 Holes Counterbored		CR7FA	\$62	\$95
24M	24.365	3.312	0.625	B	7 Slots Reverse Bevel		CB24BC	\$239	\$328
#.500	7.500	1.500	0.375	F	Radial Rotor 4 Holes	2-3	CE7F	\$27	\$40
#.500	7.500	2.750	0.625	B	4 Slots	2	CE7B	\$49	\$74
184 SPL, 1010 Auger	9.938	2.750	0.500	F	Keen Edge 3 Holes Counterbored 2 Degree Angle Right Side		C10FA	\$53	\$79
184 SPL, 1010 Auger	10.250	2.375	0.500	B	3 Slots 2 Open Slots		C10BA	\$51	\$77
184 SPL, 1010 Auger	9.895	2.750	0.500	F	Reverse Bevel		C10FB	\$53	\$79
184 SPL, 1010 Auger	9.895	2.750	0.500	F	(C10FA with both ends angled)		C10FC	\$57	\$81
10,	9.750	2.750	0.625	B	4 Slots	2	C10B	\$69	\$99
10,	9.937	2.000	0.375	F	Keen Edge 4 Holes		C10F	\$48	\$67
185, 710, 810, 1, 190, 184	10.000	2.839	0.500	F	Keen Edge 3 Holes Counterbored	2	CA10FB	\$62	\$95
810, 184, 710	9.990	2.739	0.500	F	Keen Edge 3 Holes Counterbored		C10FD	\$62	\$95
185, 710, 810, 1, 190, 184	10.250	2.062	0.500	B	3 Slots 2 Open Holes	2	CA10B	\$49	\$73
185, 710, 810, 1, 190, 184	10.000	2.750	0.500	F	Reverse Bevel 3 Counterbored Holes	2	CA10FA	\$49	\$74
185, 710, 810, 1, 190, 184	10.250	2.250	0.500	B	3 Slots 2 Open Holes	2	C11B	\$49	\$73

Granulator Knives



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
CUMBERLAND (cont...)									
185, 710, 810, 1, 190, 184	9.740	2.839	0.500	F	Keen Edge 3 Holes Counterbored		CA10FC	\$49	\$74
185, 710, 810, 1, 190, 184	10.250	2.063	0.500	B	3 Slots 2 Open Holes		CA10BA	\$49	\$73
#1.500, Chevron	10.500	2.125	0.500	F	Radial Rotor 5 Holes	5	CE10F	\$32	\$49
#1.500, Chevron	10.500	2.531	0.625	B	5 Slots	2	CE10B	\$65	\$97
812 (NEW)	11.875	2.375	0.437	F	Reverse Bevel 3 Holes 3 Degree Angle Right Side		C12FF	\$71	\$84
812 (NEW)	11.875	2.375	0.438	F	Keen Edge 3 Holes		C12FG	\$65	\$77
812 (NEW)	12.062	1.938	0.500	B	3 Slots Double Cutting Edge		CA12C	\$65	\$107
284, 285	12.000	2.750	0.500	F	Keen Edge 4 Holes Counterbored (Same as C11FA except for angle)		C11F	\$65	\$98
284, 285	12.000	2.839	0.500	F	Keen Edge 4 Holes Counterbored (Same as C11F Except 4 Degree Angle Right Shear)		C11FA	\$65	\$107
284, 285	12.000	2.839	0.500	F	Keen Edge 4 Holes Counterbored (Same as CA12FC Except Hole Size .625)	3	C12F	\$65	\$98
284,	12.000	2.839	0.500	F	Reverse Bevel 4 Holes Counterbored 4 Degree Right Side		C12FH	\$72	\$108
284,	12.240	2.750	0.500	B	4 Slots 2 Open Slots No Bevel		C12BA	\$60	\$91
284,	11.943	2.750	0.500	F	4 Counterbored Holes Reverse Bevel		C11FB	\$72	\$108
284, 285, 2 UC	11.943	2.750	0.500	F	Reverse Bevel 4 Holes Counterbored (Same as CA12FC Except 4° Angle Right Side)	3	C12FK	\$65	\$98
284, 285, 1012, Use For 2 KN Rotor (See C12B For 3KN Rotor)	12.240	2.750	0.500	B	4 Slots 2 Open Holes Notches Centered	2	C12BF	\$60	\$91
284, 285, 1212, Gran 2KN Use With 3KN Rotor	12.240	2.570	0.500	B	4 Slots 2 Open Holes		C12B	\$60	\$91
284, 285, 1212	11.935	2.741	0.375	F	Reverse Bevel 4 holes 4 degrees right side		C12FM	\$64	\$95
	11.937	2.750	0.375	F	Reverse Bevel 4 Holes 4 Degree Right Side		C12FJ	\$63	\$93
812, 1012, 2, 290, 780	12.000	2.750	0.500	F	Reverse Bevel 5 Holes Counterbored	2	CA12FA	\$65	\$98

B

featuring the best of:

241

Northern Supply (800-365-6565) • Nickerson Machinery (800-821-9534) • OHS (Ontario-888-809-7050/Quebec-888-475-9224)

Granulator Knives

Replacement granulator knives, manufactured to precise tolerance to replace original equipment. Available in 2 grades of steel: OEM Steel: Standard 52100 steel formulation, which provides a good balance between wear and impact resistance. Recommended for beside-the press-applications. Super Alloy: Premium grade D2 tool steel formulation, provides much longer life and is better suited to high usage cycles and tough materials. Greatly increases the time between sharpening. Ideal for heavy usage central grinding.



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
CUMBERLAND (cont...)									
812, 1012, 2, 290, 780, 285	12.000	2.843	0.500	F	Keen Edge 5 Holes Counterbored	2	CA12FB	\$65	\$98
812, 1012, 2, 290, 780	12.000	2.750	0.500	F	Reverse Bevel 4 Holes Counterbored (Same as C12FI Except No Angle)	3	CA12FC	\$71	\$107
1212, PI	12.188	2.750	0.511	F	Double Cutting Edge 4 Slots		C13FA	\$91	\$127
812, 1012, 2, 290, 780, 6B	11.965	2.000	0.500	B	4 Slots		CA12BA	\$85	\$127
812, 1012, 2, 290, 780	12.000	2.828	0.500	F	Keen Edge 4 Holes Counterbored (Same as C12F except hole size .593)	3	CA12FD	\$65	\$98
	12.240	2.125	0.500	B	4 Slots 2 Open Slots notches not centered		CA12BB	\$87	\$130
812, 1012, 2, 290, 780	12.000	2.062	0.500	F	Radial Rotor 5 Holes	3	C12FB	\$65	\$98
812, 1012, 2, 285, 290, 780, (3KN), 2UC	12.250	2.125	0.500	B	4 Slots	2	CA12B	\$67	\$101
78, 780	12.450	2.375	0.500	B	5 Slots		C12BC	\$87	\$130
384, 1215	15.250	2.750	0.437	F	Keen Edge 4 Holes		C16FD	\$111	\$167
384, 1215	15.500	2.562	0.500	B	5 Slots 2 Notches		C16BD	\$116	\$174
484, SPL	7.968	3.281	0.500	F	Right Hand Keen Edge 2 Holes Counterbored (Hole to Back 1.406)		C7FR	\$76	\$113
484, SPL	7.969	3.281	0.500	F	Left Hand Keen Edge 2 Holes Counterbored (Hole to Back 1.406)		C7FL	\$76	\$113
484, SPL	7.969	3.281	0.500	F	Left Hand Keen Edge 2 Holes Counterbored (Hole to Back 1.308)		C7FLA	\$76	\$113
484 SPL, Chevron	8.093	2.750	0.500	B	2 Slots		C8BA	\$45	\$67
484,	15.927	3.218	0.500	F	Reverse Bevel 4 Holes Counterbored Slant Right .562 H		C16FE	\$71	\$107
484, See C15F Fly	16.250	2.750	0.500	B	5 Slots No Bevel	2	CA16BA	\$78	\$107
484,	15.927	3.375	0.500	F	Keen Edge 4 Holes Counterbored Slant Right .656 H		C15F	\$85	\$127
484-3KN	15.937	3.268	0.500	F	Knife Reverse Bevel 4 Holes Counterbored		C16FF	\$80	\$120

Granulator Knives



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
CUMBERLAND (cont...)									
484 Twinshear	7.947	3.250	0.500	F	Rt. Hand Reverse Bevel 2 Holes Counterbored (Angle Right)		C8FR	\$49	\$74
484 Twinshear	7.947	3.250	0.500	F	Left Hand Reverse Bevel 2 Holes Counterbored (Angle Left)		C8FL	\$49	\$74
816, 1016, 3	16.000	2.750	0.500	F	Reverse Bevel 6 Holes Counterbored C-C 2.750, C-B 1.125	2	C16FA	\$97	\$146
816, 1016, 3	16.000	2.839	0.500	F	Keen Edge 6 Holes Counterbored C-C 2.687 C-B 1.312	2	C16F	\$97	\$146
816, 1016, 3	16.250	2.125	0.500	B	5 Slots	2	C16B	\$91	\$136
1216,	16.052	3.171	0.500	F	Keen Edge 4 Holes Counterbored	3	C16FB	\$79	\$118
1216, see CA16B	16.177	2.500	0.500	B	5 Slots 2 Open Holes	2	C16BA	\$72	\$127
1216,	16.250	2.500	0.500	B	5 Slots 2 Open Holes	2	C16BB	\$93	\$140
1416, 4, 490, 485	16.000	3.250	0.500	F	Reverse Bevel 4 Holes Counterbored	3	CA16FC	\$79	\$118
1416, 4, 490, 485, 1216	16.000	3.312	0.500	F	Keen Edge 6 Holes Counterbored C-C 2.687, C-B 1.312	2	CA16FB	\$79	\$118
1416, 4, 490, 485	16.000	3.250	0.500	F	Reverse Bevel 6 Holes Counterbored C-C 2.687, C-B 1.312	2	CA16FA	\$79	\$118
1416, 4, 490, 485	16.000	3.312	0.500	F	Keen Edge 4 Holes Counterbored	3	CA16FD	\$79	\$118
4, 6	2.000	3.313	0.500	F	2 Holes Counterbored	32	C2F	\$28	\$42
1416, 4, 490, 485, 1216	16.250	2.812	0.500	B	5 Slots 2 Open Holes Longer Slots (2.750 C-C) Use C16BA	2	CA16B	\$72	\$109
	16.250	2.812	0.500	B	5 Slots 2 Open Holes	2	CA16BB	\$93	\$139
18,	17.750	1.875	0.500	F	Radial Rotor 6 Holes	5	CC17F	\$73	\$110
18,	18.000	2.875	0.625	B	6 Slots 2 Tapped Dowels	2	CC17B	\$86	\$129
584, Chevron, Twinshear	9.897	3.312	0.500	F	Keen Edge Right Hand 3 Holes Counterbored	3	C10FR	\$52	\$78
584, Chevron, Twinshear	9.897	3.312	0.500	F	Keen Edge Left Hand 3 Holes Counterbored	3	C10FL	\$52	\$78
584, Chevron	10.062	2.750	0.500	B	3 Slots	3	CA10BB	\$59	\$88
584, 585	20.000	3.125	0.500	F	Reverse Bevel 7 Holes Counterbored		CA20FD	\$93	\$140
584, 585 (R/B is CA20FH)	19.990	3.220	0.500	F	Keen Edge 5 Holes Counterbored (Angle Right)	3	CA20FE	\$110	\$167
584, 585	20.250	2.750	0.500	B	With 7 Slots 3 Notches		CA20BB	\$101	\$152

B

featuring the best of:

243

Northern Supply (800-365-6565) • Nickerson Machinery (800-821-9534) • OHS (Ontario-888-809-7050/Quebec-888-475-9224)

Granulator Knives

Replacement granulator knives, manufactured to precise tolerance to replace original equipment. Available in 2 grades of steel: OEM Steel: Standard 52100 steel formulation, which provides a good balance between wear and impact resistance. Recommended for beside-the press-applications. Super Alloy: Premium grade D2 tool steel formulation, provides much longer life and is better suited to high usage cycles and tough materials. Greatly increases the time between sharpening. Ideal for heavy usage central grinding.



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
CUMBERLAND (cont...)									
584,	20.250	2.750	0.500	B	7 Slots No Bevel		CA20BA	\$93	\$140
584,	20.000	3.220	0.375	F	5 Holes Reverse Bevel Short On Right Side		CA20FF	\$83	\$124
584, 585	20.240	2.750	0.500	B	7 Slots No Bevel	2-3	CA20BE	\$93	\$140
584, 585	20.000	3.187	0.500	F	Keen Edge 7 Holes Counterbored		CA20FG	\$93	\$140
584, 585	20.240	2.750	0.500	B	Keen Edge 7 Slots		CA20BC	\$97	\$146
584, 585	20.000	3.220	0.500	F	Reverse Bevel 5 Holes Counterbored Angle Rt. (Same as CA20FE Keen Edge)		CA20FH	\$110	\$167
X1000	20.000	4.291	0.750	F	Left Hand Reverse Bevel 4 Holes	3	CA20AL	\$200	\$367
X1000	20.000	4.291	0.750	F	Rt. Hand Reverse Bevel 4 Holes	3	CA20AR	\$200	\$367
1220, 1420, 5, 14 X12	20.000	2.967	0.620	F	Reverse Bevel 7 Holes Counterbored		CA20FK	\$93	\$140
1220, 1420, 5, 14 X 12	20.000	3.050	0.870	B	7 Slots 2 Tapped Holes		CA20BD	\$101	\$140
1220, 1420, 5, 14 X 12	20.000	3.000	0.500	F	Reverse Bevel 7 Holes Counterbored	2	CA20FA	\$93	\$140
1220, 1420, 5, 14 X 12, 585	19.990	3.220	0.500	F	Reverse Bevel 5 Holes Counterbored	2	CA20FB	\$110	\$167
1220, 1420, 5, 14 X 12	20.250	2.812	0.500	B	7 Slots 3 Open Holes	2	CA20B	\$97	\$147
1420, 585, 5, 1220, 14 X 12	20.000	3.250	0.500	F	Keen Edge 5 Holes Counterbored		CA20FC	\$110	\$167
1220, 1420, 5, 14 X12	20.000	3.312	0.500	F	Keen Edge 5 Holes Counterbored	6-10 -14	CA20FJ	\$93	\$140
20,	20.000	2.312	0.625	F	Keen Edge		C20A	\$128	\$128
20,	20.000	2.320	0.625	F	Radial Rotor 7 Holes	3-5-7	CC20F	\$128	\$193
20,	19.970	3.375	0.875	B	7 Slots 2 Tapped Holes (15 Bevel)		CC20B	\$93	\$140
	19.970	3.375	0.875	B	7 Slots 2 Tapped Holes (8 Bevel)		CC20BA	\$93	\$140
20, 1837	20.000	2.031	1.250	F	Hook Fly 7 Holes		C20FE	\$192	\$288
20, (Old)	20.000	3.250	0.625	F	7 Holes		CC20FA	\$141	\$212
18, 37, 20	28.750	3.312	0.656	F	Reverse Bevel 4 Holes		C29F	\$132	\$193
1524-24	24.000	2.812	0.625	F	Radial Rotor 8 Holes (15 Degree)	3-5	CB24FA	\$123	\$185
1524-24	24.375	3.312	0.625	B	7 Slots 2 Tapped Dowels 3/4" Slot	2	CB24BC	\$141	\$213

Granulator Knives



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
CUMBERLAND (cont...)									
	24.000	3.344	0.625	F	Radial Rotor 5 Holes Counterbored		CB24FC	\$123	\$185
1524-24 #80, 24B-MED	24.000	3.250	0.625	F	Reverse Bevel 5 Holes Counterbored	3-5	C23FE	\$141	\$213
1524-24, #80	24.000	3.343	0.625	F	Keen Edge 5 Holes Counterbored	3-5	CB24F	\$141	\$123
1524,	23.990	2.812	0.625	F	Radial Rotor 8 Holes (8 Degree)	3-5	CB24FD	n/a	\$185
1524,	24.365	3.312	0.625	B	7 Slots 2 Tapped Dowels 3/4 Slot 8 Degree		CB24B	\$123	\$185
1524,	24.365	3.312	0.625	B	7 Slots 2 Tapped Dowels 7/8" Slot	2	CB24BA	\$135	\$203
#80, #80-85	25.000	2.875	0.500	B	7 Slots		C24B	\$142	\$214
1524, #80, #80-85	24.000	3.250	0.625	F	Reverse Bevel 5 Holes		CB24FB	\$123	\$185
24B	24.000	3.625	0.875	F	Reverse Bevel 5 Holes Counterbored		C24FC	\$123	\$185
24B	24.375	3.000	0.625	B	7 Slots 2 Tapped Dowels		C25B	\$141	\$213
24 HS Rotor	24.000	3.625	0.875	F	Reverse Bevel 5 Holes Counterbored		C24FF	\$172	\$260
2415, HOG	24.365	3.812	0.625	B	7 Slots 2 Tapped Dowels		C24BA	\$210	\$315
2415, HOG	12.000	2.785	0.500	F	4 Holes Counterbored Reverse Bevel		C12FC	\$83	\$127
24 RR, 1524	24.000	2.750	1.125	F	Hook Fly 8 Holes Radial Rotor		C24FE	\$303	\$455
1426-l	13.160	3.437	0.625	F	Reverse Bevel Left Hand 3 Holes Counterbored	3	C13FL	\$93	\$140
1426-l, 1-5 CUT/BLWR	13.170	3.437	0.625	F	Reverse Bevel Rt. Hand 3 Holes Counterbored	3	C13FR	\$93	\$140
1426-l	13.170	3.437	0.625	F	Keen Edge Left Hand 3 Holes Counterbored		C13FLA	\$93	\$136
1426-l	13.170	3.437	0.625	F	(Same as C13FLA) Keen Edge Right Hand 3 Holes Counterbored		C13FRA	\$93	\$136
1426-l	13.177	2.531	0.500	B	3 Slots	4	CA13BA	\$91	\$120
1426-l	13.063	2.750	0.510	B	3 Slots No Bevel		CA13BB	\$95	\$143
684, 1426	13.093	3.250	0.500	F	Rt. Hand Reverse Bevel 3 Holes Counterbored	2	C13FAR	\$110	\$167
684, 1426	13.093	3.250	0.500	F	Left Hand Reverse Bevel 3 Holes Counterbored	2	C13FAL	\$110	\$167
684, 1426, 284	13.187	3.250	0.500	F	Right Hand Keen Edge 3 Holes Counterbored	3	CA13FR	\$110	\$167
684, 1426, 284	13.175	3.250	0.500	F	Left Hand Keen Edge 3 Holes Counterbored	3	CA13FL	\$110	\$167

B

featuring the best of:

245

Northern Supply (800-365-6565) • Nickerson Machinery (800-821-9534) • OHS (Ontario-888-809-7050/Quebec-888-475-9224)

Granulator Knives

Replacement granulator knives, manufactured to precise tolerance to replace original equipment. Available in 2 grades of steel: OEM Steel: Standard 52100 steel formulation, which provides a good balance between wear and impact resistance. Recommended for beside-the-press-applications. Super Alloy: Premium grade D2 tool steel formulation, provides much longer life and is better suited to high usage cycles and tough materials. Greatly increases the time between sharpening. Ideal for heavy usage central grinding.



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
CUMBERLAND (cont...)									
684 Special	13.175	3.250	0.500	F	Keen Edge 35 Counterbored Left Hand Slots		CA13LA	\$134	\$201
684 Special	13.175	3.250	0.500	F	Keen Edge 35 Counterbored Right Hand Slots		CA13RA	\$134	\$201
684, 1426	13.175	2.781	0.500	B	3 Slots No Bevel	4	CA13B	\$93	\$140
1426, HOG, 3250	25.125	3.812	0.875	B	6 Slots 2 Tapped Dowels 2 Holes		C26B	\$167	\$251
3250,	11.250	4.312	1.250	F	Keen Edge 4 Holes Counterbored	25	C12BB	\$120	\$175
2815H, 28H	5.365	4.023	1.187	F	Reverse Bevel 2 Holes Counterbored		C6F	\$87	\$113
1836, 1836 I	11.990	3.793	0.500	F	Reverse Bevel 3 Holes	9	C12FL	\$80	\$127
1836, 1836 I	12.130	3.870	0.500	B	Double 4 Slots Cutting Edge	6	C12BD	\$91	\$133
1836,	31.500	4.000	1.125	F	Low Shear 10 Holes	9	C32F	\$257	\$383
1836,	32.000	4.500	1.125	B	10 Open Slots	6	C32B	\$350	\$520
1828-28	13.990	2.703	1.100	F	Hook Fly 5 Holes		C14F	\$133	\$200
1828-28	13.937	3.312	0.500	F	Radial Rotor 5 Slots	6	CB28FA	\$101	\$153
	27.990	4.291	0.750	F	Reverse Bevel 5 Holes Counterbored	3-5	C28FB	\$170	\$255
1828-28	28.000	4.339	0.750	F	Keen Edge 5 Holes (Most Popular)	3-5	CB28F	\$185	\$280
1828-28	18.500	4.219	0.750	F	Reverse Bevel 6 Holes		C19FA	\$121	\$182
1828-28, 28B	28.312	3.812	0.875	B	8 Slots 3 Tapped Dowels (Most Popular)	2	CB28B	\$193	\$260
	18.522	4.125	1.125	F	Reverse Bevel 4 Holes Counterbored		C19FB	\$155	\$232
1828-28, 28B	28.000	4.338	1.125	F	Reverse Bevel 5 Holes Counterbored		C28FC	\$316	\$474
1828-28	13.990	3.312	1.100	F	Hook Fly 5 Holes		C14HF	\$133	n/a
24H	20.875	3.312	1.187	F	5 Holes Counterbored Reverse Bevel		C20FG	\$348	\$527
24H	20.875	3.312	1.187	F	Reverse Bevel 5 Holes Counterbored Notched		C20FJ	\$396	\$507
24T	6.250	2.875	0.500	F	Keen Edge 2 Holes Right Hand		C6FR	n/a	\$70
24T	6.250	2.875	0.500	F	Keen Edge 2 Holes Left Hand		C6FL	n/a	\$70
24T	25.000	2.834	0.500	F	Keen Edge 6 Holes		C25F	\$230	\$350
24T	26.413	2.795	0.500	B	6 Slots 2 Tapped Dowels		C27B	\$240	\$370

Granulator Knives



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
CUMBERLAND (cont...)									
24x28	14.133	3.307	0.593	B	Right Hand 4 Slots 2 Tapped Holes		C14BR	\$150	\$225
24x28	14.133	3.307	0.593	B	Left Hand 4 Slots 2 Tapped Holes		C14BL	\$150	\$225
24x28 CHEVRON	14.082	4.238	0.750	F	Reverse Bevel 3 Holes LH Counterbored		C14FAL	\$124	\$186
24x28	14.156	4.238	0.750	F	High Shear Left Hand 3 Holes Counterbored Slants Left	3	C15FAL	\$124	\$186
24x28 (See C14FAR)	14.156	4.238	0.750	F	High Shear Right Hand 3 Holes Counterbored Slants Left	3	C15FAR	\$124	\$186
24x28 CHEVRON	14.082	4.238	0.750	F	Reverse Bevel Rt. Hand 3 Holes Counterbored Slants Right		C14FAR	\$124	\$186
24x28	14.000	4.238	0.750	F	Reverse Bevel 3 Holes Counterbored Rt. Hand		C14FBR	\$135	\$203
24x28	14.000	4.238	0.750	F	Reverse Bevel 3 Holes Counterbored Left Hand		C14FBL	\$124	\$203
#30	15.000	2.875	0.625	F	Radial Rotor 5 Holes	6-10	CC15FB	\$74	\$84
#30	15.032	2.781	1.125	F	Hook Fly 5 Holes		C16HF	\$204	\$306
#30	15.062	4.250	0.750	F	Keen Edge 5 Holes Counterbored	6-10	CC15F	\$102	\$125
#30	15.062	2.875	0.750	F	Keen Edge 5 Holes Countersunk	4	CC15FA	\$102	\$125
#30	15.187	3.812	0.875	B	5 Slots 2 Tapped Dowels	4	CC15B	\$114	\$173
#30	15.187	3.812	0.875	B	5 Slots 2 Tapped Holes		CC15BA	\$114	\$173
30,	15.748	3.268	0.669	F	Keen Edge 4 Holes Counterbored		CC15BB	\$124	\$186
30T	15.313	3.303	0.671	F	Keen Edge 4 Holes Counterbored		CC15BC	\$93	\$139
	16.000	2.763	0.617	B	4 Slots		CC15BD	\$112	\$168
30T	16.250	2.812	0.500	B	5 Slots		CA17B	\$93	\$139
30T, 56T	28.500	3.312	0.688	F	Reverse Bevel Left Hand 6 Holes Counterbored		C28FBL	\$224	\$335
30T, 56T	28.500	3.312	0.688	F	Reverse Bevel Rt. Hand 6 Holes Counterbored		C28FBR	\$224	\$335
4284,	15.927	3.218	0.375	F	4 Holes Slant On Rt. Side Reverse Bevel		C16FG	\$74	\$80
30T, 56T	28.490	3.307	0.687	F	Keen Edge Right Hand 6 Holes Counterbored		C28FAR	\$224	\$335
30T, 56T	28.500	3.307	0.687	F	Keen Edge Left Hand 6 Holes Counterbored		C28FAL	\$224	\$335
30T, 56T	29.000	2.750	0.625	B	6 Slots 2 Tapped Dowels		C29B	\$177	\$263

B

featuring the best of:

247

Northern Supply (800-365-6565) • Nickerson Machinery (800-821-9534) • OHS (Ontario-888-809-7050/Quebec-888-475-9224)

Granulator Knives

Replacement granulator knives, manufactured to precise tolerance to replace original equipment. Available in 2 grades of steel: OEM Steel: Standard 52100 steel formulation, which provides a good balance between wear and impact resistance. Recommended for beside-the-press-applications. Super Alloy: Premium grade D2 tool steel formulation, provides much longer life and is better suited to high usage cycles and tough materials. Greatly increases the time between sharpening. Ideal for heavy usage central grinding.



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
CUMBERLAND (cont...)									
56T	28.937	2.720	0.625	B	Right Hand 6 Slots 2 Tapped Dowels		C29BR	\$425	\$620
56T	28.937	2.765	0.625	B	Left Hand 6 Slots 2 Tapped Dowels		C29BL	\$425	\$620
56T	19.312	2.765	0.619	B	4 Slots 2 Tapped Holes No Bevel		C20B	\$165	\$247
1837,	18.500	3.312	0.500	F	(No Bevel) 6 Slots	6-10 -14	C19FC	\$124	\$186
	18.500	3.750	0.750	F	Radial Rotor 6 Holes		C19RR	\$140	\$210
1837,	18.490	3.312	0.500	F	6 Slots 8 Bevel	6-10 -14	C19FD	\$124	\$186
	18.552	4.312	1.125	F	Right Hand 4 Holes Counterbored Reverse Bevel		C18RB	\$155	\$232
1837-37, 8185, (3KN ROTOR), 37H, 37B	18.562	4.239	0.750	F	Right Hand Keen Edge 4 Holes Counterbored	5-6 -10	C18FAR	\$132	\$200
1837-37, 8185, (3KN ROTOR), 37H, 37B	18.562	4.239	0.750	F	Left Hand Keen Edge 4 Holes Counterbored	5-6 -10	C18FAL	\$132	\$200
1837-37, 37H, 8185	18.562	4.234	0.750	F	Reverse Bevel 4 Holes Counterbored Rt. Hand (Bigger CB)		C18FBR	\$132	\$200
1837-37	17.625	4.239	0.750	F	Reverse Bevel 4 Holes Counterbored		C18FA	\$110	\$167
1837-37, 37H, 8185	18.562	4.234	0.750	F	Reverse Bevel 4 Holes Counterbored Left Hand (Bigger CB)		C18FBL	\$132	\$200
37,	18.562	4.340	0.750	F	Low Shear 4 Holes Counterbored		CB18FD	\$131	\$192
1837,	18.500	2.547	1.016	F	Hook Fly 6 Holes		CB18HF	\$173	\$260
1737-37, 37H, 37B	18.750	3.812	0.875	B	5 Slots 2 Tapped Dowels (33 Degree Downstroke)	4-5 -6-10	CB18BA	\$135	\$187
	12.140	2.240	0.500	B	4 Slots Open 50 Degree Bevel		C12BE	\$95	\$142
1837-37	18.740	3.812	0.875	B	Reverse Bevel 5 Slots 2 Tapped Dowels Downstroke		CB18B	\$129	\$194
37B, 37, HOG	18.552	4.312	1.125	F	Left Hand 4 Holes Counterbored Reverse Bevel	6	CB18FL	\$220	\$333

Granulator Knives



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
CUMBERLAND (cont...)									
	18.562	4.320	1.125	F	Left Hand, 4 Counterbored Holes, Reverse Bevel		CB19FL	\$192	\$288
	18.562	4.320	1.125	F	Right Hand, 4 Holes Counterbored Reverse Bevel		CB19FR	\$192	\$288
37B	18.552	4.312	1.125	F	Reverse Bevel Rt. Hand 4 Holes Counterbored		CB18FR	\$220	\$333
37, HOG	7.250	3.687	1.187	F	3 Holes Counterbored		C7FA	\$110	\$167
37, HOG	18.740	4.253	0.875	B	5 Slots 2 Tapped Dowels (8 Degree Upstroke)		C18BD	\$120	\$180
1462, 37H	7.250	3.700	1.186	F	Reverse Bevel 3 Holes Counterbored		C7FB	\$111	\$153
1462, 37H	18.688	3.750	0.875	B	Reverse Bevel 5 Slots Tapped Dowels Downstroke		CB18BF	n/a	\$293
1462, 37H	18.688	4.250	0.875	B	5 Slots Tapped Dowels Downstroke		CB18BB	\$205	\$287
37F	33.865	3.615	1.375	F	Hook Fly 8 Holes Counterbored	8	C34HF	\$460	\$690
37,	18.562	4.340	0.750	F	4 Holes Counterbored Reverse Bevel		CB18FC	\$220	\$333
3715,	7.240	3.953	1.187	F	3 Holes Counterbored		C7FC	\$81	\$122
	18.740	4.250	0.875	B	5 Slots 2 Tapped Dowels		CB18BC	\$132	\$198
3715H	18.750	3.468	0.875	B	6 Slots 2 Tapped Dowels		CB18BD	\$133	\$199
1462	30.630	4.250	1.093	F	Reverse Bevel Rt. Hand 6 Holes Counterbored		CB31F	\$309	\$464
1462,	15.968	4.250	0.787	B	5 Slots 2 Tapped Dowels		C15B	\$99	\$149
43,	21.500	3.000	0.813	F	Radial Rotor 6 Holes	6	CC21FA	\$87	\$130
43,	21.687	3.812	0.875	B	6 Slots 2 Tapped Holes		CC21B	\$87	\$163
5018,	8.110	3.687	1.187	F	3 Holes	36	C8F	\$120	\$180
	25.000	3.165	0.500	F	No Bevel 8 Slots (RC 59-61)		C25FA	\$143	\$214
50H	8.125	3.687	1.187	F	Reverse Bevel 3 Holes Counterbored		C8FA	\$119	\$180
50F	25.187	3.812	1.375	B	6 Slots 2 Tapped Holes		C25BC	\$218	\$413
50F	23.000	3.312	1.187	F	Left Hand Reverse Bevel 5 Holes Counterbored		C23FAL	\$233	\$350
50F	23.000	3.312	1.187	F	Rt. Hand Reverse Bevel 5 Holes Counterbored		C23FAR	\$233	\$350
12x24	23.000	2.812	0.625	F	Keen Edge 9 Holes		C23FB	\$141	\$312
12x24	23.937	3.125	0.875	B	8 Slots 2 Tapped Dowels		C23BB	\$243	\$365
50F	23.000	3.312	1.187	F	C23FAL notched		C23FNL	\$356	\$498
50F	23.000	3.312	1.187	F	C23FAR notched		C23FNR	\$356	\$498

B

featuring the best of:

249

Northern Supply (800-365-6565) • Nickerson Machinery (800-821-9534) • OHS (Ontario-888-809-7050/Quebec-888-475-9224)

Granulator Knives

Replacement granulator knives, manufactured to precise tolerance to replace original equipment. Available in 2 grades of steel: OEM Steel: Standard 52100 steel formulation, which provides a good balance between wear and impact resistance. Recommended for beside-the press-applications. Super Alloy: Premium grade D2 tool steel formulation, provides much longer life and is better suited to high usage cycles and tough materials. Greatly increases the time between sharpening. Ideal for heavy usage central grinding.



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
CUMBERLAND (cont...)									
2050-50	25.000	4.250	0.750	F	Reverse Bevel 5 Holes Counterbored	6-10 -14	CB25F	\$148	\$222
2050-50, 50T	25.000	3.312	0.500	F	8 Slots Radial Rotor No Bevel	6-10 -14	CB25FA	\$154	\$167
2050-50	25.000	4.312	0.750	F	Keen Edge 5 Holes Counterbored	6-10 -14	CB25FD	\$189	\$287
2050-50, 50B, 50H, 50T	25.187	3.812	0.875	F	6 Slots (Upstroke) 2 Tapped Dowels (Use with K26500) Keen Edge Style	4	CB25B	\$154	\$233
	25.000	4.588	1.125	F	5 Holes Counterbored Reverse Bevel		CB25RBA	\$357	\$460
2050,	25.125	3.810	0.880	B	6 Slots 2 Tapped Dowels	4	CB25BA	\$153	\$193
50,	25.000	4.465	0.625	F	Keen Edge 5 Holes Counterboard Rt. Hand		C25FAR	\$216	\$324
50,	25.000	4.465	0.625	F	Keen Edge 5 Holes Counterboard		C25FAL	\$216	\$324
2050B, 50B	25.000	4.375	1.125	F	Reverse Bevel 5 Holes Counterbored High Shear Rotor		C24FD	\$348	\$527
2050-50, 50H	25.146	3.815	0.875	B	(Downstroke) 6 Slots 2 Tapped Dowels (Use with CB25B) Reverse Bevel Style		C24BB	\$150	\$226
50B	25.000	4.320	1.125	F	5 Counterbored Holes Reverse Bevel		C24FG	\$285	\$427
	27.990	4.291	0.750	F	5 Counterbored Holes Keen Edge		C28FD	\$228	\$344
1456,	28.713	4.335	0.787	F	Keen Edge Right Hand 6 Holes Counterbored	3	C28FR	\$239	\$358
1456,	28.713	4.335	0.787	F	Keen Edge Left Hand 6 Holes Counterbored	3	C28FL	\$239	\$358
1456,	28.927	4.125	0.750	B	6 Slots 2 Tapped Dowels	4	C29BA	\$272	\$409
66T	34.048	2.772	0.625	B	6 Slots 2 Tapped Dowels		CA34B	\$288	\$403
66T	33.559	3.290	0.687	F	7 Holes Counterbored		CA34F	\$337	\$472
	9.937	1.625	0.375	F	4 Holes Keen Edge		CA10F	\$76	\$115

Granulator Knives



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
FLINCHBAUGH									
57,	6.500	2.375	0.437	F	3 Holes Keen Edge	2	L7F	\$41	\$61
79,	9.000	2.375	0.437	F	High Shear 5 Holes	2	L9F	\$63	\$94
79,	9.000	1.437	0.375	B	5 Open Slots	2	L9B	\$63	\$94
911,	11.000	2.875	0.562	F	High Shear 6 Holes		L11F	\$75	\$112
911,	11.000	2.875	0.562	F	Reverse Bevel 6 Holes	2	L11FA	\$75	\$112
911,	11.000	1.875	0.500	B	5 Open Slots	2	L11B	\$79	\$119
1425 HOG	12.000	3.875	0.937	F	Keen Edge 4 Holes	6	L24F	\$131	\$252
1425 HOG	12.490	3.875	0.937	B	4 Open Slots	4	L24B	\$209	\$237
1437, 1425, 1850	12.250	3.875	0.687	F	Keen Edge 3 Holes	6	L25F	\$161	\$203
1437, 1425, 1856	12.490	2.750	0.687	B	4 Open Slots	4	L25B	\$153	\$197
1437, 1425, 1850	12.490	2.750	0.687	B	Same as L25B w/ Closed Slots	4	L12B	\$151	\$193
1214,	13.500	3.312	0.562	F	High Shear 5 Holes	2	L14F	\$96	\$127
1214,	13.500	1.937	0.562	B	5 Open Slots	2	L14B	\$105	\$158
1219,	18.500	3.375	0.562	F	High Shear 7 Holes	2	L19F	\$143	\$214
1219,	18.500	1.937	0.562	B			L19B	\$157	\$236
1022,	21.000	2.875	0.687	F			L22F	\$164	\$246
FOREMOST									
SG-80, SG300	8.000	1.937	1.187	F	Hook Fly Reverse Bevel 3 Holes		F8HF	\$94	\$129
56-80, SG300	8.000	1.937	0.625	B	4 Slots		F8BA	\$69	\$103
2A-1, 2A-3, 2A-4, 5C-1, 2A-2	8.000	2.218	0.500		Fly/Bed 3 Holes Countersunk	2-8	F8FB	\$104	\$127
Y8301-63C, 1008MS	9.500	2.625	0.500	F	Reverse Bevel 2 Holes		F10FA	\$67	\$101
	11.000	1.937	1.187	F	Hook Fly 5 Holes		F11HF	\$81	\$143
	11.000	2.500	0.625	B	5 Slots		F11B	\$74	\$136
HD1, HD3, HD5, QG1010, MS10, MS20, 10X11, X7301-15, 56100, 56400	9.990	1.937	1.187	F	Hook Fly 4 Holes	2	F10H	\$128	\$172
HD1, HD3, HD5, MS10, QG1010, MS20, 10X11, SRG810, X7301-14, 56100, 56400	10.000	1.937	0.625	B	4 Slots	2	F10B	\$100	\$127
	14.000	1.937	0.625	B	5 Slots Single Bevel		F14BB	\$106	\$160
SHD-5	11.000	3.875	0.875	F	Keen Edge 2 Holes		F11F	\$79	\$119
HD5, QG1010, SG400	20.000	2.250	0.625	B	8 Slots		F20B	\$239	\$252
HD5B	20.000	3.688	1.000	F	Reverse Bevel 4 Holes Counterbored		F20F	\$219	\$328
HD1, MS20	20.000	1.937	1.187	F	Hook Fly 8 Holes		F20HF	\$237	\$250
SK810, SRG810	10.000	2.250	0.500	F	2 Slots		F10F	\$73	\$110
	9.990	1.937	0.625	B	4 Slots		F10BA	\$87	\$130
6A, 6B, HD8	12.000	2.187	1.187	F	Hook Fly 4 Holes	4	F12H	\$149	\$187
6B, HD8	23.968	2.250	0.625	B	8 Slots	2	F24B	\$184	\$272
HD8	36.000	3.000	1.000	B	9 Slots (Fly is F12HFA)		F36B	\$338	\$507

B

featuring the best of:

251

Northern Supply (800-365-6565) • Nickerson Machinery (800-821-9534) • OHS (Ontario-888-809-7050/Quebec-888-475-9224)

Granulator Knives

Replacement granulator knives, manufactured to precise tolerance to replace original equipment. Available in 2 grades of steel: OEM Steel: Standard 52100 steel formulation, which provides a good balance between wear and impact resistance. Recommended for beside-the-press-applications. Super Alloy: Premium grade D2 tool steel formulation, provides much longer life and is better suited to high usage cycles and tough materials. Greatly increases the time between sharpening. Ideal for heavy usage central grinding.



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
FOREMOST (cont...)									
HD6, HS18, MS18, SCMS18, SMS18, SG300, QG1814, 6A	18.000	1.937	1.187	F	Hook Fly With 6 holes (Recessed to 3/16")	2	F18H	\$100	\$139
HD6, HS18, 6A, MS18, SCMS18, SMS18, QG1814	18.000	2.250	0.625	B	6 Slots	2	F18B	\$70	\$99
SHD8	12.865	3.763	0.875	F	3 Holes Keen Edge		F13FB	\$74	\$111
HD7	13.000	3.875	0.875	F	3 Holes Keen Edge		F13F	\$95	\$143
HD7	24.000	3.000	1.000	B	6 Slots Single Bevel		F24BA	\$200	\$300
6-B, 6-A	23.968	3.250	0.625	B	8 Slots Single Bevel		F24BB	\$219	\$325
6-B	11.990	2.187	1.187	F	Hook Fly 4 Holes		F12HF	\$110	\$167
6A, 6B, 1624	12.000	2.250	0.625	B	4 Slots 2 Tapped Dowels	4	F12B	\$100	\$150
3C-2, 3E-1, MS12, X7202-30	12.000	2.218	0.500		Fly/Bed 4 Holes Countersunk	2	F12FB	\$125	\$157
S3E-1A, 3C-2, MS12, 11 1/2" HS	11.500	2.625	0.500	B	Reverse Bevel 4 Holes		F12BA	\$99	\$120
	11.990	2.250	1.250	F	Hook Fly 4 Holes		F12HF	\$114	\$171
Pipe cutter PL5431	12.000	2.125	1.125	F	Hook Fly 4 Holes		F12HFA	\$114	\$171
13 1/2" HS	13.500	2.625	0.500		Fly/Bed		F14FBA	\$102	\$153
	13.500	2.625	0.500	F	Reverse Bevel 4 Holes		F14RB	\$106	\$153
DSC-14, S45	14.000	2.250	0.500	F	Keen Edge 5 Tapped Holes		F14FB	\$84	\$120
DSC-14	14.000	1.937	0.500	B	Keen Edge 5 Tapped Holes		F14BA	\$79	\$119
S30, S45, HD4	15.000	4.000	1.000	B	5 Tapped Holes	6	F15B	\$133	\$198
S45, S30, PG2415, HD4	14.985	4.000	1.000	B	5 Tapped Holes	6	F15FA	\$160	\$200
545, 230, PL2415, H04	14.985	5.594	1.000	B	5 Tapped Holes Double Cutting Edge		F15BA	\$211	\$315
3030,	15.000	3.750	0.875	B	4 Slots No Bevel Slants Left		F15BB	\$186	\$279
S45, S30, 3030	15.000	3.875	0.875	B	4 Slots No Bevel		F15BC	\$186	\$279
3030/3048	14.802	3.875	0.875	F	Keen Edge Left Hand 3 Holes		F15FB	\$128	\$192
HD2, HD4, 2H, SG500, SG400, QG1410, MS14, MS28, SG200, HD44, DSC-14, X7302-20	14.000	1.937	1.187	F	Hook Fly 5 Holes	2-4	F14H	\$97	\$123
SG200, MS14, QG1410, HD2, SG400, HD4, MS28, 2H, X7302-19, HD44, DSC-14	14.000	1.937	0.625	B	5 Slots (Possible F14BB)	2	F14B	\$78	\$105

Granulator Knives



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
FOREMOST (cont...)									
HD4	14.000	1.750	0.625	F	5 Holes 10 Degree Bevel Radial Rotor		F14FC	\$98	\$145
HD2	13.990	1.937	0.625	B	5 Slots 1 End Tapered (Possible F14B)	9	F14BB	\$117	\$176
15 1/2" HS, 5CL	15.500	2.625	0.500	F	Reverse Bevel 5 Holes	8	F15RB	\$117	\$175
5CI, 16" SHEAR	16.000	2.187	0.500		Fly/Bed 6 Holes Countersunk	2	F16FB	\$117	\$175
	16.000	2.750	0.500	F	Reverse Bevel 5 Slots		F16RB	\$113	\$169
17" HS	17.500	2.625	0.500		Fly/Bed		F17FB	\$124	\$153
	17.500	2.625	0.500	F	Keen Edge 5 Holes		F17F	\$103	\$153
	17.990	2.250	0.625	B	6 Slots (Larger Slots)		F17B	\$136	\$205
GLOUCESTER									
6x8, 68BPS	7.500	2.937	0.468	F	Reverse Bevel 4 Holes	2	G7F	\$55	\$83
6x8, 68BPS	7.875	2.437	0.468	B	Reverse Bevel 4 Slots	1	G7B	\$55	\$83
6x8	7.535	2.910	0.500	F	Reverse Bevel 3 Holes		G7FA	\$60	\$90
1012,	11.875	3.937	0.562	F	Reverse Bevel 6 Holes	2-3	G10FA	\$67	\$101
1012BL10	11.500	3.937	0.562	F	Reverse Bevel 6 Holes		G10F	\$67	\$101
1012BL10	11.875	3.375	0.562	B	6 Slots		G10B	\$67	\$101
BP10	11.750	3.937	0.562	F	Reverse Bevel 6 Holes		G12F	\$67	\$101
1416BP20	15.875	2.906	0.562	B	6 Slots		G15B	\$113	\$159
1416BP20	15.750	3.715	0.562	F	Reverse Bevel 5 Holes		G15FA	\$127	\$190
1218,	17.312	3.950	0.562	F	7 Holes Reverse Bevel		G17F	\$161	\$242
12x18	17.500	3.937	0.562	F	Reverse Bevel 5 Holes	3	G17FA	\$101	\$151
12x18	17.875	3.000	0.562	B	7 Slots	1	G17B	\$106	\$159
1420BP	19.740	3.937	0.555	F	Reverse Bevel 5 Holes		G19F	\$165	\$247
1420BP	19.312	3.812	0.562	F	Reverse Bevel 5 Holes 3 Degrees Low Shear		G19FB	\$165	\$247
1420, BP30	19.677	3.750	0.562	F	Reverse Bevel 6 Holes		G19FA	\$137	\$206
1420, BP30	19.875	3.000	0.562	B	8 Slots		G19BA	\$142	\$213
12x25	24.875	3.875	0.562	F	Reverse Bevel 5 Holes		G25F	\$147	\$220
12x25	24.875	3.000	0.562	B	9 Slots 2 Tapped Dowels	2	G25B	\$150	\$227
250, 50TP10	24.750	2.937	0.468	F	Reverse Bevel 9 Holes	6	G24F	\$189	\$284
250, 50TP10	24.927	2.437	0.468	B	9 Slots 2 Tapped Dowels	2	G24B	\$189	\$284
1428, HD60, B21005023	27.625	3.875	0.687	F	Keen Edge 5 Holes		G28F	\$224	\$280
1428, HD60 B21005024	27.985	3.875	0.687	B	8 Slots		G28BA	\$207	\$256
1428,	28.000	3.906	0.687	B	8 Slots 2 Tapped Dowels	2-4	G28B	\$228	\$342
1416BP15	15.800	3.937	0.562	F	4 Holes		G15F	\$127	\$190
30TD10	29.865	2.880	0.437	F	Reverse Bevel 10 Holes		G29F	\$220	\$331
30TD10	29.927	2.375	0.437	B	10 Slots 2 Tapped Holes Single Bevel		G29B	\$223	\$335
1416BP15	15.800	3.937	0.562	F	4 Holes		G15FB	\$127	\$130

B

featuring the best of:

253

Northern Supply (800-365-6565) • Nickerson Machinery (800-821-9534) • OHS (Ontario-888-809-7050/Quebec-888-475-9224)

Granulator Knives

Replacement granulator knives, manufactured to precise tolerance to replace original equipment. Available in 2 grades of steel: OEM Steel: Standard 52100 steel formulation, which provides a good balance between wear and impact resistance. Recommended for beside-the-press-applications. Super Alloy: Premium grade D2 tool steel formulation, provides much longer life and is better suited to high usage cycles and tough materials. Greatly increases the time between sharpening. Ideal for heavy usage central grinding.



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
GRANUTEC									
66 (A66-0015-2)	5.865	1.500	0.250	B	3 Slots		GR6B	\$51	\$72
66 (A66-0010-3)	5.865	2.375	0.375	F	2 Holes		GR6F	\$60	\$83
810-AM A810-002-3	9.906	2.375	0.500	F	High Shear 2 Holes Counterbored		GR10F	\$83	\$116
810,	9.906	2.375	0.500	F	Reverse Bevel 2 Holes Counterbored		GR10FA	\$87	\$116
810-AM A810-0003-2	9.875	1.750	0.375	B	4 Slots		GR10B	\$70	\$106
1012TFG, 1012HN15	11.875	2.125	0.375	B	5 Slots		GR12B	\$98	\$147
1012TFG, 1012HN15	11.875	2.312	0.500	F	2 Holes Counterbored		GR12F	\$106	\$152
A1216	15.875	3.500	0.625	F			GR16F	\$143	\$214
TSG1624, 1616/1612	15.875	3.625	0.625	F	High Shear 4 Holes		GR16FA	\$145	\$178
	15.688	3.625	0.625	F	High Shear 4 Holes		GR16FB	\$119	\$178
A1216	15.813	2.375	0.500	B	5 Slots Double Cutting Edge		GR16B	\$106	\$159
PE.I.	16.000	3.000	0.719	F	High Shear 4 Holes		GR16FC	\$92	\$138
TSG1424-50, TSG1624	23.890	3.630	0.625	F	High Shear 6 Holes		GR24F	\$199	\$247
TSG1424-50, TSG1624	23.890	3.630	0.625	F	Reverse Bevel 6 Holes		GR24RB	\$231	\$247
TSG1424-50, TSG1624	23.890	2.375	0.500	B	7 Slots Double Cutting Edge		GR24B	\$181	\$260
HERBOLD									
	10.625	3.937	0.866	F	2 Slots 3 Tapped Dowels		H11F	\$119	\$178
	11.654	3.937	0.866	B	3 Slots 4 Tapped Dowels		H11B	\$123	\$184
	11.654	3.858	0.866	B	Double Cutting Edge 3 Slots 4 Tapped Dowels		H12B	\$133	\$198
	18.500	2.760	0.630	F	3 Slots 6 Tapped Holes		H19F	\$200	\$299
	15.150	3.989	0.862	B	3 Slots 4 Tapped Holes		H15B	\$136	\$205
45/100, SMS 80/120	19.236	3.937	0.875	B	3 Slots 4 Tapped Dowels		H20B	\$243	\$295
45/100, SMS 80/120	19.093	3.937	0.875	F	Keen Edge 3 Slots 4 Tapped Dowels	14	H20F	\$241	\$308
45/100	39.173	3.937	0.866	B	Double Cutting Edge 4 Tapped Dowels		H40B	\$325	\$453
	19.093	3.937	0.875	F	3 Slots 4 Tapped Dowels 4 Degree Angled Ends		H20FA	\$191	\$285
	18.585	3.937	0.866	F	Reverse Bevel 3 Holes Counterbored		H19RB	\$323	\$285
45/100 SMS 80/120	19.330	3.346	0.630	B	4 Slots 4 Tapped Dowels	4	H19B	\$212	\$265
SMS 80/60	23.425	3.937	0.866	B	6 Slots 4 Tapped Dowels Double Cutting Edge		H24B	\$256	\$385

Granulator Knives



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
HERBOLD (cont...)									
	22.362	3.937	0.866	F	3 Slots 4 Tapped Holes Angled Ends		H24F	\$229	\$344
	22.362	3.937	0.866	F	3 Slots 4 Tapped Holes Reverse Bevel Slant On Right And Left side		H24RB	\$352	\$508
80/60	15.748	3.937	0.866	B	4 Slots 4 Tapped Holes Double Cutting Edge		H16B	\$153	\$230
	15.157	3.937	0.866	F	3 Slots High Shear 4 Tapped Dowels		H16F	\$173	\$260
IMS									
A120SC, A144SC, A288SC, AGA120SC, AGU120SC, LP120SC, LP144SC, LP288SC	1.937	1.750	0.562	F	1 Hole Countersunk (Use M8BA Bed)		M2F	\$30	\$43
	1.406	1.437	0.468	F	1 Hole Countersunk		M2FA	\$200	\$280
A86C, A187SC, LP86SC, LP187SC, AG86KHSC, AG866SC, AG868SC	2.125	1.750	0.562	Fly	1 Hole Countersunk (.687 Hole)		M3F	\$28	\$42
Same As M3F Except Hole Size	2.125	1.750	0.562	F	1 Hole Countersunk (.375 Hole)		M3FA	\$31	\$45
	2.125	2.500	0.813	F	Keen Edge 1 Hole Countersunk (.687 Hole)		M3FB	\$37	\$51
LP288SC	2.125	2.500	0.562	F	1 Hole Countersunk Double Cutting Edge		M3FC	\$34	\$51
LP86, A86, AG86	8.365	2.375	0.468	F	Reverse Bevel 4 Slots 2 Tapped Dowels		M8FD	\$92	\$123
2031P	4.865	1.687	0.468	F	Reverse Bevel 2 Holes Countersunk		M4F	\$52	\$77
2031P	4.968	1.531	0.468	B	2 Slots 2 Tapped Dowels		M4B	\$52	\$77
2049,	7.000	1.750	0.468	F	Reverse Bevel 2 Holes Counteresunk		M7FA	\$67	\$100
2049 SERIES M1, M2, M3, G1, G2, G3, K3	7.000	1.312	0.468	F	Radial Rotor 2 Holes	2	M7F	\$53	\$79
2049 SERIES M1, M2, M3, G1, G2, G3, K3	7.250	1.343	0.500	B	2 Open Slots 2 Tapped Dowels	1	M7B	\$57	\$85
2049 SERIES	6.990	1.312	0.468	F	Reverse Bevel 2 Holes Radial Rotor		M7FB	\$53	\$79
Same As M7B Except Smaller Slots	7.250	1.343	0.500	B	2 Open Slots 2 Tapped Dowels		M7BA	\$53	\$79
G466	8.375	2.250	0.500	F	Reverse Bevel 3 Holes Countersunk 2 Tapped Dowels		M8FE	\$60	\$87

B

featuring the best of:

255

Northern Supply (800-365-6565) • Nickerson Machinery (800-821-9534) • OHS (Ontario-888-809-7050/Quebec-888-475-9224)

Granulator Knives

Replacement granulator knives, manufactured to precise tolerance to replace original equipment. Available in 2 grades of steel: OEM Steel: Standard 52100 steel formulation, which provides a good balance between wear and impact resistance. Recommended for beside-the-press-applications. Super Alloy: Premium grade D2 tool steel formulation, provides much longer life and is better suited to high usage cycles and tough materials. Greatly increases the time between sharpening. Ideal for heavy usage central grinding.



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
IMS (cont...)									
2069,	8.422	2.250	0.500	F	Reverse Bevel 3 Holes 2 Tapped Dowels Countersunk		M8FA	\$60	\$87
2046 SERIES, 3040SP, LP86, 3046, K4, G4, XD1, M4 SERIES, GL2086 Use M8FB	8.500	2.250	0.468	F	Reverse Bevel 3 Holes Countersunk	2-3	M8FCC	\$60	\$87
2086, GLP2086, GLH2086, GAU26, GAA16CF, GAU46, 1030LB-SPH, 1030LB, 1030CP, 1030CP-SPH, CPGAU26, 2173, K1710K9, CPGAA16CF, K1085, K6, GLU-4173, GLS-4173, GHU4173, GHS4173	8.500	2.250	0.468	B	Bed/Fly Reverse Bevel 3 Holes Countersunk 2 Tapped Dowels (Use M8B Bed)	2-3 -4	M8FB	\$85	\$101
K6, 2086	8.500	2.250	0.468	F	Keen Edge 3 Holes Countersunk	2	M8FF	\$60	\$87
K6, 2086, A86, 2086SP, 2173SP, A120SC, A144SC, A288SC, AGA120SC, AGU120SC, LP120SC, LP144SC, LP288SC	8.593	2.875	0.515	B	3 Slots 2 Tapped Dowels (15 Degree Angle)	2	M8B	\$88	\$128
A187-SP, A187	8.250	3.375	0.625	F	Reverse Bevel 4 Slots 2 Tapped Dowels	4	M9F	\$67	\$96
A187-SP, A187	8.500	3.375	0.625	B	Keen Edge 3 Slots 2 Tapped Dowels	4	M9B	\$87	\$129
A86SPO	8.375	2.250	0.500	F	Reverse Bevel 4 Slots 2 Tapped Dowels		M8FC	\$76	\$115
A86SPO	8.568	2.875	0.500	B	3 Slots 2 Tapped Dowels (55 Degree angle)		M8BA	\$88	\$103
	8.450	2.250	0.468	F	Reverse Bevel 3 Holes Counterbored 2 Tapped Holes		M9FA	\$63	\$93
285, AGU120	11.610	2.438	0.470	F	High Shear Reverse Bevel 4 Holes Counterbored		M11FB	\$87	\$129
285-2120, AGU120	11.968	2.500	0.500	B	3 Slots 2 Tapped Dowels		M11B	\$87	\$131
G566R	11.750	3.375	0.625	F	Keen Edge 4 Holes Countersunk		M11FE	\$63	\$95

Granulator Knives



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
IMS (cont...)									
2028, 2056	27.990	4.338	0.875	F	High Shear 5 Holes Counterbored	6	M28F	\$245	\$369
	11.937	3.500	0.625	B	3 Slots 2 Tapped Dowels		M12B	\$87	\$127
LP120, A120-3, AGU120	11.750	2.750	0.562	F	Reverse Bevel 4 Slots 2 Tapped Dowels		M12FA	\$99	\$146
LP-120, A120-3, AGU120	11.943	2.875	0.500	B	3 Slots 2 Tapped Dowels		M12BD	\$106	\$146
M5, XD2, G5, M10, 2144SPO, K5, 2120, 3144, G566R, 12" AUGER	11.875	3.500	0.625	F	Reverse Bevel 4 Holes Countersunk	2-3	M12FB	\$119	\$131
M5, XD2, G5, M10, 2144SPO, K5, 2120, 3144, G566R, 12" AUGER, CP300	11.990	3.500	0.625	B	Radial Rotor 3 Slots 2 Tapped Dowels	2	M11D	\$101	\$127
A144-3, 25P, A-288SP, G566R, LP144-3, A144, LP144-MH	11.740	3.437	0.625	F	Reverse Bevel 4 Slots 2 Tapped Dowels	2-3	M12F	\$119	\$132
A144-3, 35P, A-288SP, A144, LP144-3, LP144-MH	11.937	3.437	0.625	B	3 Slots 2 Tapped Dowels		M12BA	\$119	\$132
	11.937	3.500	0.625	F	4 Holes Countersunk 2 Tapped Dowels		M12FD	\$87	\$127
CP300, 2288SPBV	11.875	3.500	0.625	F	Reverse Bevel 4 Holes Countersunk 2 Tapped Dowels		M12FC	\$85	\$128
2120,	11.625	2.375	0.500	F	Reverse Bevel 4 Holes Counterbored		M11F	\$85	\$128
2120, G866R	11.625	2.437	0.500	F	Keen Edge 4 Holes		M11FA	\$87	\$127
14x17	16.500	4.313	3.712	F	Reverse Bevel 6 Slots Counterbored Beveled Cutting Edge 2 Tapped Dowels		M16F	\$273	\$409
A-144-3-SP	11.937	3.437	0.625	B	3 Slots 2 Tapped Holes		M12BE	\$119	\$132
A-144-3-SP	11.937	3.437	0.625	B	3 Slots 2 Tapped Dowels Single Bevel		M12BF	\$87	\$127
	16.500	4.313	0.688	F	Reverse Bevel 6 Slots 2 Tapped Dowels Beveled Cutting Edge		M16FA	\$241	\$361
MITTS & MERRILL									
13CSD, 14CSF, 15CSH, No Bed Knife	4.750	9.000	0.625	F	Keen Edge 1 Open Slot		MM4F	\$37	\$64
13CSD, 14CSF, 15CSH, No Bed Knife	4.750	9.000	0.625	F	(Same as MM4F with Serrated Back)		MM4FA	\$41	n/a
	8.000	3.250	0.625	F	Keen Edge 1 Open Slot Serrated Back		MM8F	\$36	n/a
8x10	10.250	2.250	0.375	F	Keen Edge 2 Holes Double Cutting Edge	2	MM10F	\$81	\$121

B

featuring the best of:

257

Northern Supply (800-365-6565) • Nickerson Machinery (800-821-9534) • OHS (Ontario-888-809-7050/Quebec-888-475-9224)

Granulator Knives

Replacement granulator knives, manufactured to precise tolerance to replace original equipment. Available in 2 grades of steel: OEM Steel: Standard 52100 steel formulation, which provides a good balance between wear and impact resistance. Recommended for beside-the press-applications. Super Alloy: Premium grade D2 tool steel formulation, provides much longer life and is better suited to high usage cycles and tough materials. Greatly increases the time between sharpening. Ideal for heavy usage central grinding.



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
MITTS & MERRILL (cont...)									
8x10	10.500	2.062	0.562	B	2 Holes	2	MM10B	\$75	\$111
10x12	12.250	2.812	0.437	F	Keen Edge 2 Holes Double Cutting Edge	3	MM12F	\$108	\$161
10x12	12.468	2.062	0.562	B	3 Holes	2	MM12B	\$109	\$140
14,	14.875	1.750	0.652	F	Hook Fly 4 Slots		MM14F	\$129	\$192
1635,	17.750	3.000	0.437	F	4 Holes		MM18F	\$137	\$207
1635,	17.750	2.060	0.562	B	3 Holes		MM18B	\$116	\$175
	17.750	2.060	0.562	B	3 Slots		MM18BA	\$129	\$193
13CSD	21.069	3.950	1.000	B	Keen Edge 2 Holes Countersunk	2	MM21B	\$347	\$440
	17.750	2.820	0.437	F	4 Holes		MM18FA	\$137	\$207
14x20	20.500	3.187	0.687	B	4 Holes		MM20BA	\$168	n/a
14x20	20.240	2.875	0.437	F	Keen Edge 4 Holes	3	MM20F	\$181	\$256
14x20	20.500	2.062	0.562	B	3 Holes	2	MM20B	\$180	\$235
	24.000	3.250	0.750	F	5 Holes Counterbored		MM24F	\$215	\$321
	24.365	3.375	0.625	B	7 Slots		MM24B	\$232	\$349
	21.069	3.950	1.000	B	2 Countersunk Holes		MM21BA	\$320	\$480
NELMOR									
AN67	5.820	2.375	0.319	F	Keen Edge 3 Holes		N5F	\$39	\$53
AN67	5.936	1.883	0.379	B	2 Slots		N5B	\$69	\$84
G66M1	5.625	2.125	0.312	F	High Shear 3 Holes Counterbored		N6F	\$55	\$81
G66M1	5.953	1.687	0.375	B	3 Slots		N6B	\$51	\$76
AN88M, AN88MS, L888M	7.740	2.375	0.312	F	High Shear 3 Holes	3	N8F	\$59	\$85
AN88M, AN88MS, L888M	7.937	1.875	0.375	B	2 Slots	2	N8B	\$57	\$80
G2436M2	8.900	3.937	1.000	F	Reverse Bevel 4 Holes Counterbored	20	N8FA	\$71	\$123
AN1010M, 810VL, RG810M1, AN1010MS, GA1010M2, LB1010M, 810RG11, G810MI	9.500	2.375	0.437	F	Keen Edge 6 Holes Counterbored	2-3	N10F	\$57	\$69
G810M1, G6310, RG810M1, AN1010M, AN1010MS, LB1010M, 810RG11, 810VL	9.500	2.375	0.437	F	Reverse Bevel 6 Holes Counterbored	2-3	N10FA	\$76	\$85
G810M1, G6310, RG810M1, AN1010M, AN1010MS, LB1010M, 810RG11, 810VL	9.968	1.875	0.375	B	5 Slots	2	N10B	\$72	\$85

Granulator Knives



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
NELMOR (cont...)									
	9.490	2.375	0.437	F	6 Holes Counterbored High Shear		N9F	\$63	\$94
G1012M1, RG1012M1, 1012RG11, G61012M1	11.500	2.750	0.500	F	Reverse Bevel 7 Holes Counterbored	2-3	N12FA	\$81	\$113
G1012M1, G1012LS, RG1012M1, 1012RG11, G61012M1	11.500	2.750	0.500	F	High Shear 7 Holes Counterbored	2-3	N12F	\$81	\$113
G1012M1, G1012LS, RG1012M1, 1012RG11, G61012M1, G1224	11.968	2.484	0.500	B	7 Slots	2	N12B	\$81	\$113
G6012M1	11.958	3.524	0.500	B	7 Slots		N12BA	\$121	\$143
G1214M1	13.490	3.375	0.562	F	High Shear 5 Holes Counterbored	2	N14F	\$109	\$163
G1214M1	13.500	1.937	0.562	B	5 Open Slots	2	N14B	\$104	\$157
	14.500	2.625	0.500	F	High Shear 6 Holes Counterbored		N15F	\$116	\$173
1830 see also N15BA	14.750	3.187	0.625	B	5 Slots Double Cutting Edge		N15BC	\$96	\$120
G1845 see also N13FC	14.490	3.625	0.625	F	Reverse Bevel 5 Holes Counterbored	3-4	N13FA	\$143	\$180
G1215M1, RG1215M1, 1215RG11, G1213M1, 12295M1, RG12295M1, 1229RG11, G1226M1, G1830M1, G12295M1, G16296M1, 2030, 2045	14.500	3.625	0.625	F	Reverse Bevel 5 Holes Counterbored (Standard Rotor)	3-4	N13FC	\$115	\$144
G1215 (Old Machines)	14.500	3.450	0.625	F	Reverse Bevel 5 Holes Counterbored		N13FB	\$115	\$144
G1215M1, F512, RG1215M1, 1215RG11, G1213M1, RG12295M1, 12295RG11, 1830, G1226M1, G16295M1	15.000	2.750	0.625	B	5 Slots (check length, see N15B)	2	N13B	\$89	\$133
G1215M1, RG1215M1, 1215RG11, G1213M1, RG12295M1, 12295RG11, G1226M1, G1830M, G12295M1, G16295M1	14.500	3.610	0.625	F	High Shear 5 Holes Counterbored	3-4	N13F	\$115	\$144
G1215M1, RG1215M1, 1215RG11, G1213M1, RG12295M1, 12295RG11, G1226M1, G12295M1, G16295M1	14.718	2.750	0.625	B	5 Slots (check length, see N13B)		N15B	\$89	\$133

B

featuring the best of:

259

Northern Supply (800-365-6565) • Nickerson Machinery (800-821-9534) • OHS (Ontario-888-809-7050/Quebec-888-475-9224)

Granulator Knives

Replacement granulator knives, manufactured to precise tolerance to replace original equipment. Available in 2 grades of steel: OEM Steel: Standard 52100 steel formulation, which provides a good balance between wear and impact resistance. Recommended for beside-the press-applications. Super Alloy: Premium grade D2 tool steel formulation, provides much longer life and is better suited to high usage cycles and tough materials. Greatly increases the time between sharpening. Ideal for heavy usage central grinding.



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
NELMOR (cont...)									
	14.718	3.625	0.625	B	Double Cutting Edge 5 Slots		N15BB	\$179	\$243
G12295M1, G16295, F512, 1830, G1215M1	14.500	3.625	0.625	F	High Shear 5 Holes Counterbored		N13FD	\$115	\$144
1830 (short version of N15BC)	14.718	3.187	0.625	B			N15BA	\$89	\$133
G1436M1	17.875	3.750	1.000	F	6 Holes Reverse Bevel Counterbored		N17FC	\$183	\$233
G1436M, G2436M1	17.865	3.875	0.750	F	High Shear 6 Holes Counterbored	3-6	N36F	\$200	\$251
G3036MR, BED N17BA	17.875	4.750	1.000	F	High Shear 6 Holes		N17FB	\$164	\$245
G3036MR, FLY N17FB	17.935	3.625	0.750	B	6 Slots		N17BA	\$168	\$229
G3036MZ	17.875	4.500	1.000	F	High Shear 6 Holes		N17FD	\$213	\$280
G3036MZ (OEM)	17.875	4.530	1.000	F	High Shear 6 Holes		N17FE	\$213	\$280
G3036M2	17.865	4.500	1.000	F	High Shear 6 Holes		N17FF	\$213	\$280
	16.062	3.750	0.500	B	4 Slots Double Cutting Edge		N16BA	\$90	\$134
G1416M1	15.865	3.312	0.500	F	Keen Edge 4 Holes Counterbored		N16F	\$137	\$173
G1416M1	16.177	3.937	0.500	B	4 Slots Double Cutting Edge		N16B	\$149	\$199
G1416M1	15.865	3.250	0.500	F	High Shear 4 Holes Counterbored		N16FA	\$137	\$173
G1416M1	16.250	2.750	0.625	B	6 Slots		N16BB	\$116	\$175
	17.875	4.500	1.000	F	High Shear 6 Holes		N18FA	\$183	\$243
3030HD	14.500	4.000	1.000	F	5 Counterbored Holes Reverse Bevel		N15FA	\$159	\$232
G1454MB, G2436MB, G1436MB, G1436M1, G2036MB, G2054MB, G2436M1, G3036M1, G2435	17.875	3.875	1.000	F	High Shear 6 Holes Counterbored check slot length	3-6	N35F	\$209	\$233
G1454MB, G2435, G1436MB, G1436M1, G2036MB, G2054MB, G2436MB, G3036M1, G2436M2, G1436MB, G1126M1	17.937	3.500	0.750	B	6 Slots 2 Tapped Dowels check slot length 2.125"	4	N35B	\$173	\$209

Granulator Knives



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
NELMOR (cont...)									
G1436M	17.865	3.750	0.750	F	High Shear 6 Holes Counterbored		N18FB	\$200	\$251
G2436M2 (MOD)	17.927	3.625	0.750	B	6 Slots		N18BA	\$181	\$245
G3036M2, 2436M1	17.927	3.500	0.750	B	6 Slots Slot Length 1.625"		N18BB	\$168	\$240
G3036M2, G2436M2	17.865	4.750	1.375	F	Keen Edge 6 Holes Counterbored	6-10	N18FC	\$273	\$397
G3036M2 (MOD)	17.865	4.750	1.375	F	High Shear 6 Holes Counterbored		N18FD	\$273	\$397
3036,	17.875	3.500	0.750	B	6 Slots		N18BC	\$161	\$240
	17.905	5.000	1.000	B	Keen Edge 8 Slots		N18BD	\$263	\$393
1220RG11, G1620M1, G1820M1	17.250	5.655	1.000	F	6 Holes High Shear Counterbored		N17FG	\$255	\$381
	17.875	4.000	1.000	F	High Shear 6 Holes Counterbored		N17FH	\$116	\$173
2536M1	17.875	3.938	1.000	F	High Shear 6 Holes Counterbored		N17FJ	\$204	\$228
1220 (SEM)	19.938	2.750	0.625	B	7 Slots		N19BA	\$111	\$167
2056,	18.563	3.875	1.000	F	Keen Edge 6 Holes Counterbored		N18FE	\$153	\$229
2056, 2456MB	18.625	3.473	0.750	B	6 Slots		N18BE	\$153	\$229
2456MB	18.562	3.938	1.000	F	Reverse Bevel 6 Holes Counterbored		N18F	\$181	\$253
2456MB	18.562	3.938	1.000	F	Keen Edge 6 Holes Counterbored (same as N18F)		N18FF	\$240	\$253
G1220M1, RG1220M1, 1220RG11, G1620M1, G1820M1, SEM 22 DIS, G1830M1	19.490	3.625	0.625	F	High Shear 7 Holes Counterbored	2-3	N20F	\$143	\$197
G1620	19.958	3.250	0.625	B	7 Slots		N19BB	\$163	\$245
G1220M1	19.950	3.188	0.625	B	8 Slots Double Cutting Edge		N19BC	\$185	\$277
G1220M1, RG1220M1, 1220RG11, G1820, G1220MH, G1220M1, G1620M1, G1830M1	19.958	2.750	0.625	B	7 Slots	2	N20B	\$143	\$199
Mini Hog	19.750	2.750	0.625	F	Hook Fly 7 Slots		N19F	\$213	\$256
G1220M1, RG1220M1, 1220RG11, G1620M1, G1820M1, G1830M1	19.500	3.562	0.625	F	Reverse Bevel 7 Holes Counterbored	2-3	N20FA	\$156	\$251
G1820M	19.958	2.750	0.500	B	7 Slots	2	N20BB	\$127	\$191
G1820M	19.958	3.250	0.625	B	7 Slots Double Cutting Edge		N20BA	\$143	\$197
G1220MH1	19.750	2.625	0.625	F	Keen Edge Open Holes		N20FB	\$127	\$163

B

featuring the best of:

261

Northern Supply (800-365-6565) • Nickerson Machinery (800-821-9534) • OHS (Ontario-888-809-7050/Quebec-888-475-9224)

Granulator Knives

Replacement granulator knives, manufactured to precise tolerance to replace original equipment. Available in 2 grades of steel: OEM Steel: Standard 52100 steel formulation, which provides a good balance between wear and impact resistance. Recommended for beside-the press-applications. Super Alloy: Premium grade D2 tool steel formulation, provides much longer life and is better suited to high usage cycles and tough materials. Greatly increases the time between sharpening. Ideal for heavy usage central grinding.



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
NELMOR (cont...)									
G1022M1	20.990	2.937	0.750	F	Low Shear 9 Holes	3	N21F	\$143	\$199
G1022M1	21.937	2.875	0.750	B	9 Slots	2	N22B	\$143	\$199
1634,	16.750	3.634	0.625	F	7 Holes Counterbored High Shear		N16FB	\$160	\$241
1634,	16.937	3.169	0.635	B	6 Slots 2 Tapped Holes		N16BC	\$167	\$251
WG6000	19.620	2.850	0.550	F	Keen Edge 4 Holes		N19FA	\$167	\$176
3048MB, G3072M	23.875	5.000	1.000	B	10 Slots		N23B	\$247	\$369
G3072M	23.240	6.000	1.000	F	8 Holes Counterbored High Shear	15	N23FB	\$377	\$693
93072M	23.240	6.000	1.000	F	Reverse Bevel 8 Holes Counterbored		N23FA	\$500	\$648
	23.875	5.000	1.000	B	10 Slots		N23BA	\$385	\$511
	23.490	3.937	1.000	F	High Shear 8 Holes		N24FB	\$249	\$387
G2024MB, G1424MB, G1448M1, G1224P	23.500	3.750	0.750	F	High Shear 8 Holes Counterbored (Use On 100 H.P. Or Less)	3	N24F	\$204	\$235
G1448	23.875	3.750	0.750	F	High Shear 4 Holes Counterbored		N24FD	\$160	\$391
G2024MB, 6202, 1424, G1424MB, G1448M1	23.937	3.500	0.750	B	7 Slots	2	N24B	\$211	\$264
G1424MB, 6202	23.500	3.750	0.750	F	Reverse Bevel 8 Holes Counterbored (.687 Holes)		N24FC	\$204	\$233
14x24	22.490	3.937	1.000	F	High Shear 6 Holes Counterbored	5	N22F	\$172	\$264
14x24, G1448M1	23.861	3.500	0.750	B	8 Slots	2	N22BB	\$160	\$239
G1448M1	23.938	3.500	0.750	B	8 Slots 2 Tapped Holes		N22BA	\$195	\$345
G1424MND	23.490	3.750	1.000	F	8 Holes Counterbored Reverse Bevel (.812 Holes)		N22FA	\$179	\$233
14x24, G2024MB	23.490	3.750	0.750	F	High Shear 8 Holes (.812 Holes)	3	N22FB	\$228	\$283
G1424MB	23.490	3.937	1.000	F	8 Holes High Shear Counterbored .812" Holes (1.750 Counterbored)		N24FA	\$179	\$233
3030HD	14.500	4.000	1.000	F	5 Counterbored Holes High Shear		N14FA	\$117	\$176

Granulator Knives



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
NELMOR (cont...)									
1424MB	23.490	3.750	1.000	F	High Shear 8 Holes Counterbored (1.375 CB)		N22FC	\$181	\$237
G2024MB, G1424M, G1448M1, 1424MB	23.500	3.750	1.000	F	High Shear 8 Holes Counterbored (1.750" CB)		N22FD	\$181	\$237
1424,	23.937	3.500	1.000	B	7 Slots		N22BC	\$175	\$225
RL450	7.086	3.937	0.394	F	Low Shear 3 Holes Double Cutting Edge		N7F	\$69	\$97
POLYMER									
68 SILENCER	7.740	2.550	0.562	F	Reverse Bevel 3 Holes Counterbored		P7FD	\$64	\$96
68,	7.555	2.550	0.562	F	Reverse Bevel 3 Holes Counterbored		P7FC	\$85	\$103
68,	7.490	1.937	0.437	F	Keen Edge 3 Holes	2	P7F	\$76	\$94
68, 88	7.875	1.937	0.437	B	3 Open Slots	1	P7B	\$80	\$120
68,	7.500	2.550	0.562	F	Reverse Bevel 3 Holes Counterbored	3	P7FH	\$61	\$93
68,	7.865	1.875	0.437	B	3 Open Slots		P7BA	\$80	\$120
68,	7.750	1.937	0.437	F	Keen Edge 3 Holes	2	P7FK	\$63	\$95
68,	7.865	2.427	0.437	B	3 Open Slots		P7BC	\$64	\$96
68, 88	7.875	2.375	0.375	F	Keen Edge 2 Holes		P7FG	\$76	\$131
88,	7.875	1.937	0.375	B	3 Slots		P7FJ	\$64	\$77
1010A	9.760	2.650	0.500	F	High Shear 6 Slots		P9FG	\$83	\$124
6438SC	11.562	2.875	0.562	F	Reverse Bevel 4 Holes Counterbored		P12FA	\$110	\$138
	11.937	2.850	0.500	B	4 Open Slots		P12BA	\$110	\$138
912,	11.500	2.437	0.562	F	Keen Edge 4 Holes	2	P11F	\$110	\$138
912, 912SP	11.802	2.455	0.590	B	4 Open Slots		P11B	\$110	\$138
912SP	11.625	2.937	0.562	F	Keen Edge 4 Holes Counterbored		P11FD	\$110	\$138
1225,	12.000	3.937	0.938	F	Keen Edge 4 Holes	6	P12F	\$88	\$131
1225,	12.500	3.937	0.937	B	4 Open Slots	4	P12B	\$109	\$163
1116,	15.262	2.937	0.562	F	Right Hand Keen Edge 6 Holes	2	P15FR	\$103	\$154
1116,	15.262	2.937	0.562	F	Left Hand Keen Edge 6 Holes Counterbored	2	P15FL	\$103	\$154
1116 (OLD)	15.490	2.930	0.562	F	6 Holes	2	P15F	\$103	\$154
1116 (NEW)	15.703	2.937	0.562	F	6 Holes Counterbored Slant Left		P15FA	\$128	\$193
1120,	19.593	2.937	0.562	F	Keen Edge 7 Holes Counterbored Slant Left	2	P19FE	\$194	\$228
1120,	19.500	2.906	0.562	F	Reverse Bevel 7 Holes Counterbored	2	P19FD	\$194	\$228
1120,	19.865	2.937	0.562	B	7 Open Slots	1	P19B	\$199	\$248

B

featuring the best of:

263

Northern Supply (800-365-6565) • Nickerson Machinery (800-821-9534) • OHS (Ontario-888-809-7050/Quebec-888-475-9224)

Granulator Knives

Replacement granulator knives, manufactured to precise tolerance to replace original equipment. Available in 2 grades of steel: OEM Steel: Standard 52100 steel formulation, which provides a good balance between wear and impact resistance. Recommended for beside-the-press-applications. Super Alloy: Premium grade D2 tool steel formulation, provides much longer life and is better suited to high usage cycles and tough materials. Greatly increases the time between sharpening. Ideal for heavy usage central grinding.



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
POLYMER (cont..)									
1120 (OLD)	19.500	2.906	0.562	F	High Shear 7 Holes	2	P19FA	\$156	\$233
1020 SIL	19.500	2.918	0.562	F	Keen Edge 5 Holes Counterbored	3	P20F	\$148	\$220
	19.500	2.918	0.562	F	Reverse Bevel 5 Holes Counterbored	3	P20FA	\$161	\$241
2040, 1620	20.000	3.875	0.937	F	High Shear 4 Holes	6	P40F	\$246	\$280
2040,	20.453	3.875	0.937	B	6 Open Slots	4	P40B	-	-
1526, 1426 LOBOY	25.250	3.875	0.687	F	Keen Edge 5 Holes	3	P26FA	\$266	\$331
1526, 1426 LOBOY	25.250	3.875	0.687	F	Keen Edge 5 Holes	3	P26F	\$248	\$324
1526, 1426 LOBOY	25.750	3.437	0.687	B	7 Open Slots	2	P26B	\$246	\$318
1526, 1426 LOBOY	25.927	3.437	0.687	B	7 Open Slots		P26BA	\$173	\$258
32x74, 32x56	20.250	4.312	1.125	F	Reverse Bevel 4 Holes Counterbored		P20FB	\$250	\$375
32x74	18.562	3.750	0.875	B	5 Slots 2 Tapped Holes w/ 2 Face Holes Single Bevel		P18BA	\$146	\$219
	31.875	2.537	0.562	B	9 Open Slots		P31B	\$218	\$328
	31.500	3.523	0.562	F	Reverse Bevel 9 Holes Counterbored		P31FA	\$258	\$385
1632 SIL	31.500	3.500	0.562	F	Keen Edge 7 Holes Counterbored		P31F	\$234	\$350
RAINVILLE									
1011,	11.000	2.000	1.250	F	Hook Fly 4 Holes Recessed .562"	2-3	R11H	\$109	\$165
1011,	11.000	2.000	0.625	B	5 Slots		R11B	\$75	\$112
1011,	11.000	2.000	0.625	B	4 Slots	2	R11BA	\$75	\$112
1015, 1415	15.000	2.000	1.250	F	Hook Fly 6 Holes (Recessed .562")	2-3	R15H	\$149	\$224
1015, 1415	15.000	2.312	0.562	F	Fly 5 Holes	2-3	R15F	\$99	\$148
1015, 1415	15.000	2.000	0.625	B	6 Slots	2	R15B	\$103	\$153
1419,	19.000	2.000	1.250	F	Hook Fly 8 Holes (Recessed .562")	2-3	R19H	\$208	\$312
1419,	19.000	2.000	0.625	B	8 Slots	2	R19B	\$143	\$215
	11.000	1.750	0.625	B	5 Slots		R11BB	\$84	\$134
28 SLS	11.000	2.000	1.135	F	Hook Fly 4 Holes		R11HA	\$131	\$196
RAMCO									
1030,	5.150	1.577	0.625	F	2 Tapped Holes Double Cutting Edge		RM6A	\$89	\$135
1030,	5.109	1.812	0.500	B	4 Tapped Holes Double Cutting Edge		RM6B	\$69	\$104

Granulator Knives



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
RAMCO (cont...)									
C1030	6.168	1.410	0.625	F	4 Tapped Holes Double Cutting Edge		RM7F	\$48	\$72
1418H	9.062	2.359	0.875	F	2 Tapped Holes		RM9F	\$181	\$272
1418H	8.937	2.641	0.625	B	2 Slots		RM9B	\$160	\$240
	9.122	2.750	0.625	B	2 Slots Double Cutting Edge		RM9BA	\$160	\$240
8x10	10.125	1.487	0.625	F	Keen Edge 3 Tapped Dowels Double Cutting Edge	2	RM10F	\$100	\$151
8x10	10.115	1.750	0.500	B	6 Tapped Holes Double Cutting Edge	2	RM10B	\$93	\$139
1424W	10.000	2.750	0.500	F	Radial Rotor 3 Slots	2	RM10FA	\$71	\$107
	10.100	1.500	0.625	F	3 Holes Tapped And Counterbored		RM10FB	\$103	\$155
8x10	10.125	1.503	0.625	F	3 Holes Tapped And Counterbored		RM10FC	\$157	\$199
8x10	10.125	1.812	0.500	B	6 Tapped Holes Double Cutting Edge		RM10BA	\$131	\$167
1012, B1012-R6	12.052	1.483	0.687	F	Keen Edge 3 Holes Counterbored Double Cutting Edge	2	RM12F	\$139	\$180
1012, B1012-M17	11.984	2.125	0.500	F	3 Slots Double Cutting Edge	2	RM12B	\$131	\$167
1012,	12.052	2.875	0.750	F	Keen Edge 4 Holes Counterbored Single Cutting Edge		RM12FA	\$127	\$184
14x18, (LT duty)	18.062	1.812	0.500	F	Reverse Bevel 4 Tapped Dowels	2	RM18FA	\$131	\$152
14x18	18.000	2.750	0.612	B	4 Holes	2	RM18B	\$123	\$184
14x18, 1436, (heavy duty)	18.062	2.312	0.875	F	Keen Edge 4 Holes Tapped and Counterbored Double Cutting Edge	2	RM18F	\$155	\$349
1418I	18.043	2.874	0.875	F	Keen Edge 5 Holes Counterbored	6	RM18FC	\$139	\$208
14x18, 1436, (use RM18BB)	18.000	3.000	0.625	B	4 Slots Double Cutting Edge	2	RM18BA	\$191	\$287
2436, 1418	18.000	2.625	0.625	B	4 Slots Double Cutting Edge		RM18BB	\$167	\$264
1527,	26.927	3.875	2.000	F	Hook Fly 5 Holes Counterbored		RM26F	\$369	\$668
1527,	26.937	3.875	0.875	B	7 Open Slots	2	RM27B	\$393	\$520
1527,	26.937	3.875	2.000	F	Hook Fly 5 Holes (Recessed 1")	3	RM26FA	\$510	\$766

B

featuring the best of:

265

Northern Supply (800-365-6565) • Nickerson Machinery (800-821-9534) • OHS (Ontario-888-809-7050/Quebec-888-475-9224)

Granulator Knives

Replacement granulator knives, manufactured to precise tolerance to replace original equipment. Available in 2 grades of steel: OEM Steel: Standard 52100 steel formulation, which provides a good balance between wear and impact resistance. Recommended for beside-the-press-applications. Super Alloy: Premium grade D2 tool steel formulation, provides much longer life and is better suited to high usage cycles and tough materials. Greatly increases the time between sharpening. Ideal for heavy usage central grinding.



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
RAMCO (cont...)									
1527 SPECIAL	13.490	4.250	1.375	F	3 Counterbored Holes Reverse Bevel		RM13F	\$164	\$245
2436,	17.927	2.687	0.625	B	4 Slots		RM17B	\$135	\$203
2436,	36.000	3.875	1.000	F	Reverse Bevel 8 Holes Counterbored		RM35F	\$393	\$531
2436,	17.927	2.687	0.875	B	4 Slots		RM17BA	\$132	\$189
2436,	36.000	3.875	1.000	F	Keen Edge 8 Holes Counterbored		RM35FA	\$393	\$531
2436,	18.000	2.755	0.625	B	4 Slots		RM18BC	\$127	\$189
2436,	18.019	2.375	0.625	F	4 Tapped Dowels		RM18FB	\$121	\$183
2436,	36.026	3.867	1.625	F	Hook Fly 8 Holes Counterbored	3	RM36F	\$604	\$907
RAPID									
GK20, 158	3.838	1.693	0.276	B	2 Slots		RP4B	\$28	\$42
GK20, 158	3.838	1.693	0.312	F	Keen Edge 2 Slots		RP4F	\$28	\$42
GK205, 79C, K, GK2218A, 79MS	8.875	2.515	0.500	F	Low Shear 2 Slots		RP8F	\$64	\$96
79MS	8.897	2.559	0.475	B	2 Slots		RP9B	\$56	\$95
GK205, 79C, K, GK2218A	9.843	1.500	0.375	B	3 Tapped Dowels		RP10BA	\$56	\$95
1012K	11.802	2.875	0.500	F	2 Slots		RP12F	\$83	\$124
1012, GK3026	11.875	2.875	0.531	F	High Shear 2 Slots	3	RP12FD	\$80	\$120
1012, GK3026	12.812	2.875	0.531	B	2 Slots Double Cutting Edge	2	RP13FA	\$104	\$153
GK1000, 2442HOG, (HD ROTOR)	10.290	3.750	1.000	F	High Shear 3 Slots 2 Tapped Dowels 1" Slots	20	RP10FA	\$87	\$115
GK1000, 2442, (RS ROTOR)	0.296	3.750	1.000	F	Low Shear 3 Slots 2 Tapped Dowels 7/8" Slots	20	RP10F	\$87	\$115
GK1000, 2442	41.710	2.120	1.340	B	1 Upper 9 Slots Counterbored 8 Holes	1	RP41B	\$291	\$451
GK1000, 2442	44.093	1.812	1.187	B	2 Lower 7 Tapped Holes 2 Tapped Dowels	2	RP44B	\$225	\$337
GK1000R	13.740	2.437	0.710	F	No Holes		RP13F	\$112	\$168
600 "V"	11.750	2.875	0.531	F	Left Hand Low Shear 3 Slots	4	RP12FA	\$71	\$88
600 "V"	11.750	2.875	0.531	F	Right Hand 3 Slots	4	RP12FVR	\$71	\$88
600C	11.740	1.885	0.580	F	No Holes		RP12FB	\$72	\$108

Granulator Knives



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
RAPID (cont...)									
GK640	11.990	2.810	0.562	F	Left Hand Low Shear 3 Slots	4	RP12FVL	\$71	\$109
GK640	11.990	2.810	0.562	F	Right Hand Low Shear 3 Slots	4	RP12FAR	\$71	\$109
GK640 (MOD)	11.990	3.310	0.562	F	High Shear 3 Slots Left Hand		RP12FAL	\$87	\$129
	17.750	3.312	0.950	F	4 Slots Right Hand 2 Tapped Dowels High Shear		RP18FR	\$240	\$359
	17.750	3.312	0.950	F	4 Slots Left Hand 2 Tapped Dowels High Shear		RP18FL	\$240	\$359
	18.063	2.755	0.792	B	4 Slots 2 Tapped And Drilled Holes		RP18B	\$201	\$301
GK600, GK625, 1224C, GK650, GK640, GK600SK	12.000	2.875	0.562	F	Left Hand Low Shear 3 Slots	4	RP12FSL	\$71	\$91
GK640 (MOD)	11.990	3.310	0.562	F	High Shear 3 Slots Right Hand		RP12FS	\$87	\$159
GK600, GK625, 1224C, GK650, GK640, GK600SK	12.000	2.875	0.562	F	Right Hand Low Shear 3 Slots	4	RP12FSR	\$71	\$91
GK600, 1224C, GK640, GK650, 600 "U", GK600SK	24.802	1.890	0.562	B	7 Tapped Dowels	2	RP25BV	\$123	\$147
GK600	23.500	1.937	0.750	B	4 Slots Counterbored 3rd Bed		RP24B	\$175	\$260
GK100C, 912C, 75C, 50C, 150C, 250E, 3023KU	11.654	2.625	0.562	F	Low Shear 2 Slots		RP11F	\$64	\$100
	13.875	2.700	0.531	F	Radial Rotor 3 Slots Right Hand		RP14FR	\$108	\$163
	13.875	2.700	0.531	F	Radial Rotor 3 Slots Left Hand		RP14FL	\$108	\$163
GK600	28.740	1.889	0.550	B	3 Tapped Holes		RP25BA	\$144	\$287
GK100C, 912C, 75C, 50C, 150C, 250E, 3023KU	12.625	1.875	0.562	B	Keen Edge 2 Tapped Holes 1 Tapped Dowel		RP12B	\$67	\$89
GK100C, 912C, 75C	11.654	2.625	0.562	F	High Shear 2 Slots		RP11FA	\$72	\$108
75E	15.150	1.815	0.560	B	2 Holes		RP15BA	\$92	\$138
75E	15.150	1.815	0.560	B	Same as RP15BA but with end holes		RP15BB	\$97	\$145
1831, GK8045	15.375	3.150	0.750	F	High Shear 3 Slots (slot .125 from back edge)		RP16F	\$100	\$133
1831,	15.375	3.740	0.790	F	Reverse Bevel 3 Slots Left Hand		RP16FL	\$113	\$200
1831,	15.375	3.740	0.790	F	Reverse Bevel 3 Slots Right Hand		RP16FR	\$113	\$200

B

featuring the best of:

267

Northern Supply (800-365-6565) • Nickerson Machinery (800-821-9534) • OHS (Ontario-888-809-7050/Quebec-888-475-9224)

Granulator Knives

Replacement granulator knives, manufactured to precise tolerance to replace original equipment. Available in 2 grades of steel: OEM Steel: Standard 52100 steel formulation, which provides a good balance between wear and impact resistance. Recommended for beside-the press-applications. Super Alloy: Premium grade D2 tool steel formulation, provides much longer life and is better suited to high usage cycles and tough materials. Greatly increases the time between sharpening. Ideal for heavy usage central grinding.



Make & Model	Length	Width	Thick-ness	Fly/Bed	Description	Qty/set	Part No.	Price Each	
								OEM	D2
RAPID (cont...)									
1831, GK8045	31.625	2.778	0.781	B	4 Slots		RP32B	\$180	\$199
1831,	30.938	2.778	0.790	B	3rd Bed No Bevel (Square)		RP30B	\$237	\$356
1831K, 1830KU	15.375	3.125	0.781	F	Keen Edge 3 Slots (Slot .436 from back edge)		RP16FA	\$99	\$149
1418,	17.500	3.820	0.750	F	3 Slots	3	RP18FA	\$129	\$175
1418, GK4535KU	18.656	3.250	0.750	B	3 Slots	2	RP19B	\$123	\$149
GK4535KU	17.500	3.824	0.687	F	Keen Edge 3 Slots		RP18F	\$136	\$204
GK300, GK4535KU	15.000	1.880	0.551	B	2 Tapped Holes		RP15B	\$97	\$147