



# Injection Machine Shots per Hour

Based on seconds per cycle

Seconds per cycle	Shots per hour	Seconds per cycle	Shots per hour	Seconds per cycle	Shots per hour	Seconds per cycle	Shots per hour	Seconds per cycle	Shots per hour	Seconds per cycle	Shots per hour
1	3600.0	31	116.1	61	59.0	91	39.6	121	29.8	151	23.8
2	1800.0	32	112.5	62	58.1	92	39.1	122	29.5	152	23.7
3	1200.0	33	109.1	63	57.1	93	38.7	123	29.3	153	23.5
4	900.0	34	105.9	64	56.3	94	38.3	124	29.0	154	23.4
5	720.0	35	102.9	65	55.4	95	37.9	125	28.8	155	23.2
6	600.0	36	100.0	66	54.5	96	37.5	126	28.6	156	23.1
7	514.3	37	97.3	67	53.7	97	37.1	127	28.3	157	22.9
8	450.0	38	94.7	68	52.9	98	36.7	128	28.1	158	22.8
9	400.0	39	92.3	69	52.2	99	36.4	129	27.9	159	22.6
10	360.0	40	90.0	70	51.4	100	36.0	130	27.7	160	22.5
11	327.3	41	87.8	71	50.7	101	35.6	131	27.5	161	22.4
12	300.0	42	85.7	72	50.0	102	35.3	132	27.3	162	22.2
13	276.9	43	83.7	73	49.3	103	35.0	133	27.1	163	22.1
14	257.1	44	81.8	74	48.6	104	34.6	134	26.9	164	22.0
15	240.0	45	80.0	75	48.0	105	34.3	135	26.7	165	21.8
16	225.0	46	78.3	76	47.4	106	34.0	136	26.5	166	21.7
17	211.8	47	76.6	77	46.8	107	33.6	137	26.3	167	21.6
18	200.0	48	75.0	78	46.2	108	33.3	138	26.1	168	21.4
19	189.5	49	73.5	79	45.6	109	33.0	139	25.9	169	21.3
20	180.0	50	72.0	80	45.0	110	32.7	140	25.7	170	21.2
21	171.4	51	70.6	81	44.4	111	32.4	141	25.5	171	21.1
22	163.6	52	69.2	82	43.9	112	32.1	142	25.4	172	20.9
23	156.5	53	67.9	83	43.4	113	31.9	143	25.2	173	20.8
24	150.0	54	66.7	84	42.9	114	31.6	144	25.0	174	20.7
25	144.0	55	65.5	85	42.4	115	31.3	145	24.8	175	20.6
26	138.5	56	64.3	86	41.9	116	31.0	146	24.7	176	20.5
27	133.3	57	63.2	87	41.4	117	30.8	147	24.5	177	20.3
28	128.6	58	62.1	88	40.9	118	30.5	148	24.3	178	20.2
29	124.1	59	61.0	89	40.4	119	30.3	149	24.2	179	20.1
30	120.0	60	60.0	90	40.0	120	30.0	150	24.0	180	20.0

## Grams to Ounces Conversion

Grams	Ounces	Grams	Ounces	Grams	Ounces	Grams	Ounces	Grams	Ounces	Grams	Ounces
1	0.0353	21	0.7408	41	1.4462	81	2.8572	101	3.5627	121	4.2681
2	0.0705	22	0.7760	42	1.4815	82	2.8925	102	3.5979	122	4.3034
3	0.1058	23	0.8113	43	1.5168	83	2.9277	103	3.6332	123	4.3387
4	0.1411	24	0.8466	44	1.5521	84	2.9630	104	3.6685	124	4.3740
5	0.1764	25	0.8818	45	1.5873	85	2.9983	105	3.7038	125	4.4092
6	0.2116	26	0.9171	46	1.6226	86	3.0336	106	3.7390	126	4.4445
7	0.2469	27	0.9524	47	1.6579	87	3.0688	107	3.7743	127	4.4798
8	0.2822	28	0.9877	48	1.6932	88	3.1041	108	3.8096	128	4.5151
9	0.3175	29	1.0229	49	1.7284	89	3.1394	109	3.8449	129	4.5503
10	0.3527	30	1.0582	50	1.7637	90	3.1747	110	3.8801	130	4.5856
11	0.3880	31	1.0935	51	1.7990	91	3.2099	111	3.9154	131	4.6209
12	0.4233	32	1.1288	52	1.8342	92	3.2452	112	3.9507	132	4.6562
13	0.4586	33	1.1640	53	1.8695	93	3.2805	113	3.9860	133	4.6914
14	0.4938	34	1.1993	54	1.9048	94	3.3158	114	4.0212	134	4.7267
15	0.5291	35	1.2346	55	1.9401	95	3.3510	115	4.0565	135	4.7620
16	0.5644	36	1.2699	56	1.9753	96	3.3863	116	4.0918	136	4.7973
17	0.5997	37	1.3051	57	2.0106	97	3.4216	117	4.1271	137	4.8325
18	0.6349	38	1.3404	58	2.0459	98	3.4568	118	4.1623	138	4.8678
19	0.6702	39	1.3757	59	2.0812	99	3.4921	119	4.1976	139	4.9031
20	0.7055	40	1.4110	60	2.1164	100	3.5274	120	4.2329	140	4.9384

28.34952 Grams = 1 ounce

453.5924 Grams = 1 pound



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