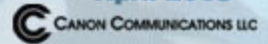


# Moldmaking

This issue: Troubleshooting sink problems

April 2008



## Products & Technologies



### The New EDGE MOLDBASE



### Global hot sprue bushings

Engineered for direct part gating in single-cavity molds, the new Polimax hot sprue bushing from D-M-E Co. comes in 15 standard versions for running commodities, and in 15 high-performance versions, incorporating head heaters, for engineering-grade materials. Moreover, they're available with all-metric hard

dimensions, so, if you're a transnational, you're good to go. [...more>>](#)

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Standard and wear-resistant tips are available in three styles:

- 1) sprue gates for low flow resistance with really good flow rates
- 2) ring gates with a sealed tip for good shutoff at the part surface
- 3) point gates for high-viscosity resins, engineering plastics, and applications with strict cosmetic requirements. Precise thermal control, lengths up to 185 mm, four locating ring options, and flow channel sizes from 8-12 mm are among their other hot features.—CK

D-M-E Co.  
[www.dme.net](http://www.dme.net)